1. ALTERNATE MATERIAL IS ROUND BAR Ж 16 T GOST 21488-76.

2. ✳ DIMENSIONS SUBJECTED TO TOTAL CHECKING.

3. ✳✳ DIMENSIONS ENSURED BY TOOLS.

4. PERFORM THE SURFACE OF REVOLUTION ONCE CLAMPED ONLY.

5. DIMENSION И IS TO BE CHECKED AT LENGTH K.

6. COATING – CHEMICALLY PASSIVATED.

7. THE FOLLOWINGS ARE ALLOWED:

a) PROJECTION ON SURFACE A WITHIN THE LIMITS OF DIMENSION Д

b) PRESENCE OF LOCAL TEARS OUT ON SURFACE Б & B AT DISTANCE EXCEEDING 1·5 MM FROM SURFACE AS AGAINST THE STANDARD SAMPLE.

c) PRESENCE OF SEPERATE MARKS ON SURFACE E & Ж AT A DEPTH UP TO 0·16MM AS AGAINST THE STANDARD SAMPLE.

d) DEVIATION OF DIMENSION И WITHIN THE LIMITS OF Ø 6 B7 AT A DISTANCE EXCEEDING 1·5 MM FROM SURFACE Г.

e) COATING WITH VARNISH ШИ-7-4(1) OST B 84-811-73.

f) CHEMICAL PASSIVATION / VARNISH ШИ-7-4(1) OST B 84-811-73.

THE STANDARD SAMPLES ARE ESTABLISHED BY MANUFACTURE AND AGREED WITH CUSTOMER REPRESENTATIVE AT MANUFACTURING PLANT

8. OTHER REQUIREMENTS ARE AS PER OST B 84-264-81

INDIGENOUS EQUIVALENT MATERIAL :-
IS: 733 REAFFIRMED 2006 DESG 24345 IN WP COND

NOTE :-

NO HIGH GRAIN SIZE AREAS ARE PERMITTED IN THE FINISHED PRODUCT AFTER MACHINING.
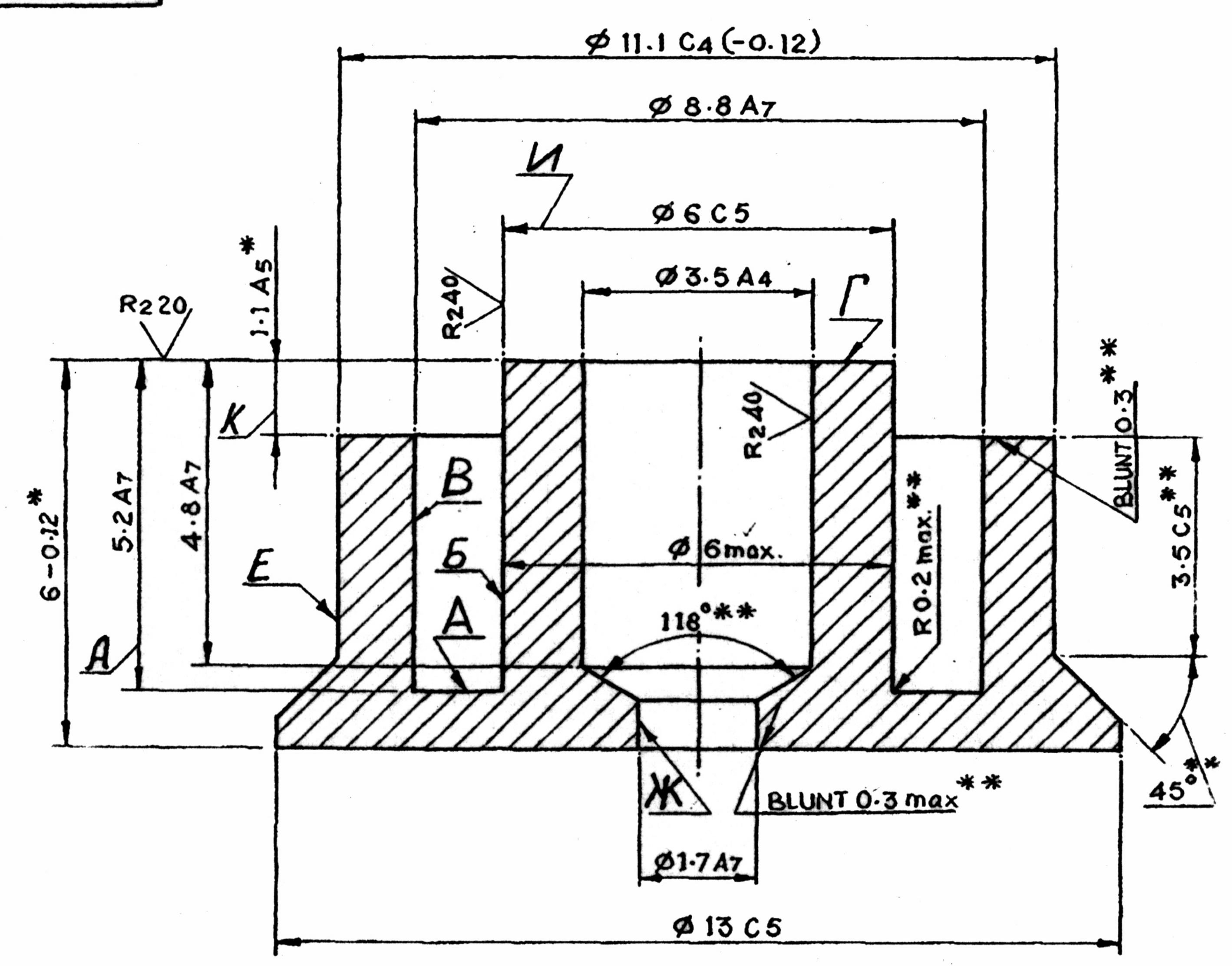
INDIGENOUS VANISH : APC 222 TO SPECN. JSS-1-63-11.
AUTHORITY : CQA L/No. - CQA (ME) 7200/BMP-II/SEC/4, DT. - 01/04/92

	DATE	AUTHORITY	REVISION	SIG AHS	SIG. D.O.
	05-01-2011	DGQA S O Sec I Chap 10 para 40	Drg. scan, clean & edit without change 8. m/c replaced in supersession of existing dilapidated copy of same No.		
	08-11-10	DC 37271-A	INDIGENOUS EQUIVALENT MATL AMEND		
	5-11-98	DC 36482-A	"INDIGENOUS EQUIVALENT MATL & NOTE HIGH ----- MACHINING" ADDED.		
	6-2-96	DC 36079-A	RETRACED WITHOUT CHANGE & NEW REPLACED IN SUPERSESSION OF EXIS DILAPIDATED COPY.		
	24-9-87	DC 34241-A	DRG. PROV. SEALED	SD.	SD/-

14 = [Dt - 25-01-96]

APPROVED		3-0105875	A3-BГ-032 II
	SD/-		6Ш9.170.009
	FORCE (A)		
AHSP- CQA (A) KIRK E			
SNC.SH DOC №	SIGN ATE	LOCATOR	SHEET A / WEIGT 0·33 / SCALE 10:1
DRAWN			
EDT. CHKD		TF - 013	
F/M, DC.			SHEETS
D.V. OFFR		ROUND BAR II T GOST 21·488-76	ORDNANCE F TORY PROJECT HYDERABAD
NAME	SIGN DATE		

DRN :- | CHD :- | TRD - Ganguas | COMP