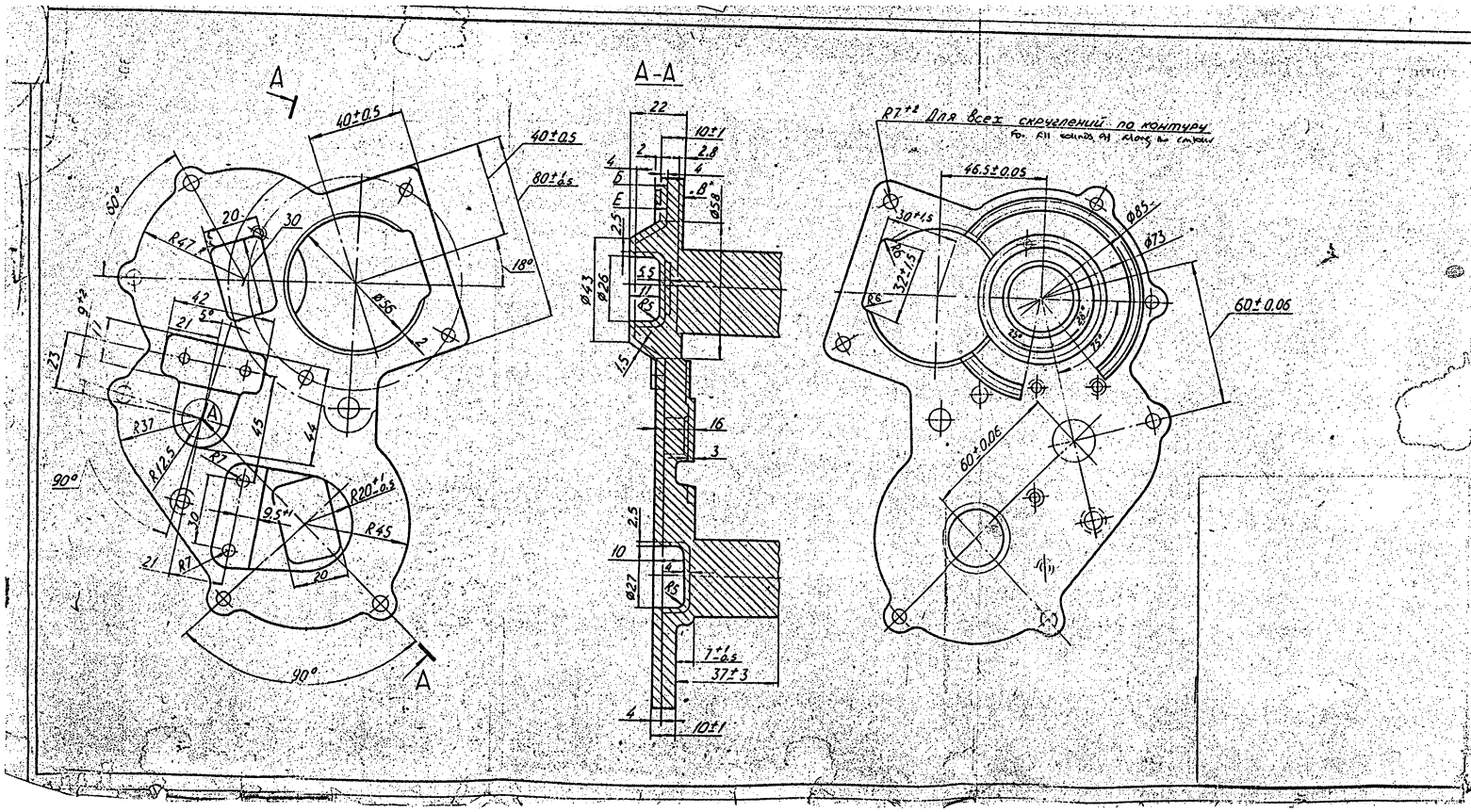

1. DEVIATION OF CONTOUR FROM GAUGE, MADE TO TRUE DIMENSION SHOULD NOT EXCEED 1.5 mm.
2. DEVIATION OF SINK IN SURFACE SURFACE E IS ALLOWED UPTO 0.5 mm.
3. SPOT THINNING UPTO 4mm ALONG DIMENSION [illegible] IS ALLOWED.
4. MANUFACTURING FROM STEEL 25Л-I TO 45[illegible] GOST 977-75 IS ALLOWED.
5. DRAFTS: 1:20; UNSPECIFIED RADII UPTO R[illegible].
6. REQUIREMENTS TO CASTING AS PER 172 TY [illegible].
7. WARPAGE (BUCKLING) OF SURFACE 'B' SHOULD NOT EXCEED 2mm.

APPROVED

AWN/TRANS

172.28.004-1 F477

FLANGE, CASTING

SHEET	MASS	SCALE
	1.400	1:1

ISSUE	DATE	REFERENCE
APPROVED		
CHECKED	M	13/4/86
DRAWN		13/4/86

MATERIAL: Steel 25Л-I GOST 977-75

HEAVY VEHICLES FACTORY AVADI