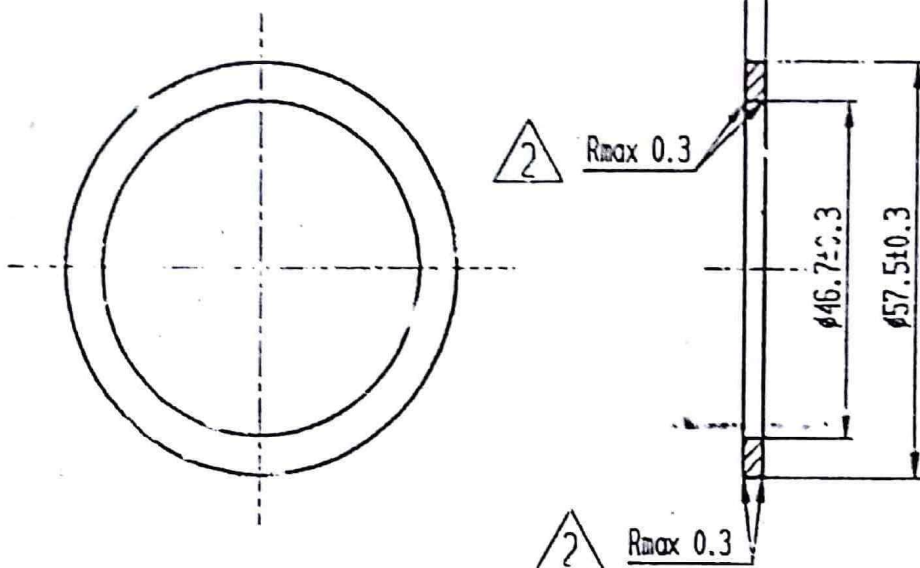


Toleranser enligt ISO		Toleranser acc. to ISO	
Basic size and tolerance	Dev. upper	Dev. lower	Light deviation

INDIGENOUS EQUIVALENT MATERIAL

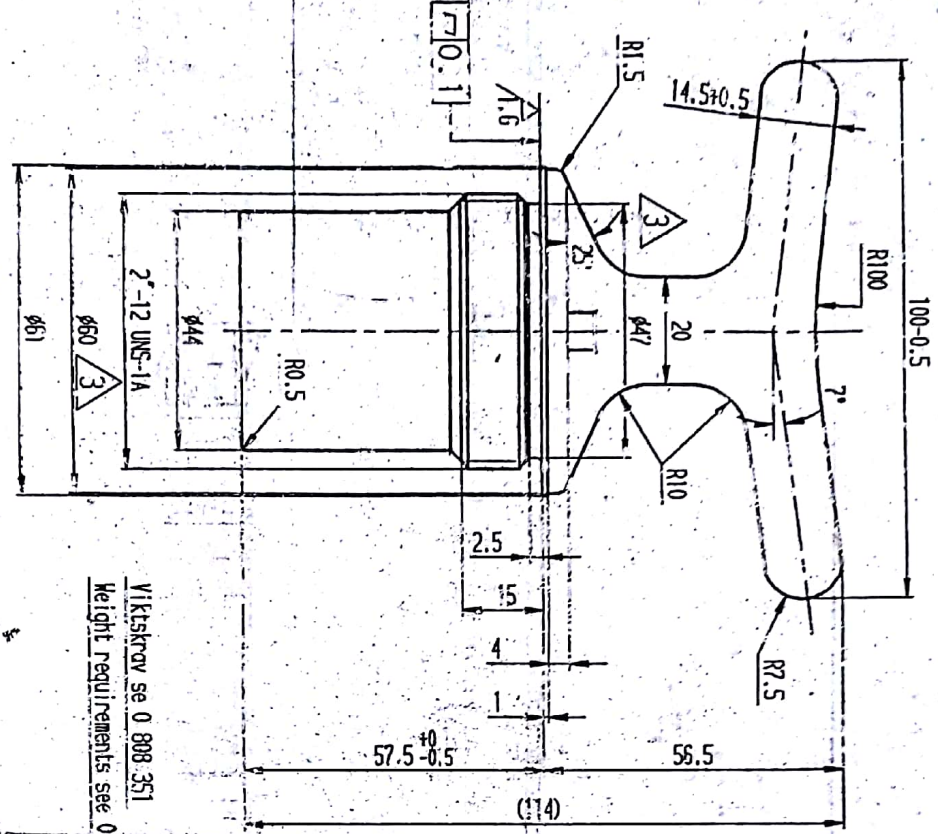
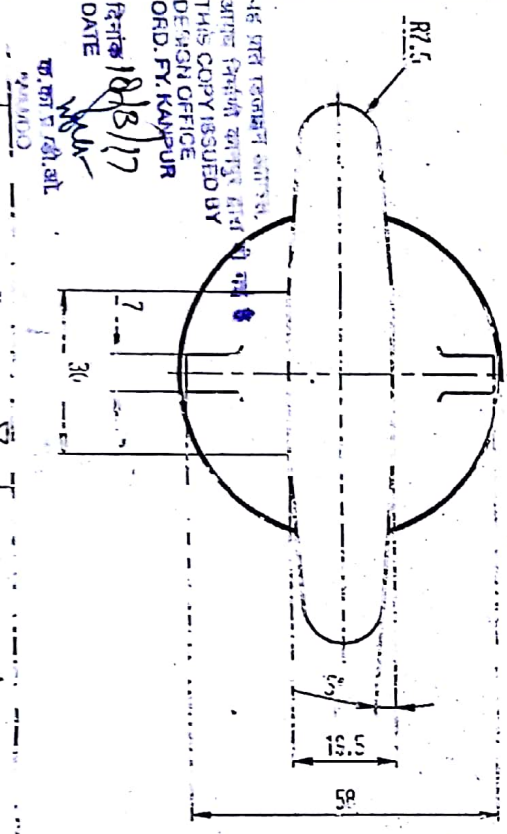
* GASKET VULCANISED CHLOROPRENE RUBBER
 COMPOUND NEOPRENE TO SPECIFICATION COMPOUND
 NO. C 60 OF SPECIFICATION IND/ME/884(PROV.)
 DC No. 3495-ME DATED 06-02-1998



