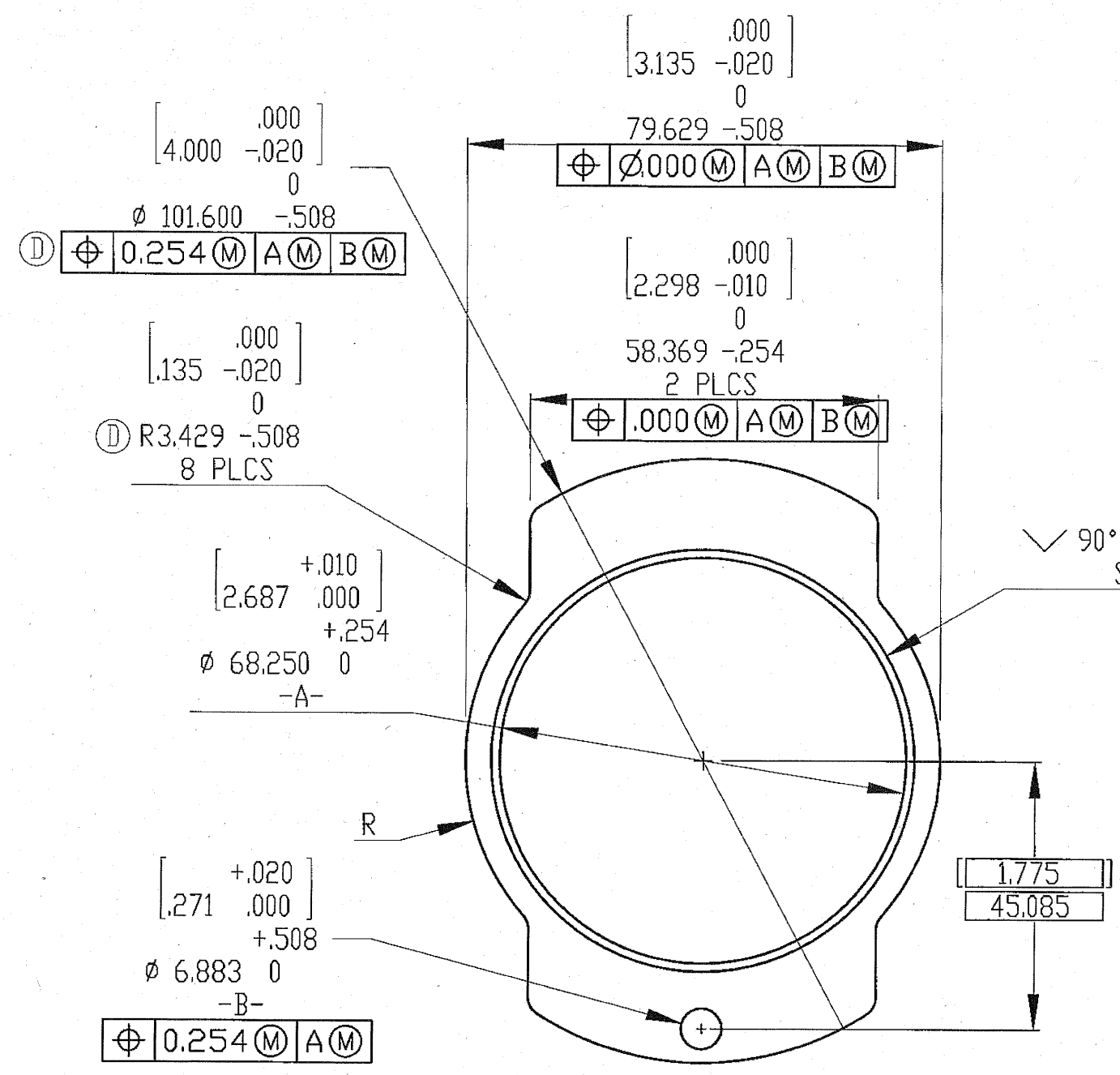
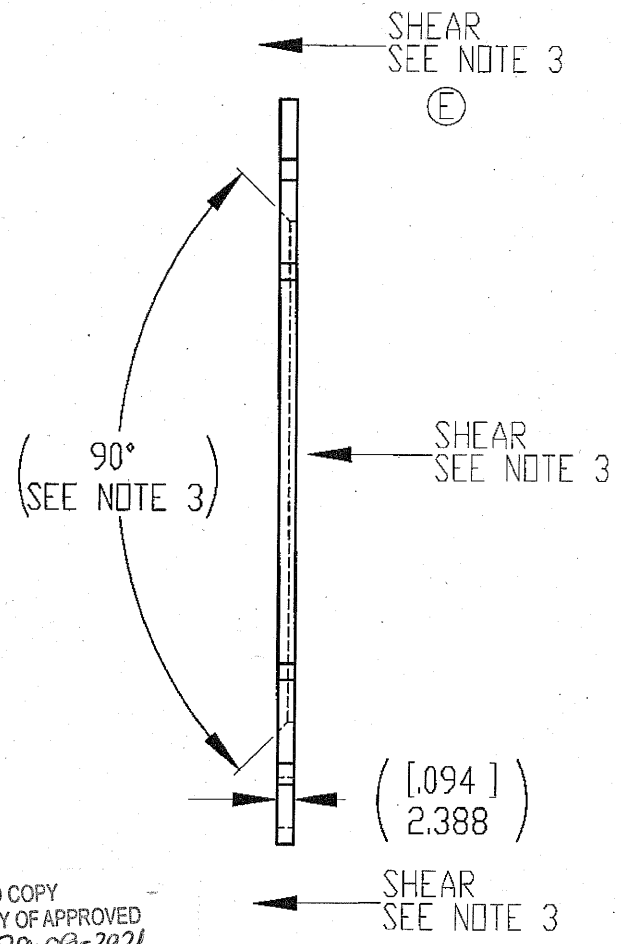


