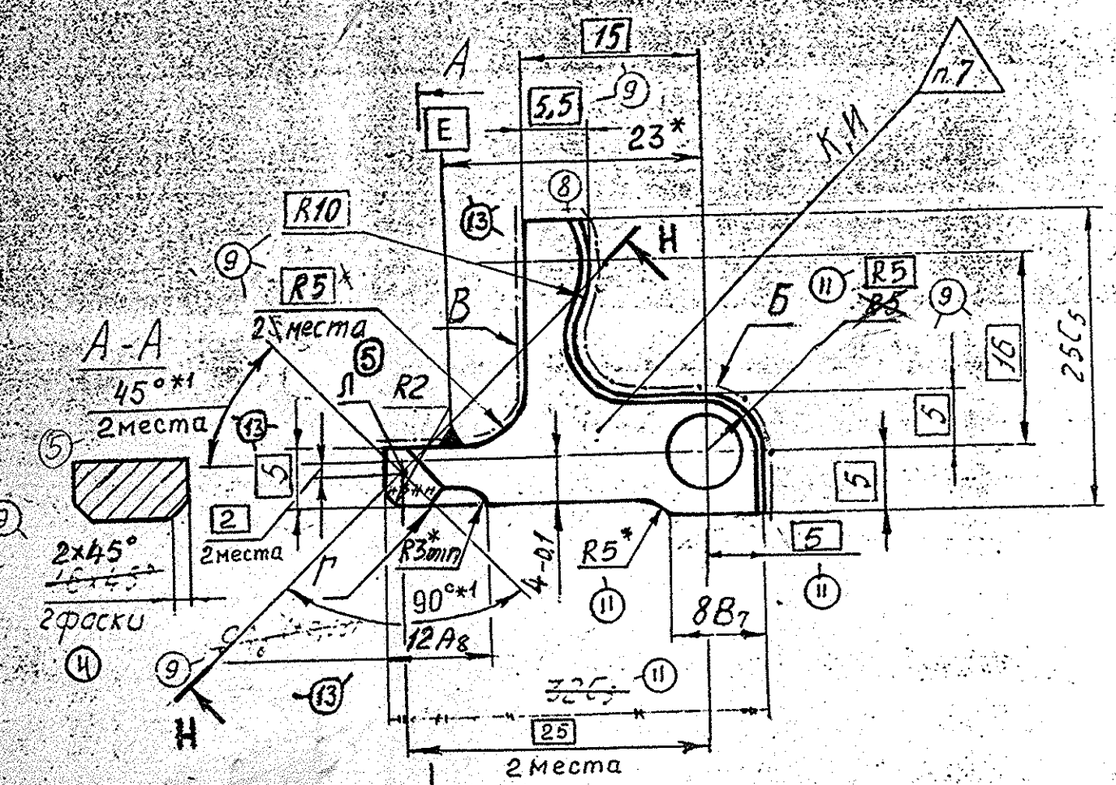
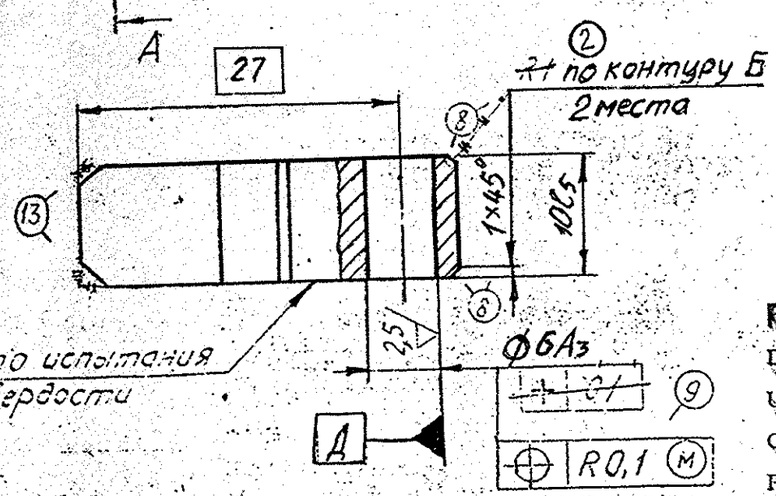
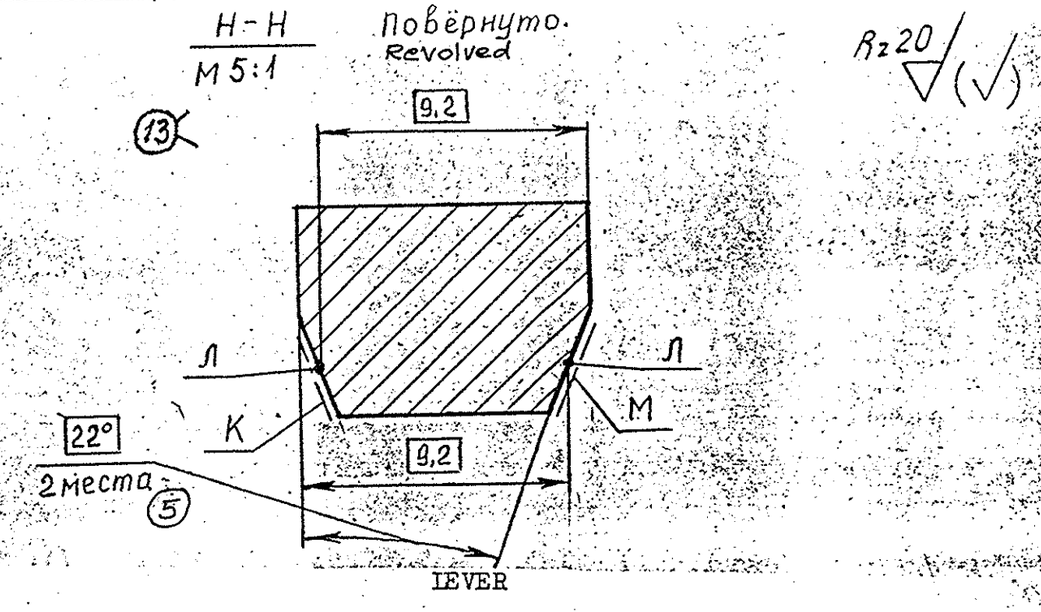
2A42.06.029 037







