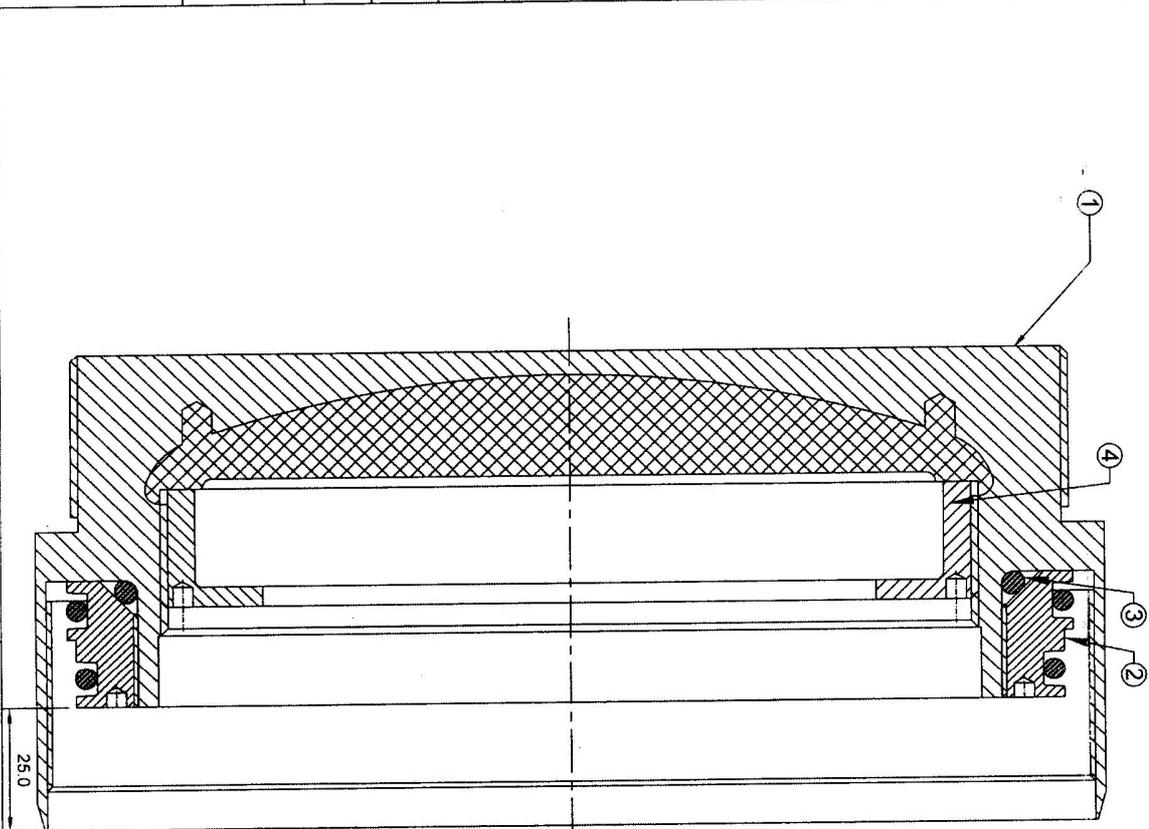


1 2 3 4 5 6 7 8

SS 0 0 0 0 1 0 1 0 2 0 3 0 9 8

GEN TOL: MEDIUM CLASS TO IS: 2102 DRG CONVENTIONS CONFORM TO INDIAN STD. DIM IN mm UNLESS OTHERWISE STATED



SL No	NOMENCLATURE	DRAWING NUMBER	QTY
1	PLUG END CLOSING (MACHINING - STATIC)	8 6 0 3 0 2 0 1 0 3 0 0 0 0 1 3 4 P A	1
2	RING ASSY	8 6 0 3 0 2 0 1 0 3 0 9 0 0 0 0 0 P A	1
3	O' RING - Ø 171.7	8 6 0 3 0 2 0 1 0 3 0 0 0 0 2 0 0 P A	1
4	DIAPHRAGM	8 6 0 3 0 2 0 1 0 3 0 0 0 0 3 0 0 P A	1

NOTE : FOR QA & QC REFER SPECIFICATION NO. ARDE / SPECN / PINAKA / RKT - 13

4 SEP 2015

V. S. KHANNA
 Dy. Tech. Officer
 Dy Assst. Controller



R No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN	CHD	SOP	MATERIAL :		SIGN	
P K Singh	<i>P. K. Singh</i>					
APPD DATE	srs	FOR DIRECTOR	PROTECTIVE FINISH :			
26/5						
SEALED	ASSY. DRG. No.	8603 02 01 00 01 000 22PA	TITLE			
SCALE 1:1	EST MASS	9.60 ± 0.250 kg	PLUG END CLOSING ASSY			
DESIGN AUTHORITY	ARDE		(FOR STATIC PROOF)			
DRG No	8 6 0 3	0 2	0 1	0 1	0 3	0 0 0 0
PART No	DS CAT No	SS	S	AA	A	2 2 P A
						SS
						1/6