

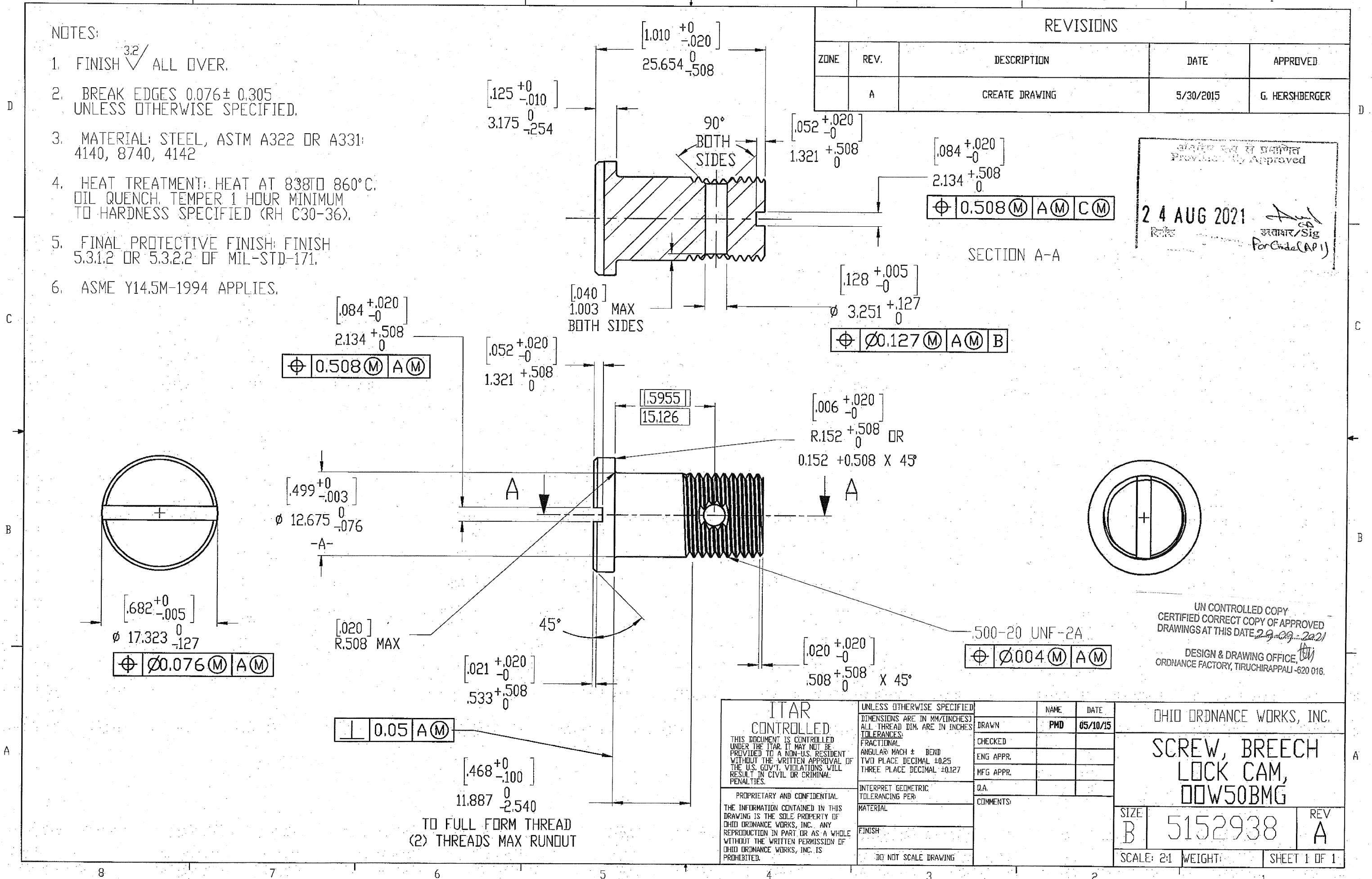
NOTES:

1. FINISH $\sqrt{3.2}$ ALL OVER.
2. BREAK EDGES 0.076 ± 0.305 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: STEEL, ASTM A322 OR A331: 4140, 8740, 4142
4. HEAT TREATMENT: HEAT AT 838 TO 860°C. OIL QUENCH. TEMPER 1 HOUR MINIMUM TO HARDNESS SPECIFIED (RH C30-36).
5. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
6. ASME Y14.5M-1994 APPLIES.

REVISIONS

ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CREATE DRAWING	5/30/2015	G. HERSHBERGER

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE 24 AUG 2021
24 AUG 2021
इस्ताखर/Sig
For Code (API)



SECTION A-A

UN CONTROLLED COPY
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DRAWINGS AT THIS DATE 24 AUG 2021
DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALI-620 016.

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	NAME	DATE															
	DRAWN	PMD 05/10/15															
	CHECKED																
ENG APPR.																	
MFG APPR.																	
Q.A.																	
COMMENTS:																	
<p>MATERIAL</p>	<p>500-20 UNF-2A</p>	<p>SIZE B</p>	<p>5152938</p>														
<p>FINISH</p>	<p>TO FULL FORM THREAD (2) THREADS MAX RUNOUT</p>	<p>SCALE: 2:1</p>	<p>WEIGHT:</p>														
<p>DO NOT SCALE DRAWING</p>		<p>SHEET 1 OF 1</p>	<p>REV A</p>														