



SECTION B-B

SECTION D-D

1X45° CHAMFER
ALONG CONTOUR

MATERIAL : STAINLESS STEEL TO IS: 6911-1992
GRADE: X04Cr17Ni12Mo2
HARDNESS: 192 HB (MAX).

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE 03/09/2022
S. Venkatesh 03/09/22
DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALLI - 620 016.

Material:		DWG Details		SUB: HOUSING FIRING MECHANISM	
3rd Angle	SIGN.	DATE:	FOR:	PROJ.:	Do not scale Drawing
DRAWN	<i>[Signature]</i>	22/7/22	REAR FRAME ASSEMBLY	40mm MGL	All Dimensions are in mm
CHECKED	<i>[Signature]</i>				
HOS/D&DO	<i>[Signature]</i>				
Div. Officer					
Prod.					
Div. Officer					
QC					
Div. Officer					
DDO					
Un. tollored dimensions 5:2:102 Medium					

DA NO. & DATE
18/11/2022 03/09/22
SIG. & DATE
[Signature] 03/09/22

ORDNANCE FACTORY
TIRUCHIRAPPALLI - 16.

WT. [Appx] gm
SHEET: 1 OF 1