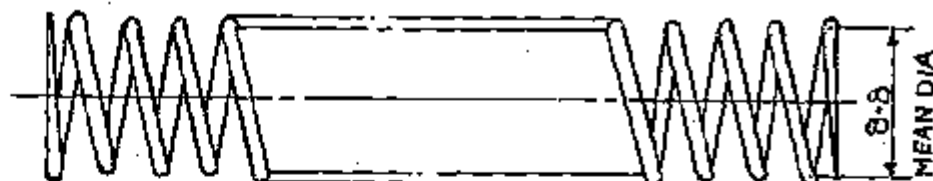
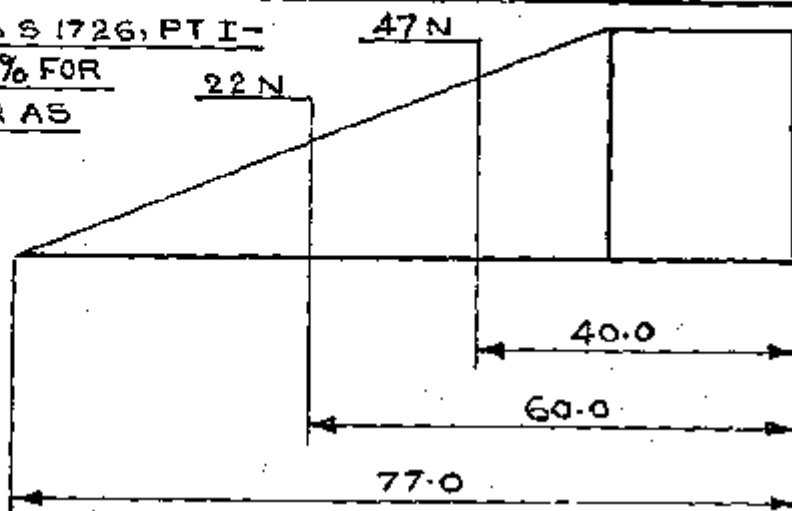


5360-007203

FOR EXPLANATION OF DIMENSIONING ETC
SEE ARDE NOTE SHT No. 1
DIMNS ARE IN mm.

COMPRESSION TEST AS PER BS 1726, PT I -
100% FOR FIRST 20 SPRINGS & 10% FOR
REMAINING PRODUCTION OR AS
ORDERED BY CRAW¹³

"SPRINGS TO CONFORM TO
BS 1726, PT-I-CATEGORY
III - CLASS B"



DIA OF WIRE _____ 1.25
NO OF EFFECTIVE COILS _____ 27
WOUND _____ RH OR LH
ONE COIL AT EACH END TO BE CLOSED IN & GROUND SQUARE
WITH THE AXIS LEAVING 3/4 COIL NON-EFFECTIVE AT EACH END

PROTECTIVE FINISH:- PHOSPHATING TO SPEC JSS: 0465-01:1988; CLASS II
FINISH (J)

21-03	18826-W	NOMEN & DS CAT No. AMENDED				CQA(W) JABALPUR
19-8-02		RETRACED WITHOUT CHANGE				DRAWN:- CHD:-
		PREV DC Nos. 15264-W & 17264-W/DT 28-3-92				TRACED:- SRS CHD:- <i>[Signature]</i>
DATE	AUTHORITY	ZONE	NATURE	SIG AHSP	SIG DO	<i>G.P. Shukla</i> CHIEF D'MAN DO
AMENDMENTS						AHSP
DRG SEALED:- 15264-W DT. 4-9-78						FOR CQA(W)
SCALE:- 2:1		ESTD MASS:- 6.789		DATE:-		DESIGN No. ARDE-1279/28
MATERIAL:- IS: 4454 P.T.I, GRADE 3						PART No.
ASSY DRG:- 1050-000180						IFL 7612
SPRING HELICAL COMPRESSION						DS CAT No. 5360-007203