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	B	CHANGED PROFILE TO MATCH BARREL SUPPORT	7/16/2009	DLA
	C	CHANGED MATERIAL FROM 302 STAINLESS TO 1008 CARBON STEEL; ADDED GEOMETRIC TOLERANCES	2/17/2010	DLA
C-7) D-7	D	ADDED CALLOUT FOR 8 PLCS ON R.135 +.000/-0.20; ADDED GEOMETRIC TOLERANCE TO $\phi$ 4.000 +.000/-0.20	4/6/2011	DLA
	E	ADDED NOTE 3 AND SHEAR DIRECTION CALLOUT	7/17/2012	J. HERSHBERGER



$\checkmark$  90° X  $\phi$  71.044 0  
 SEE NOTE 3  
 (E)



- NOTES:
- MATERIAL: LAMINATED SHIM STOCK, 1008 CARBON STEEL, 0.05 THICK FOIL, 2.387 TOTAL THICKNESS. FEDERAL SPECIFICATIONS: FED. SPEC. QQ-S-698. RECOMMENDED SUPPLIER: MCMaster CARR, P/N 9720K47 OR 9720K19
  - BREAK EDGES 0.127-0.381
  - IF PART IS MANUFACTURED AS A STAMPING THE CHAMFER MUST BE CUT ON THE SIDE OPPOSITE THE DIRECTION OF THE SHEAR.
  - ASME Y14.5M-1994 APPLIES.

अनुमति रूप से प्रमाणित  
 Provisionally Approved  
 24 AUG 2021  
 दिनांक  
 हस्ताक्षर/Sig  
 For (Mbe) (APV)

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 DESIGN & DRAWING OFFICE: [Signature]  
 ORDNANCE FACTORY, TIRUCHIRAPPALI-620 016

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MM/(INCHES) ALL THREAD DIM. ARE IN INCHES TOLERANCES: FRACTIONAL ±0.015 ANGULAR: MACH ±2° BEND TWO PLACE DECIMAL ±0.25 THREE PLACE DECIMAL ±0.127	NAME	DATE	OHIO ORDNANCE WORKS, INC.  PEEL AWAY SHIM, TRUNNION BLOCK, 00W50BMG
INTERPRET GEOMETRIC TOLERANCING PER:	DRAWN	ALBRIGHT 07/09/09	
MATERIAL	CHECKED		
FINISH	ENG APPR.		
DO NOT SCALE DRAWING	MFG APPR.		
	Q.A.		SIZE
	COMMENTS:		B
			6008982-PA
			REV
			E
			SCALE: 1:1
			WEIGHT:
			SHEET 1 OF 1