



- 6> End burr should not be more than mm.
- 7> Curvature of rod should not be more than mm.
- 8> Eccentricity of broaching hole should not be more than mm.
- 9> Surface defects should not be deeper than 0.6 mm.
- 10> Unspecified drafts not more than 7°.
- 11> Unspecified radii 2.0 mm.
- 12> Allowances as per II class GOST 7505-74
- 13> Tolerances as per II class GOST 7505-74

Vertical $\pm 1.7.0.8$

Horizontal ± 2.1 , 1.2

Stamping on hammer.

- 14> No. of components made of stamping 1 piece.
- 15> Dimensions given in brackets are for machining.
- 16> Marking letter -Height of the digits.
- 17> Handing over of components is permitted.
- 18> Do not inspect the technological lap joint along the radius by maintaining the dimension 51.
- 19> R 10* smoothly goes into R15*.

MATL RUSSIAN ORIGN - STEEL 30khRA OST 3-98-80

INDGNS. EQUIVALENT: AS PER CQA(MET) STEEL 25cr13M06

> IS: 4367-91 (Secondary refined steel)

NO. STEEL 30KhRA EXTRACTOR OFF OST 3-98-80 ITEM NO. NO. OFF MATERIAL DESCRIPTION

| | | | | LIST OF PARTS | |
|-----------|-------------|-------------------------------------|---------------------------|--------------------|------------------------|
| | | Schedule No. | | Compt.: EXTRACTOR | St. Drg. No. : |
| | | Scale: NOT TO SCALE | Projection Third Angle | 9-A-621.09.001 | REMOVER ASSY. OF AO-18 |
| | | Drawn By: | | EXTRACTOR | |
| | | Traced By: Checked By: Approved By: | | EATRACION | |
| | | | | DRG. NO.: F | 2206 |
| | | | | DRG. NO.: F- 2286 | |
| DT. & SG. | DESCRIPTION | APPROVED BY: | | | NO. OF SHEETS: |
| | | DATE: | SIGR.: | G & S FY. COSSIPOR | RE SHEET NO.: 1 |