

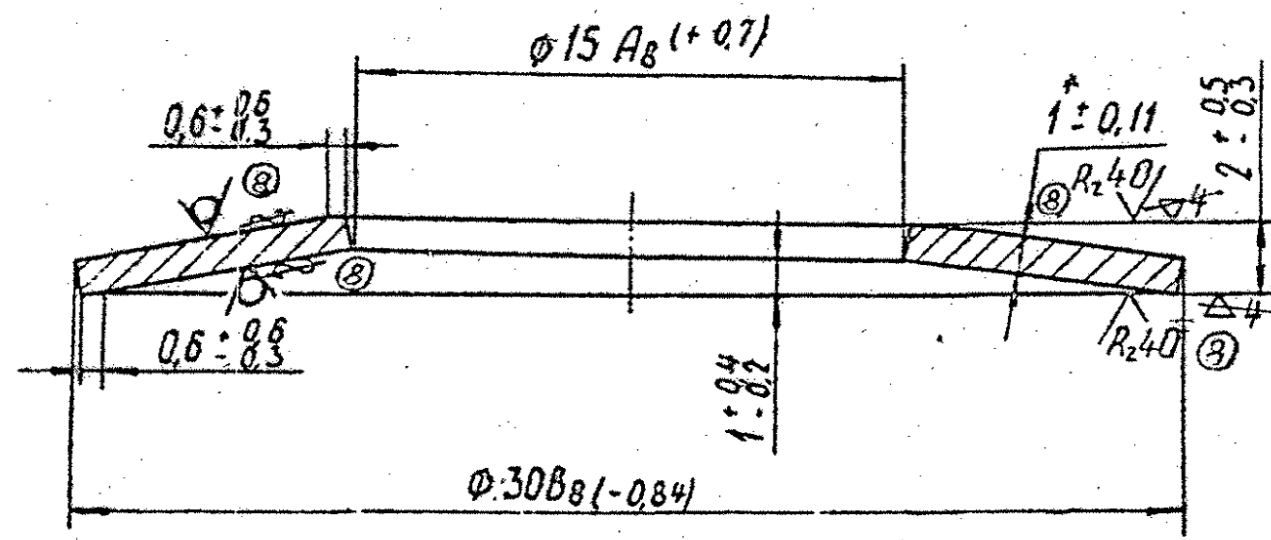
675-55-154

Kz16U

Восстановленный подлинник №1 <sup>8</sup>

TECHNICAL CONDITIONS

1. HRC 40 to 48.
2. Material-substitute is steel 60Г, ГОСТ 14959-79.
3. Coating: electrolessly oxidized one with subsequent oiling.
4. Machine the ribs to radius R0.1 mm, approximately.
5. ~~The other technical requirements are according to ГОСТ 2057-79.~~
6. <sup>#</sup>Sizes are given for references.
7. With spring deflection of 0.5 mm, a working force is equal to  $P = (1275^{+883}_{-294})$  N ( $130^{+90}_{-30}$  kgf).



\* ALT MATL: -65 C6 - IS:2507 1975

\* NOTE: -ALT MATL RE-INSTATE AS PER DGM/QC/LETTER NO.MTD/4/GENL DT-12-03-05  
 ADDED ON 15-03-05

APPROVED		675-55-154		
CHECKED				
CONTROLLERATE OF QUALITY ASSURANCE (ICV)	DISC SPRING	WEIGHT	SCALE	
			0.004	5:1
		SHT	SHTS	
	STEEL 65Г, GOST 14959-79			