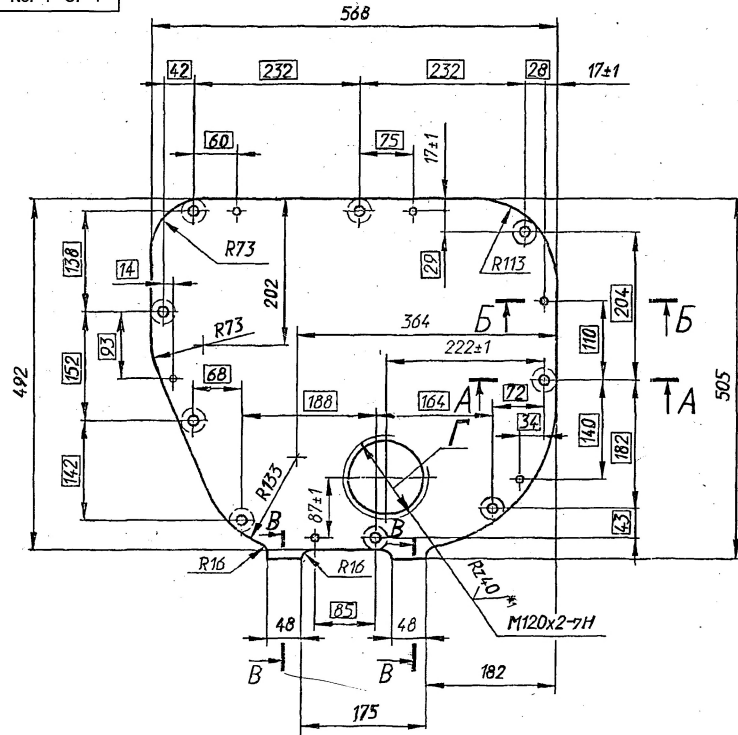


DRAWING NUMBER
175.03.006-1A

SHEET No. 1 OF 1

Rz630/√



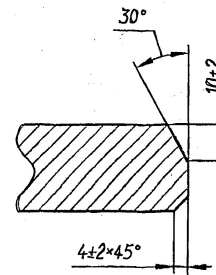
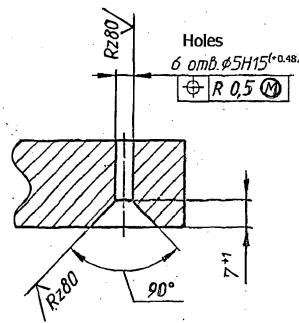
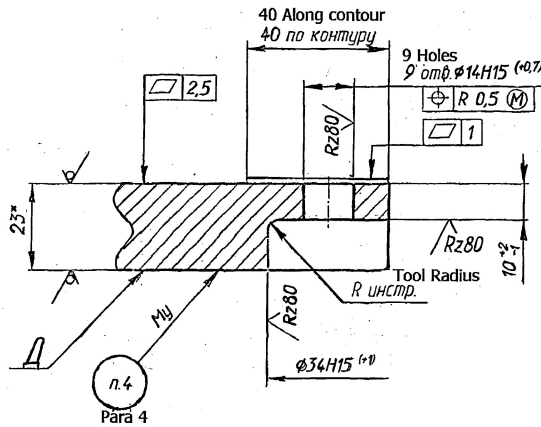
1. Отклонение контура детали от шаблона, построенного по номинальным размерам 0 ± 2 мм.
2. Резьбовое отверстие Γ зенковать со стороны поверхности Δ (см. А-А).
3. Допускаются сколы металла по периметру отверстия Γ на выходе резьбы глубиной $0^{+1.5}$ мм на длине дуги 0^{+10} мм в количестве не более 6 штук.
4. Маркировать материал по ГОСТ 2171-90 шрифтом П0-5 ГОСТ 2930-62.
5. *Размер для справок.
6. *Шероховатость обеспечить инструментом.
7. Остальные требования по 520.ТУ1.

1. Deviation of contour of component from the gauge, made as per nominal dimension should be 0 ± 2 mm.
2. Threaded hole Γ should be counter sunk from the side of surface Δ (see A-A).
3. Chipping of metal along perimeter of hole Γ at the outlet of thread is allowed to depth $0^{+1.5}$ mm over the length of arc 0^{+10} mm at the rate of not exceeding 6 pieces.
4. Marking of metal as per GOST 2171-90 with type П0-5 GOST 2930-62.
5. *Dimension for reference.
6. *Surface finishing is to be ensured by tool.
7. Other requirements are as per 520.TU1.

A-A (1:1)

B-B (1:1)

B-B (1:1) ○



PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. WT. (KG)	TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)
13.94	

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT-SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

DRN	T.Rand	MATERIAL:-	USED ON:- 175.03.002cb-Bcb
CHD	R. 10m	PLATE A5T-101 T1 23	
APPD	Chanchal	OCT B3-75-86	
DATE	14-10-04	CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES)	
SCALE:-	1:5	AVADI	
DIMENSIONS IN mm		TITLE:-	
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS: 2102-69		COVER	
ALL THREADS TO CONFORM TO		D S CAT NUMBER	DRAWING NUMBER
ISSUE	DATE		175.03.006-1A
NATURE OF AMENDMENTS			

DRG. INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE -5 COMMON TO T-72 & BLT

356
SUPPLY CODE
U-01-1-2

D90040

F-61
51

SIZE A2

175