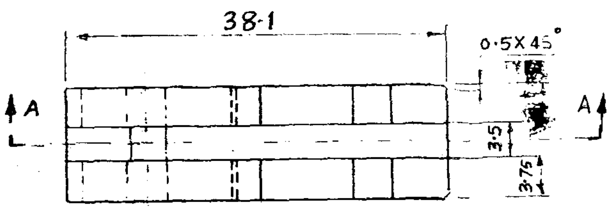
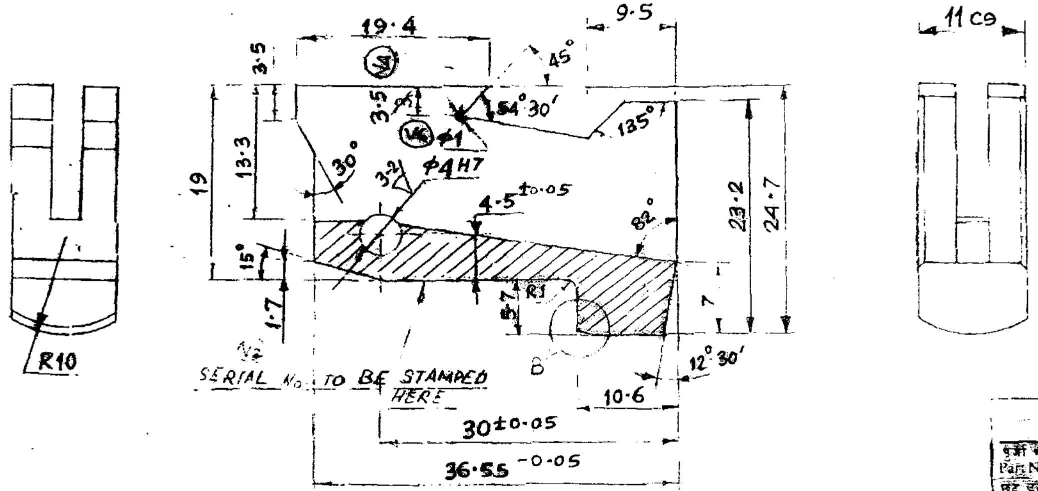
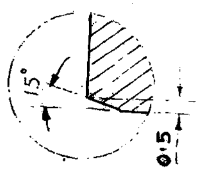


CERTIFIED COPY OF
... GE SCHEDULE
... DATE 19-6-17
स. डी ओ, CDD
राइफल फैक्टरी, ईशापुर
RIFLE FACTORY, ISHAPORE



NOTE : MANUFACTURER'S INITIAL/CODE NO. YEAR OF MANUFACTURE SHOULD BE ENGRAVED AT SUITABLE PLACE.



DETAIL - B
SCALE :- 5:1

TOL. ON FIT	TOL. IN MM
Φ4H7	+0·012 0·000
11 C9	−0·055 −0·138

SEALED
CERTIFIED CORRECT COPY
DATE
WM/TR

UNSPECIFIED TOL. ARE AS PER FINE ...

ABOVE UP TO AND INCLUDING		[illegible]	[illegible]	[illegible]	
FINE		[illegible]	[illegible]	[illegible]	

[illegible]	TO BE NICKEL ... ... IN STEAD OF ...		
[illegible]	... 3·5 ...		
26/IV	100% ULTRASONIC TEST AFTER ROUGH MACHINING TO BE CARRIED OUT	7-01-02	
28 / V5	CLEARANCE ... ADDED		12 ...

NOTE :-

ALL DIMENSIONS ARE IN MM

UNSPECIFIED TOLERANCES ARE AS PER FINE IS: 2102

ALL SHARP EDGES TO BE SMOOTHLY ROUNDED OFF.

(VI) ONE SAMPLE TO BE TRIED BEFORE PLACING ~~BULK~~ ORDER.

SURFACE FINISH:- PHOSPHATED TO SPECN. JSS-0465-01 1988
CLASS II OIL FINISH

(V) MATL :- BS. STD GD. 659 H 15 OR
IS: 4368 - 67 GD. 15 Ni 4 Cr 1.

MATERIAL :- EN 19 HEAT TREATED TO 'W' CONDITION
(EN 19 - BS 970 PT. I 1983 - 709 ~~M40~~)

ALT. MATL. : THROUGH MIM ROUTE
HARDNESS :- 330 TO 400 VPN.

(V5) 100% ULTRASONIC TEST AFTER ROUGH MACHINING TO BE CARRIED OUT

पुर्जे क्र. Part No.	नाम NOMENCLATURE	संख्या No. off	सामग्री Material	कठोरता Hardness	मानक Standard	साइज़ Size
	BREECH SLIDE LOCK			450 ... VPN		38·1X24·7X11

Index	AMENDMENTS	Sign.	Date
[illegible]	... EN 19-W ... WAS		
038/IV	... 659 H 15 ...		2-9-94
	... 67 GD ...		
	... 330 TO ... VPN WAS ... TO 500 VPN		
	... PLACED		

Gen. Tol. not Specified	
Linear Dimensions	
0·5-6	±0·1
6-30	±0·2
30-120	±0·3
120-315	±0·5
315-1000	±0·8
1000-2000	±1·2
Angular Dimensions	
0-10°	±1°
10-50°	±30′
50-100°	±20′
> 100°	±10′

बिना मशीन किया Unmachined
खुरदरा Rough
चिकना Smooth
परिष्कृत Finish

BREECH SLIDE LOCK

12 BORE MODIFIED PUMP ACTION GUN

RIFLE FACTORY, ISHAPORE.

REFERENCE GCF DRG.NO.:- SG- 023

Year	1996
Drn.	[illegible]
Chd.	27-3
Passed	29-3
Sec.	1 MC
Scale	[illegible]
Ref. Demand	
Ref. Drg. No.	
DRG. No.	PAG-0027
Sheet No ... of ... Sheets	

MIM