



ENLARGED VIEW FROM -'A'  
SCALE - 5:1

LOCK BELT

MATERIAL: STEEL IS: 7226 C40

ALT. MATERIAL: BS1449 PT.1:1983 GD. CS 40

HARDNESS: 250 TO 300 HV.

PROTECTIVE FINISH: PHOSPHATED TO JSS-0465-01-1988  
CLASS-II (ACCELERATED), OIL FINISH.

TOL. FOR ANGLES ± 30'

DIMENSIONS ARE IN M M.  
INFORMATION MARKED THUS 't' TO BE MARKED ON  
UNTOLERATED DIMENSIONS AS PER IS. 2102 (MEDIUM)

ITEM NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS																																								
	<table border="1"> <tr> <td rowspan="2">DRAWN</td> <td>SIGNATURE &amp; DATE</td> <td rowspan="2">SUB: LOCK BELT</td> <td colspan="2">SCALE:</td> </tr> <tr> <td><i>S. Venkatesh</i></td> <td>FOR: SLING</td> <td colspan="2">NTS</td> </tr> <tr> <td>CHECKED</td> <td></td> <td>OF: 40mm MGL</td> <td colspan="2">STORE DRG NO</td> </tr> <tr> <td>TRACED</td> <td></td> <td>DES. REF NO: <i>DS. CAT-NO-1005-008031</i></td> <td colspan="2">OPERATION NO</td> </tr> <tr> <td>TRACING CHECKED</td> <td></td> <td>(<i>RB332 CES</i>)</td> <td colspan="2"></td> </tr> <tr> <td></td> <td><i>S. Venkatesh</i></td> <td>DRG. NO: 30T 1700 022 A3</td> <td colspan="2"></td> </tr> <tr> <td></td> <td>I/C DESIGN &amp; DRG. OFFICE</td> <td></td> <td colspan="2"></td> </tr> <tr> <td>AMENDMENTS</td> <td>SIGNATURE &amp; DATE</td> <td>APPROVED ON: 14/8/12</td> <td>DIVISIONAL OFFICER</td> <td>                  ORDNANCE FACTORY, TIRUCHIRAPALLI.             </td> <td>                 SHEETS: 7 SHEET NO: 6             </td> </tr> </table>	DRAWN	SIGNATURE & DATE	SUB: LOCK BELT	SCALE:		<i>S. Venkatesh</i>	FOR: SLING	NTS		CHECKED		OF: 40mm MGL	STORE DRG NO		TRACED		DES. REF NO: <i>DS. CAT-NO-1005-008031</i>	OPERATION NO		TRACING CHECKED		( <i>RB332 CES</i> )				<i>S. Venkatesh</i>	DRG. NO: 30T 1700 022 A3				I/C DESIGN & DRG. OFFICE				AMENDMENTS	SIGNATURE & DATE	APPROVED ON: 14/8/12	DIVISIONAL OFFICER	ORDNANCE FACTORY, TIRUCHIRAPALLI.	SHEETS: 7 SHEET NO: 6				
DRAWN	SIGNATURE & DATE		SUB: LOCK BELT		SCALE:																																								
	<i>S. Venkatesh</i>	FOR: SLING		NTS																																									
CHECKED		OF: 40mm MGL	STORE DRG NO																																										
TRACED		DES. REF NO: <i>DS. CAT-NO-1005-008031</i>	OPERATION NO																																										
TRACING CHECKED		( <i>RB332 CES</i> )																																											
	<i>S. Venkatesh</i>	DRG. NO: 30T 1700 022 A3																																											
	I/C DESIGN & DRG. OFFICE																																												
AMENDMENTS	SIGNATURE & DATE	APPROVED ON: 14/8/12	DIVISIONAL OFFICER	ORDNANCE FACTORY, TIRUCHIRAPALLI.	SHEETS: 7 SHEET NO: 6																																								