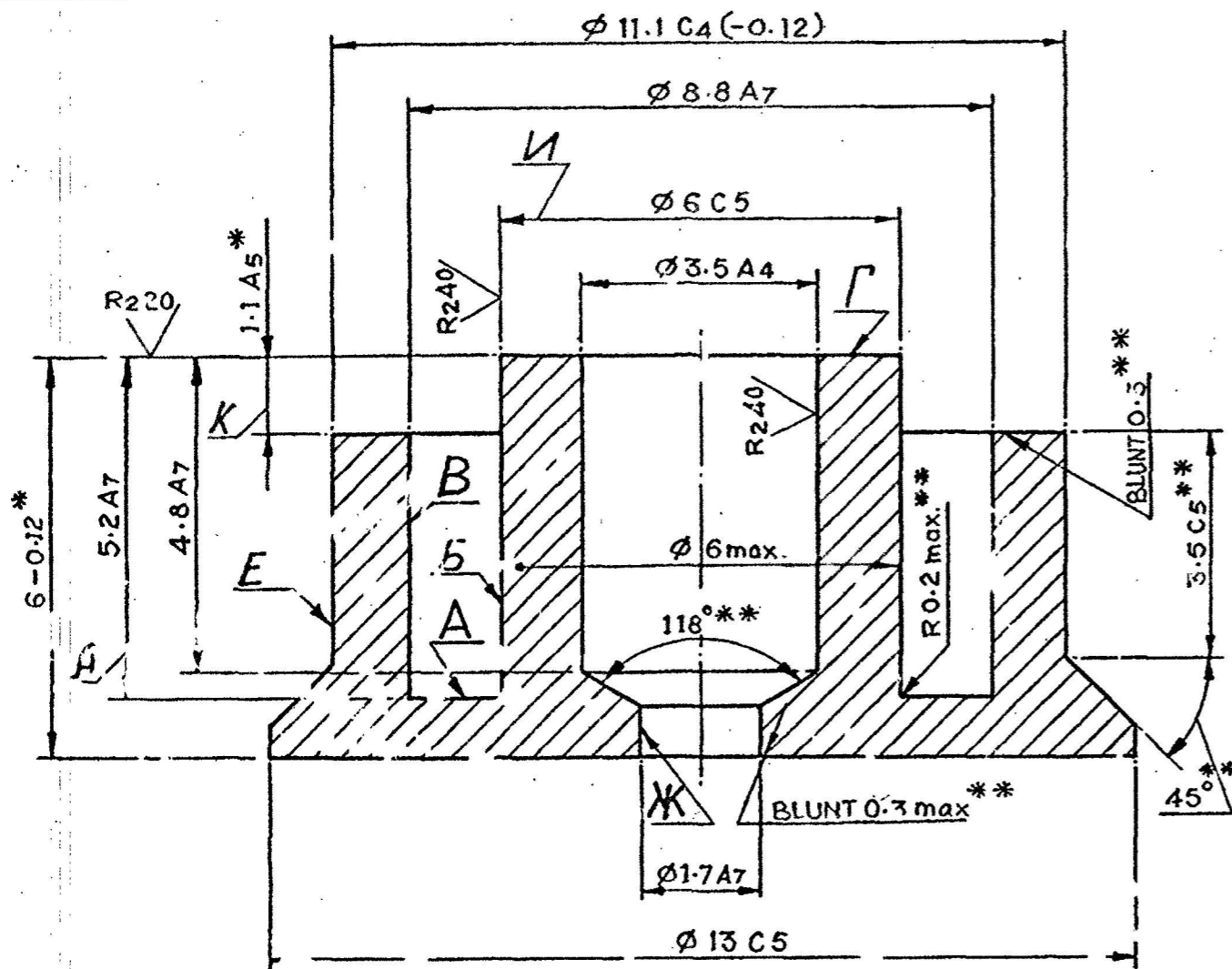


ЕСКД



1. ALTERNATE MATERIAL IS ROUND BAR  $\pi$  16T GOST 21488-76.
  2. \* DIMENSIONS SUBJECTED TO TOTAL CHECKING.
  3. \*\* DIMENSIONS ENSURED BY TOOLS.
  4. PERFORM THE SURFACE OF REVOLUTION ONCE CLAMPED ONLY.
  5. DIMENSION  $\pi$  IS TO BE CHECKED AT LENGTH K
  6. CUTTING - CHEMICALLY PASSIVATED.
  7. THE FOLLOWINGS ARE ALLOWED:
    - a) PROJECTION ON SURFACE A WITHIN THE LIMITS OF DIMENSION  $\pi$
    - b) PRESENCE OF LOCAL TEARS OUT ON SURFACE B & C AT A DISTANCE EXCEEDING 1.5 MM FROM SURFACE AS AGAINST HL STANDARD SAMPLE;
    - c) PRESENCE OF SEPERATE MARKS ON SURFACE E & X AT A DEPTH UP TO 0.16MM AS AGAINST THE STANDARD SAMPLE.
    - d) DEVIATION OF DIMENSION  $\pi$  WITHIN THE LIMITS OF  $\phi 6 B7$  AT A DISTANCE EXCEEDING 1.5 MM FROM SURFACE F;
    - e) COATING WITH VARNISH WP-7-4 (1) OST B 84-811-73.
    - f) CHEMICAL PASSIVATION / VARNISH WP-7-4 (1) OST B 84-811-73.
  8. OTHER REQUIREMENTS ARE AS PER OST B 84-264-81.
- INDIGENOUS EQUIVALENT MATERIAL:-  
IS: 733 REAFFIRMED 2006 DESG 24345 IN WP COND

**NOTE :-**

NO HIGH GRAIN SIZE AREAS ARE PERMITTED IN THE FINISHED PRODUCT AFTER MACHINING.

DATE	AUTHORITY	REVISION	SIG. AHSP	SIG. D. O.
05-01-2011	JGQA S.O. Sec.1 Chap 10 para 40	Drg. scan, clean & edit without change & m/c replaced in supercession of existir g dilapidated copy of same No.		
08-11-10	DC 37271-A	INDIGENOUS EQUIVALENT MATL AMENDED.		
5-1-98	DC 36482-A	"INDIGENOUS EQUIVALENT MATL & NOTE NO HIGH MACHINING." ADDED.		
6-2-96	DC. 36079-A	RETRACED WITHOUT CHANGE & NEW M/COPY REPLACED IN SUPERSESSION OF EXISTING DILAPIDATED COPY.		
24-9-87	DC.34241-A	DRG. PROV. SEALED.	SD/-	SD/-

APPROVED	3D/-	3-0105875	A3-BГ-032.π	
FORCOA (A)		БЩ9.170 009		
AHSP-CQA (A) KIRKEE		LOCATOR	SHEET	
SNC. PH DOC No	SIGN		DATE	WEIGHT
DRAWN				SCALE
EDT. CHKD				A
F/M. DC				0.93g
D.V. OFFR			10:1	
NAME	SIGN	DATE	TOTAL SHEETS	
			ROUND BAR $\pi$ IT	
			GOST 21.488-76	
			ORDNANCE FACTORY PROJECT HYDERABAD.	