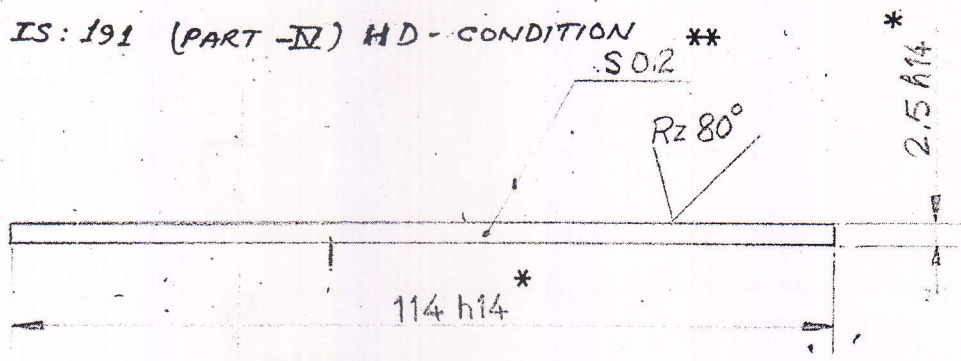


पदार्थ - CATHODE COPPER As Per IS:1897, ①	असाध्यत (ट्रिटमेंट): AS BELOW कठोरता:
तल परिष्करण:	संरक्षण परिष्करण:

① STRIP TO IS: 1897 BY CATHODE COPPER
OF IS: 191 (PART - II) HD-CONDITION **



- HEAT-TREATMENT- VACCUUM HEATING
HEATING GRADE IS CHECKED AS PER GOST 1173-77 ON THE SAMPLES HAVING DIMENSIONS 20 x 60 mm , 2 PIECE FROM EACH GROUP.
- DEFORMATION AND BURS ARE NOT ALLOWED.
- * DIMENSIONS SHOULD BE ENSURED BY TOOL.
- ** DIMENSIONS FOR REFERENCE.
- ETCHING IS ALLOWED MINIMUM THICKNESS AFTER ETCHING SHOULD BE 0.16 mm.
- LOCAL BLACKENING NOT ALLOWED.

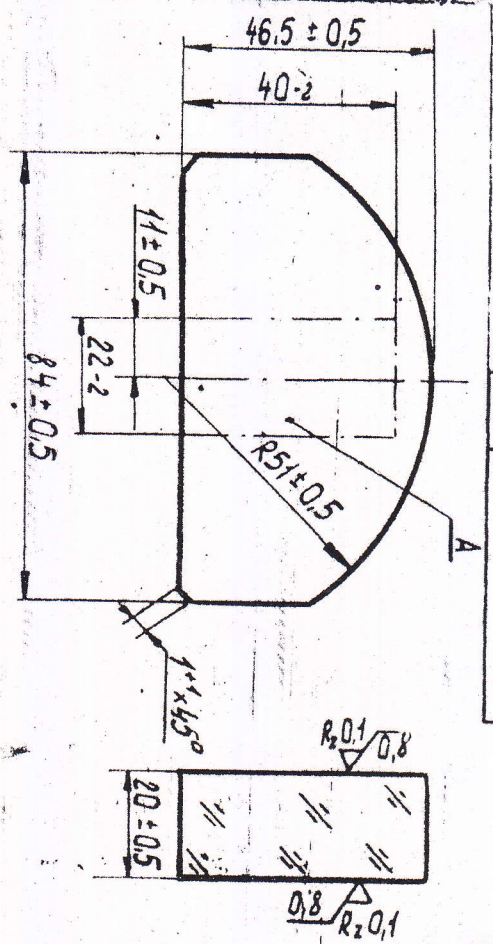
VETTED
IIC USER
IIC O.A.

UPDATED ON 28/3/99 (matl. o.k.) JWM/DO DGM/DO
40021 KD AL-4 SE-2F

संख्या	विवरण	मात्रा	पदार्थ	टिप्पणी
पुर्जों की सूची				
घटक सं.	संकेतन रेखण	ओप्टो इलेक्ट्रॉनिक्स फैक्ट्री देहरा दून		
1994	सामान्य मुजायरा आ. मा. 2102	शीर्षक - BUS BAR		
अंकनकर्ता	17-894			
आयकर्ता				
कामपत्र		संदर्भ 2170/PP/Comp/DO Dtd. 16.8.1994		
नाम	दिनांक	रेखण सं. ATs7.755.039		
संतोषन सं.	दिनांक/एम्प्ल	विवरण		
DAY-37-99 DT 6/99	JWM/DO DGM/DO			

C32.004

15324-19



1. Edge chamfers should not exceed $0.5 \times 45^\circ$.
2. Alternate material is glass, grade K100. GOST 3514-76
3. Blisters exceeding 1 mm are not allowed in area A.
4. Wedge shape ** of plate should be provided that collimating ray is deviated with stack consisting of plate AU8:640.033 and two plates AU8:640.034 by not more than 2'.
5. Absolute difference of values of angular deviation, in area A should not exceed 1'.
6. Coating of frosted surfaces: bakelite varnish JbC-1, GOST 901-78, with fillers: industrial carbon grade TM-15, GOST 7885-77, and talc, grade TP 11, GOST 19729-74, and then-bakelite varnish JbC-1, with filler: titanium dioxide, grade P-02, GOST 9808-75, and talc TP 11.

