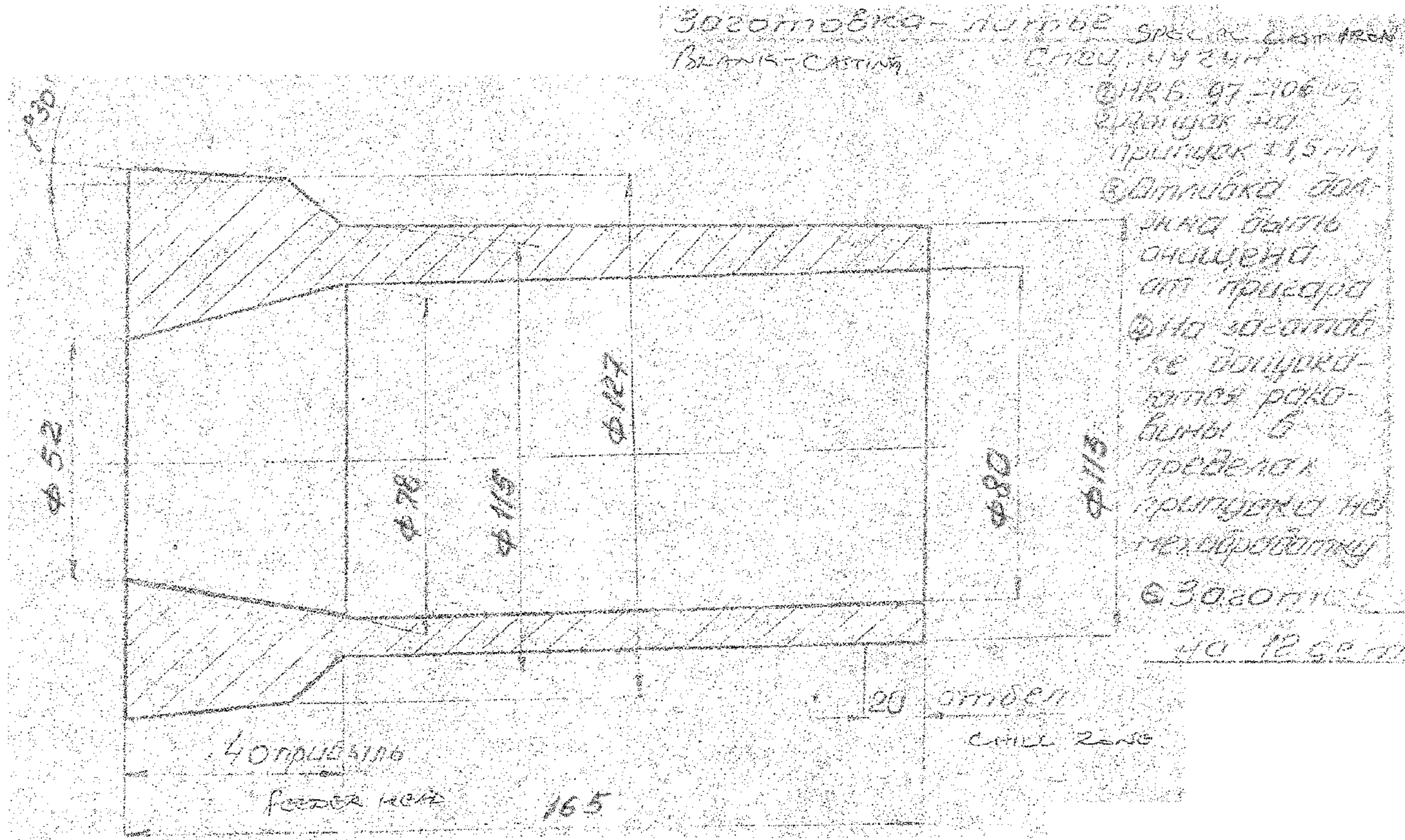


DRAWING No.
172.40.056/C

MODIFICATIONS & ADDITIONS

ISSUE	MODIFICATIONS & N OF A	SIGN



1. Hardness HRB -97-106
2. Tolerance on allowance ± 1.5mm
3. Casting should be clean
4. Cavities with in the tolerance limits for machining are permitted on the blank
5. Blank for 12 components

MATERIAL	EST. CASTING WT.	
SPECIAL CAST IRON 54.TY-P14-2		
ALTERNATE MATL.		SCALE
DRAWN	CHECKED	APPROVED

USER APPROVAL	DRAWING No. 172.40.056/C
	NOMENCLATURE SEALING RING (BLANK-CASTING)
	HEAVY VEHICLE FACTORY, AVADI, CHENNAI.

PILOT SAMPLE SHOULD BE APPROVED BEFORE BULK PRODUCTION.