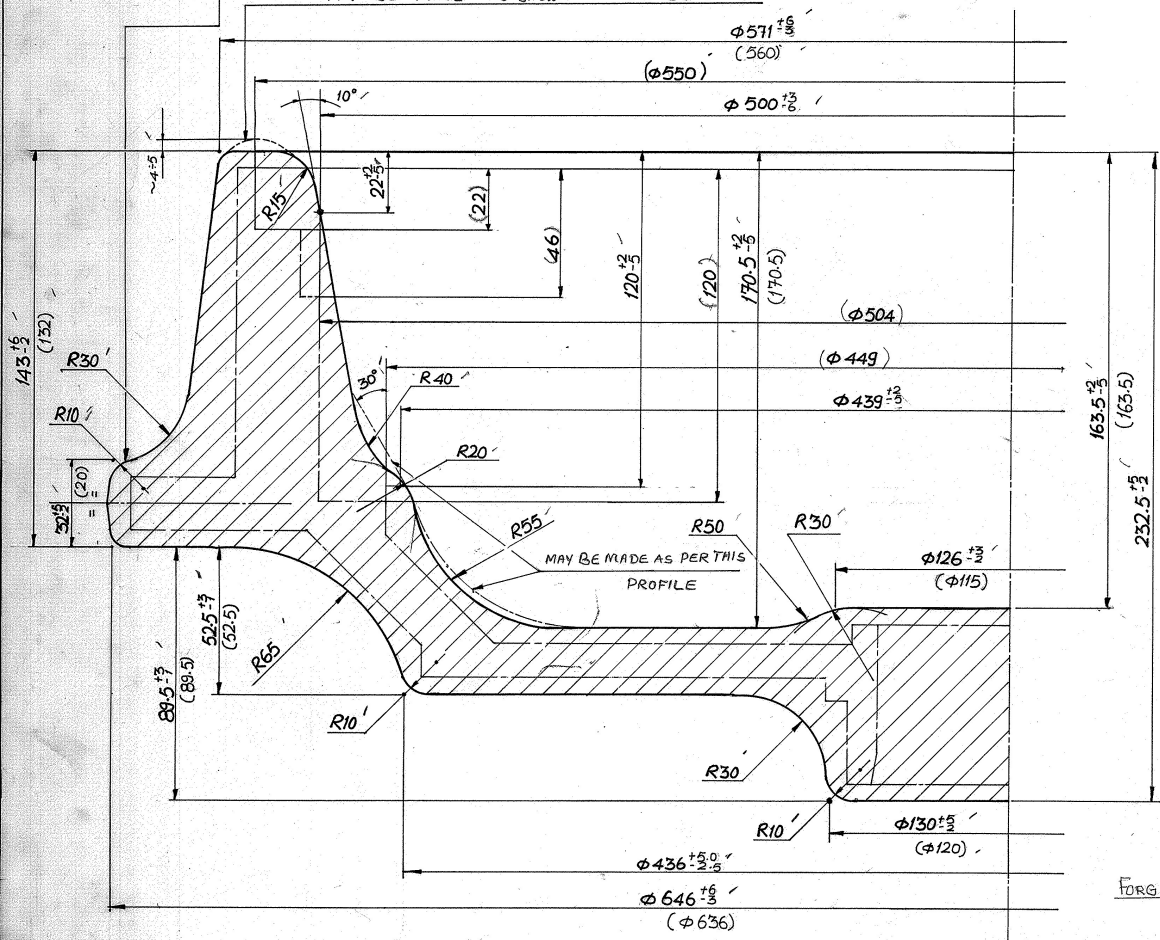


DRAWING NO  
175-40-019-1A1F

MINIMUM 3MM ALLOWANCE SHOULD BE ENSURED ALONG THE PERIMETER

MAY BE MADE AS SHOWN IN DOTTED LINE



ISSUE	MODIFICATION	DATE
A	REDRANN	28/1/10

**TECHNICAL REQUIREMENTS**

- HEAT-TREAT: NORMALISE AT 900° ± 20° OR NORMALISE AND TEMPER AT 720° ± 20°
- HARDNESS TO BE BHN ≤ 229 (DIA OF IND ≥ 1.0mm) CHECK HARDNESS ON 5% OF FORGINGS FROM THE BATCH
- DESCALE
- SURFACE FINISH OF FORGING AND REMOVE OF DEFECTS SHOULD BE IN ACCORDANCE WITH GOST 8479-70 POINT 1.13
- CONTOUR SHOWN IN CHAIN DOTTED LINES AND DIMS INDICATED WITHIN BRACKETS RELATES TO FINISHED COMPONENT
- UNSPECIFIED RADII ARE TO BE 6mm
- UNSPECIFIED DRAFTS ARE TO BE 7°
- UNTOLERANCED DRAFTS AND RADII ARE NOT TO BE CHECKED
- MISMATCH SHOULD NOT EXCEED 3mm
- RESIDUAL FIN ALONG PARTING LINE SHOULD NOT EXCEED 4mm.
- BUCKLING SHOULD NOT EXCEED 2.5mm.
- MARK: COMPONENT NO. MELT NO. SUPPLIERS CODE
- STAMPING TO CONFIRM GROUP II GOST 7847970
- COMPLEXITY GROUP 2 ACCURACY CLASS 2 OF GOST 7505-74.

MATERIAL: STEEL GOST 30XCA 454391

FORGING WEIGHT: 182.0Kg

FORGING IS COMMON FOR 175.40.020-1A1F FLANGE REAR LH ALSO

SCALE	COMPONENT - T72	MACHINE	COMPONENT / FORGING
1:2	FLANGE REAR LHGRH		
THIS DRAWING IS TO BE USED WITH DATSK III ISSUE - NIL			H.V.F. AVAD1.
DGN.	CHD.	AUTHD.	APPD.
FORGING DRAWING			175.40.019-1A1F