Rev.	Date	Ändr. nr	Beskrivning
3	89-01-18	17034-W	PROF SEALED & MPI REQ'D
2	88-08-31	17033-W	COMP. MATL. ADDED.
1	87-12-03	17030-W	ALT. MATL. ADDED.
A	83-12-23	17811-W	COMP. MATL. DELETED.

B H11	+0.090	0
16 H11	+0.110	0
24 c10	-0.110	-0.194

ALT. MATL. - BS 970 PT 1 1996 Gde 835 M30 WITH S = 0.012% MAX. P = 0.018 MAX IN CONDITION QT OR IS: 5517-78 DESIG 30 Ni 13 Cr 5 WITH S = 0.012% MAX. P = 0.018% MAX.

NOTE:- 100% COMPONENTS SHALL BE SUBJECTED TO MPI AFTER HEAT TREATMENT TO ENSURE FREEDOM FROM CRACKS.

1816-W 29-8-95 NOTE REQ MPI ADDED.

D — D

A — A

B — B

C — C

Chamfer 25×45°
Fas 2,5×45°

2 Fas 1mm bred
chamfer 1mm
wide

Kontur efter fräsning
Contour after cutting

Kontur efter filning
Contour after filing

centrum för 20° konisk fräs
centre of 20° coniform cutter

centrum för fräs ⌀10
centre of cutter ⌀10

Magnetpulverprovning: 0803263 Klass 1
Magnetic powder test: 0803263 Class 1

मूल प्रति
MASTER COPY
ID-684
Loc. 1/1/2

Ändr. nr Rev. No.	Läge Zone	ÄO-nr och ändringsbeskrivning Revision order No. and description of the revision	Datum Date	Godkänd Approved
2	E1. C4	ÄO 39030 231 Fas 1 och filning tillk.	83.12.23	Lbl
3	A6	ÄO 39045/59, 0803263 Klass 1 tillk.	89-01-18	EdS

Om ej annat angetts gäller / Unless otherwise stated the following applies

Ritad / Drawn: Lbl
Kontr. / Checked: Just
Godk. / Approved: KKR
Ritnr / Drawing No.: W3-2536-55
Skala / Scale: 2:1
Vikt / Weight: 2,30 kg
Material: 2M
Ytbehandling / Surface treatment: 9/5
Ytjämnhet / Surface roughness: Ra 3,2 Ra 12,5
Ytbehandling / Surface treatment: Ra 0,2 - 0,05
Ytjämnhet / Surface roughness: Ra 0,2 - 0,05
Tolerans för slipning / Tolerance for grinding: Ra 0,2 - 0,05
Tolerans för polering / Tolerance for polishing: Ra 0,2 - 0,05
Ytbehandling / Surface treatment: Ra 12,5 klass / Roughness comparison spec. to ISO 1 / Class
Ytjämnhet / Surface roughness: Ra 12,5 klass / Roughness comparison spec. to ISO 1 / Class
Ritad / Drawn: Medra
Kontr. / Checked: Just
Godk. / Approved: KKR
Ritnr / Drawing No.: W3-2536-55
Skala / Scale: 2:1
Vikt / Weight: 2,30 kg
Material: 2M
Ytbehandling / Surface treatment: 9/5

Benämning / Designation: Extraktor
Designation: Extractor

BOFORS
4 081 489