

CONTROLLED COPY

NO. 03

ISS C A W S SS IC
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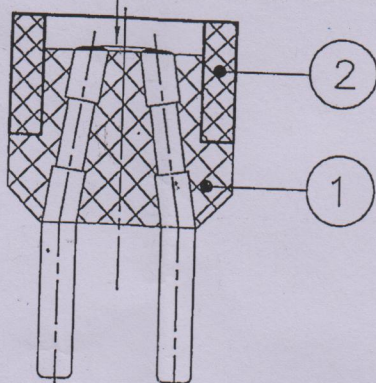
MEDIUM/COARSE/FINE-CLASS
1:2102

DRAWING CONVENTION CONFORM TO INDIAN STD.
DIMNS IN mm UNLESS OTHERWISE STATED.

ITEM LIST

ITEM No.	QUANTITY	DESCRIPTION	REFERENCE
1	1	SQUIB BASE PLUG	8603 04 07 02 07 001 00PA
2	1	SLEEVE	8603 04 07 02 07 003 00PA

* BRIDGE WIRE



* NOTE:-

NICHROME WIRE (80/20) DIA 0.025 mm NOMINAL RESISTANCE 2133 OHMS/METER.
TO BE SOLDERED AT THE TIPS USING SOLDER TIN/LEAD (60:40) & FLUXALL-205.
THE BRIDGED SQUIB PLUGS ARE TO BE WASHED IN RUNNING WATER FOR ONE HOUR & DRIED.
IN OVEN AT 90°- 95° FOR ONE HOUR SOLDER SHOULD NOT FLOW ON THE BRIDGE.
THE RESISTANCE SHOULD BE BETWEEN 1.8 & 2.2 OHMS.

R No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN.	SABLE	CHD <i>[Signature]</i>	MATERIAL:		SIGN	
APPD. <i>[Signature]</i>	DATE: 22/1/24 FOR DIRECTOR		PROTECTIVE FINISH:			
SEALED	DATE:		TITLE:			
SCALE: 5:1	EST.MASS		SQUIB BASE PLUG EMPTY ASSY.			
DESIGN AUTHORITY ARDE			BASED ON HEMRL DRG. NO. HEMRL 1504 DET NO.1			
DRG.No.	8 6 0 3 0 4 0 7 0 2 0 7 0 0 0 0 0 0 P A IC SS S AA A C SST					
PART No.			DS CAT No.		AHSP	

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