Hårdhet 60⁺5⁻ shore
 Hardness 60⁺5⁻ shore

8-8-2000	DC.36695-A	INDIGENOUS EQUIVALENT MATERIAL AMENDED	2,5	
19-11-98	DC.36490-A	INDIGENOUS EQUIVALENT MATERIAL ADDED.	5,5	
21-8-89	DC.34693-A	DRG SÄLLD PPTV IN SUPPLER - REGRERINGEN I SJS N:63-77-71 R V2		APPO.
DATE	AUTHORITY	REVISION	AHSP	D.O.
			SIG.	
2		AO 39042447 Rmax 0.3 tillk	881218	Gup
1		AO 39041091 Preciserad materialbeteckn.	870522	Gup
Anst. nr	Läge	AO nr och ändringsbeskrivning	Datum	Godkänd
Rev. no	Zone	Revisor, order No. and description of the revision	Date	Approved
Där ej annat angivits gäller: Unless otherwise stated the following applies				
Ytjämnhet R _a μm Surface roughness R _a μm		Skarpa kanter brutna Sharp edges broken	Material W32-451 tillstånd	*
Toleranser för klipp och gussning enligt T2-3		Bearbetningstoleranser ent. T2-2 klass Machining tolerances acc. to T2-2 class	Avst. Dept. AUF 1	Utgångsform basis material
Toleranser för klippning and flamecut. acc. to T2-3		Svetsstoleranser ent. T2-4 klass Welding tolerances acc. to T2-4 class	Skala Scale 1:1	Färggode ritning Previous drawing
Ytbehandling Surface treated		Färggode ritning Previous drawing	Skala Scale 1:1	Vikt Weight
Packning		Bofors	Ritning nr Drawing No. 6 391 043	Godkänd av Latest rev.
Gasket		HE-107	212	

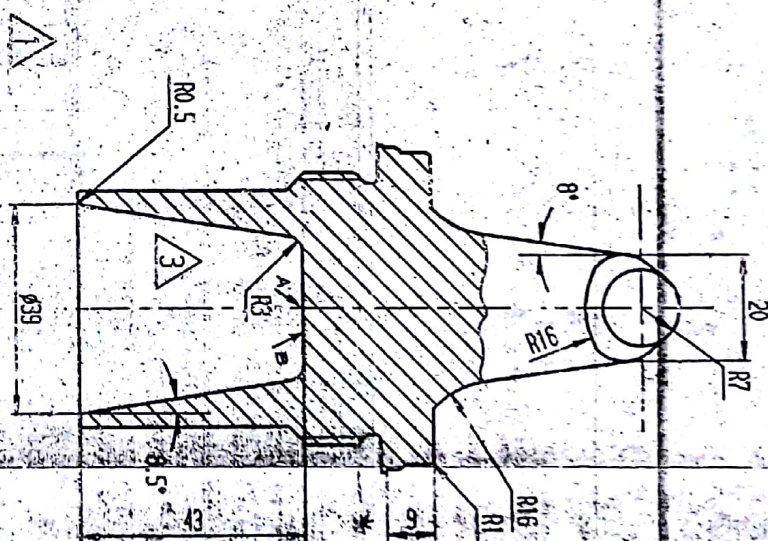
22-1-2000	D.C.36634-A	NOTE REG. VENT HOLE CONTRACTOR'S INITIALS AMENDED.			
7-5-99	D.C.36557-A	AMENDED ENTRY 'C'-VIDE D.C. 36430-A IS DELETED.			
12-1-98	D.C.36430-A	INDIGENOUS EQUIVALENT MATL. ADD.			
11-1-97	D.C.36223-A	NOTE REG. STAMP ADDED			APPD.
12-7-96	D.C.36138-A	NOTE REG. VENT HOLE ADDED.			
19-9-88	D.C.34454-A	DRG. SEALED PROV.			FOR CQA(A)
DATE	AUTHORITY	REVISION	ZONE	AHSP	D.O.
				SIG	CQA(A), KIRKEE



3	C2	NO 39042423	43 var 46; R3 var R14; 8.5 var 10	8/10/22	8/10/22
3	C5	NO 39041091	Indrod merged in rod	8/10/22	8/10/22
2	C2	NO 39041091	Indrod merged in rod	8/10/22	8/10/22
1	B1-B4	NO 39041079	Indrod kuld; text tillk.	8/10/22	8/10/22

Kulör: W-27-759 (grö)

Technical specification for 0 808 351



NOTE: SUITABLE VENT HOLE BE PROVIDED AT CENTRE TO AVOID SHRINKAGE/BLOW HOLE AT POSITION MARKED 'A'.

CONTRACTOR'S INITIALS, AND DATE OF MANUFACTURE (MONTH/YEAR) BE STAMPED AT POSITION MARKED 'B' ON SURFACE.

INDIGENOUS EQUIVALENT MATL.

POLYPROPYLENE TO IPET G. M3050 OR POLYPROPYLENE GRAB 3000 MIN. INJECTION GRADE.

15-5-78

ALL MATL. - GRADE H-0500

AUTHORITY: (NAME) 13/20/2001

DIT 0.5 Dec 2001

BOFORS

5 191 856