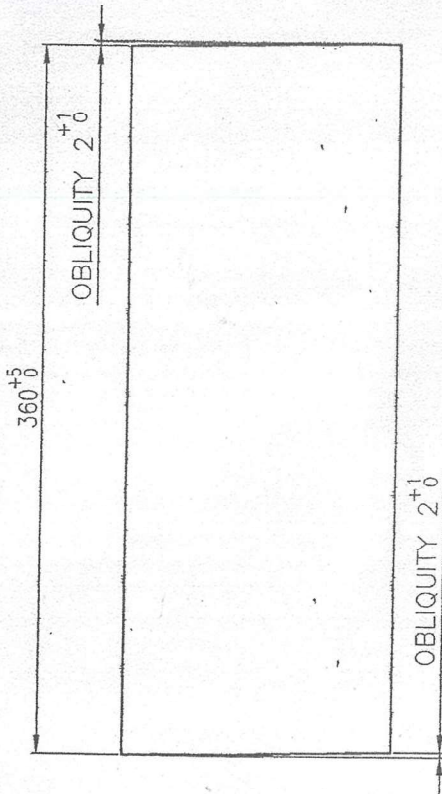
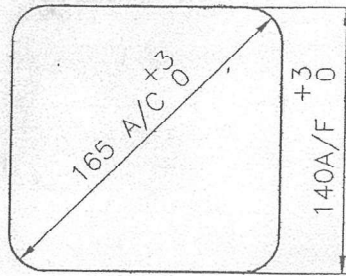


NO.- F-652

AMENDMENTS			
REV.	DATE	DESCRIPTION	SIGN



**NOTE:**

- 1) PARTING OF BILLETS ARE TO BE GOVERNED BY THE WEIGHT & NOT BY LENGTH, LENGTH AS MENTIONED IS FOR GUIDANCE ONLY.
- 2) COLOUR CODE:  
25mm TO 30mm WITH "BRIGHT YELLOW" COLOUR BAND IS TO BE PAINTED THROUGH OUT THE LENGTH AND PARTED FACE OF EACH PARTED BILLET ON ONE SIDE.
- 3) HEAT/CAST NO. ALSO TO BE PAINTED WITH SAME COLOUR ON ANY PARTED FACE OF EACH BILLET.
- 4) ENDS OF EACH PARTED BILLET ARE TO BE SAW CUT & DEBURRED (PLASMA/GAS CUT IS NOT ALLOWED).
- 5) PACKING/PALLETISATION OF PARTED BILLET SHOULD BE SECURED BY STEEL STRAP TO FACILITATE EASY LOADING/UNLOADING. PACKING IS TO BE DONE HEAT/CAST WISE WITH STEEL TAG MENTIONING STEEL GRADE, HEAT NO. QUANTITY AND FIRM NAME.
- 6) OTHER PARAMETERS ARE TO BE COVERED BY O.F.Aj. SPEC. NO. F-444 (LATEST ISSUE).

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यह प्रति सी डी डी/ओ. एफ.रे. जे.

द्वारा की गई है

दिनांक: क.का.प्र./सी.डी.डी

Date: 12-02-20 for JWM/CDD

WEIGHT- 52.5+0.5kg

DIMENSIONS ARE IN mm.			MATERIAL- AS ABOVE	आईनैन्स फैक्टरी अम्बाझरी ORDNANCE FACTORY AMBAJHARI
THIRD ANGLE PROJECTION			NOMENCLATURE  <b>STEEL BILLET</b> (M107)	
SCALE - NTS				
2020	NAME	DATE	SHEET NO.- 1	
DRAWN	<i>R. Prasad</i>	12.02.2020		
CHECKED	<i>म.प.</i>	12.02.2020		
HOS/CDD	<i>SB</i>	12.2.2020		
JWM/SF	<i>SB</i>	12-9-2020		