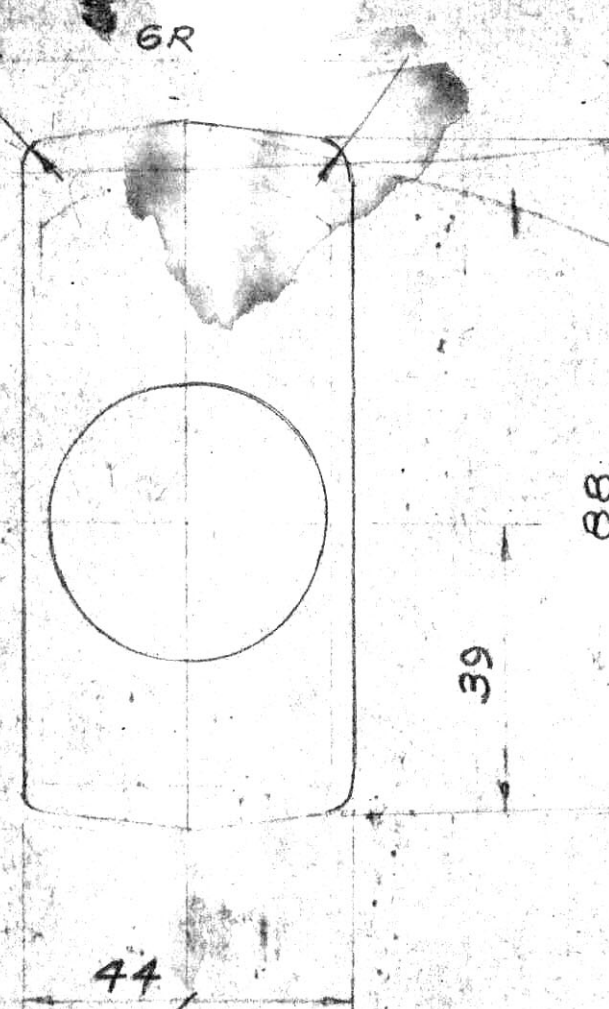
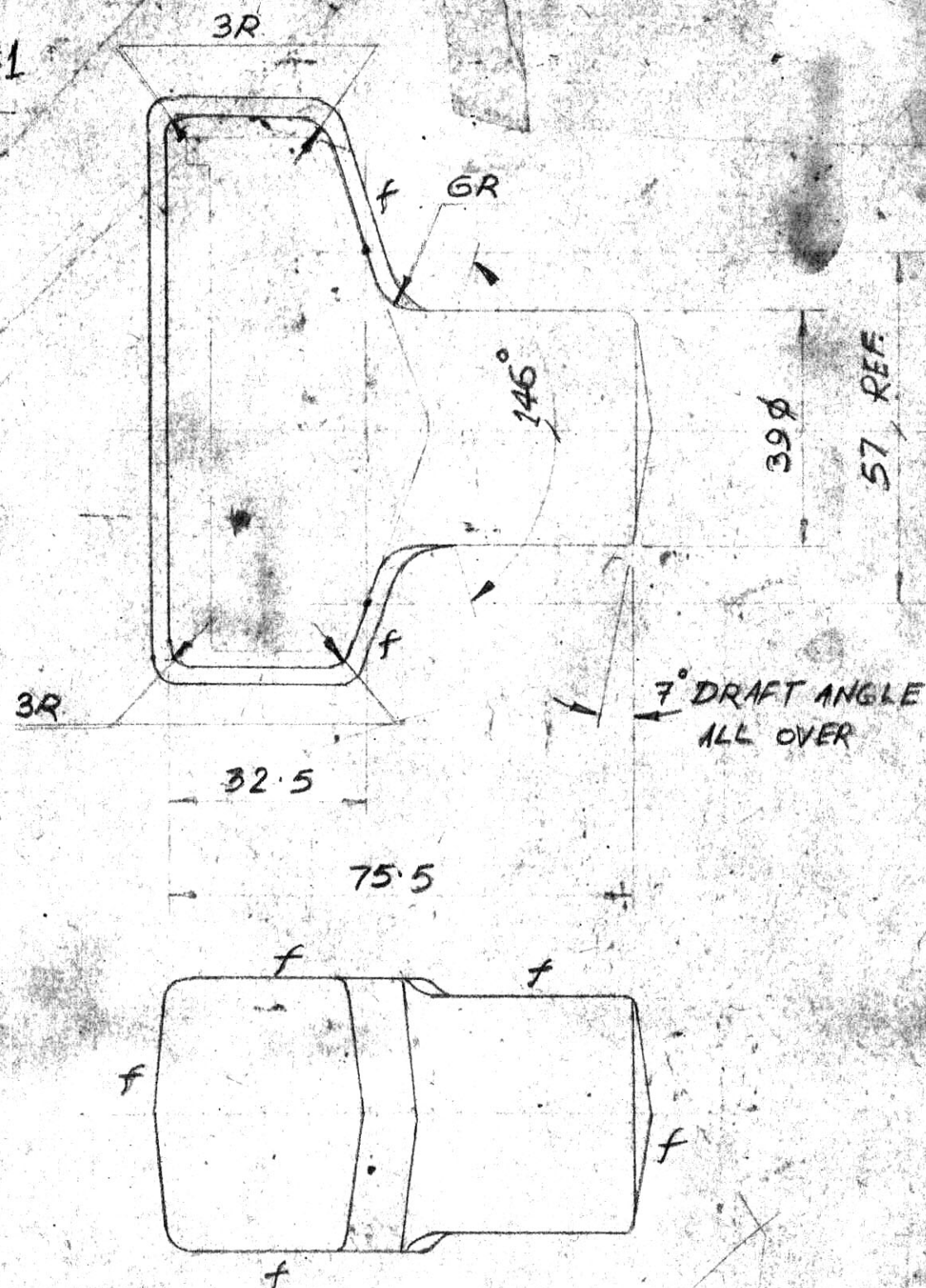


SKM-304*1



F/L	100 A. 2000	M-168/77
		M-32/83
MATERIAL VETTED		
JWM/DD	SQAE(SA)	D.A.N.O.
16/3/2000	16/3/2000	M-2/2K

NOTE: NORMALISED

HARDNESS: 150-170 HB

MATERIAL: BS-970: PT. 1: 1983 GR. 080 M-40

ITEM	DESCRIPTION	NOS.	MATERIAL	TREATMENT	DIMENSIONS	STANDARD
1	GUN MACHINE	1	SKM-304*1		75.5 x 44 x 57	
2	BUFFER BODY	1	SKM-304*1		44 x 39.5 x 57	

SECTION	SV	SECTION	SV	SECTION	SV
SECTION	SV	SECTION	SV	SECTION	SV
SECTION	SV	SECTION	SV	SECTION	SV
SECTION	SV	SECTION	SV	SECTION	SV
SECTION	SV	SECTION	SV	SECTION	SV

DIMS ARE IN MM.
TOLERANCES ON ALL DIMS +0 ARE AS PER IS: 3469 (PART I-III)-1973
ALL CORNERS BLENDED TO 2.5R MAX.
DRAFT ANGLE ALL OVER 7°
THIRD ANGLE PROJECTION.

SKM-304*1
SMALL ARMS FACTORY, KANPUR
DRN: SKM-304*1
CHD: SKM-304*1
APPROVED: SKM-304*1
KANPUR

SKM-304*1