Scale 2:1. Material: steel 30ХРА, ОСТ 3-98-80. Mass: 0.02

(1) 1. $HRC_э$ 43.5 to 51.5
2. *Ensure sizes by tools
3. Blunt sharp edges to R≈0.6 mm
(12) ~~5. Form allowance of preset surfaces Б and В is 0.2 mm in relation to bases Н (м) and Г Я~~
4. Coating: cadmium plating (layer of 3 μ); accelerated phosphating with chromate treatment; F = 0.5 dm^2
7. Stamp
5. TOLERANCE ALONG CONTOUR 'Б' AND 'В' WITH RESPECT TO BASE 'Я' (m) AND 'Г' IS 0.2 mm.
6. TOLERANCE ALONG CONTOUR 'К' 'М' IS 0.2 mm RELATIVE TO DATUM 'Я' (m) AND 'Е'.

(2) OVER CONTOUR Б – 2 POINTS
(3) HARDNESS TEST POINT
(4) 2 CHAMFERS
(5) 2 POINTS

FINAL DRG FOR MFR. AT OFT
DATE 09-07-91
UP-DATED
CHECKED
F/M—PROJ.
SCT- COPY VERIFIED 14.08.91
DGM/PROJ. 26/8/91

13		364Т-84	SCT	07.08.89
12		691Т-85	SCT	06.01.88
11		607Т-84	SCT	08.01.88

(10)

2A42

~~2A42.06.029~~ 2A42.06.037

LEVER
P61402

Лит.	Масса	Масштаб
0,1	0,02	2:1
Лист	Листов 1	

Сталь 30ХРА
ОСТ3-98-7080-(9)