7. Non-striation * and other technical requirements are as per technical specification TY 3-3-834-78.

Δn_e	
$\Delta(n_e - n_o)$	
HOMOGENEITY	
DOUBLE REFRACTION	
ALTERNATION	
NON-STRIATION	
BLESTERNESS	8
N	
ΔN	
P	
θ	*

VETTED
NIC USER
NIC O.A.

11/11/92
Updated on 15/12/92

UPDATED UP TO 15.11.90

UPDATED UP TO 20.10.88	AW/DO		
DRGHT	DOC NO	SIGN	DATE
DRAWN	PRABHU		30/7/84
EDIC HKD	J.K. JAIN		28/84
F/M, D.C.	S.R. NAIK		3/6/84
DIV OFFR	T.K. BANERJE		3/8/84
NAME	SIGN	DATE	

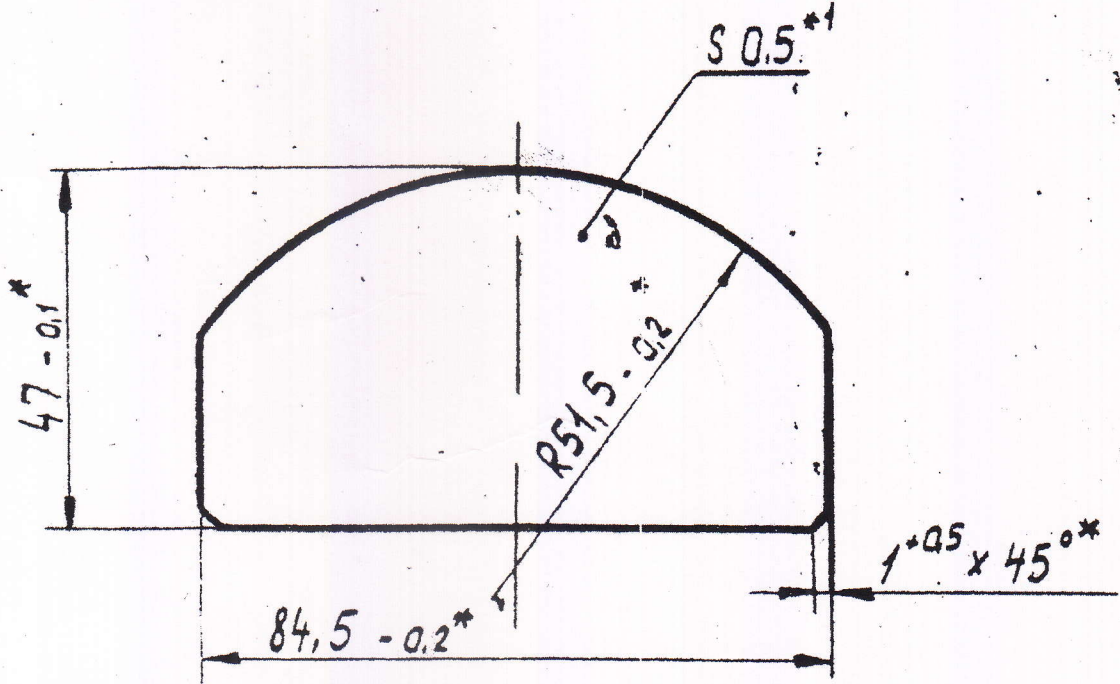
PLATE

ALL 8640.033

0021KD AL-11459-2

SHEET	WEIGHT	ISC
4	0.170	
TOTAL SHEETS		
ORDNANCE FACTORY		
HYDERABAD		

890 589 8110



- 1. * Dimensions are provided by tool.
- 2. *1 Dimension is given for reference.

VETTED
 IIC USER
 IIC Q.A.

① DAY-34-99 DT. 8/4/99 JWM/DO WMM/DO
 UPDATED ON 22-10-98 JWM/DT WMM/TS (I.S. INTRODUCED)

1(C)AL.32 Updated on 15-12-92 wmm/DO. SE-2P
 400 21 KD AL.4

ALI 8.685.068

② UPDATED UPTO 15-11-90 wmm/DO SOV. SP.
 I-1459-33
 ③ UPDATED UPTO 20-10-88 AWM/DO

SN	SHT	DOC NO	SIGN	DATE
0	DRAWN	V.J.RAO		26.7.84
1	EDT	CHKD	D.K. JAIN	2.8.84
2	F/M, DC.	S.R. NAIR		2.8.84

④ ADHESIVE FILM IS: 7078
 GR. PVB-17% DI BUTYL SEBRACATE

GASKET

IS: 7-33-24345 (w/09)

Film A-17

SHEET	WEIGHT	SCALE
A	0.002	1:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT		

890 589 8110
 15324-24
 145.005.005