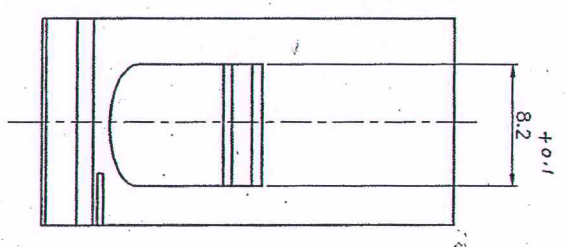
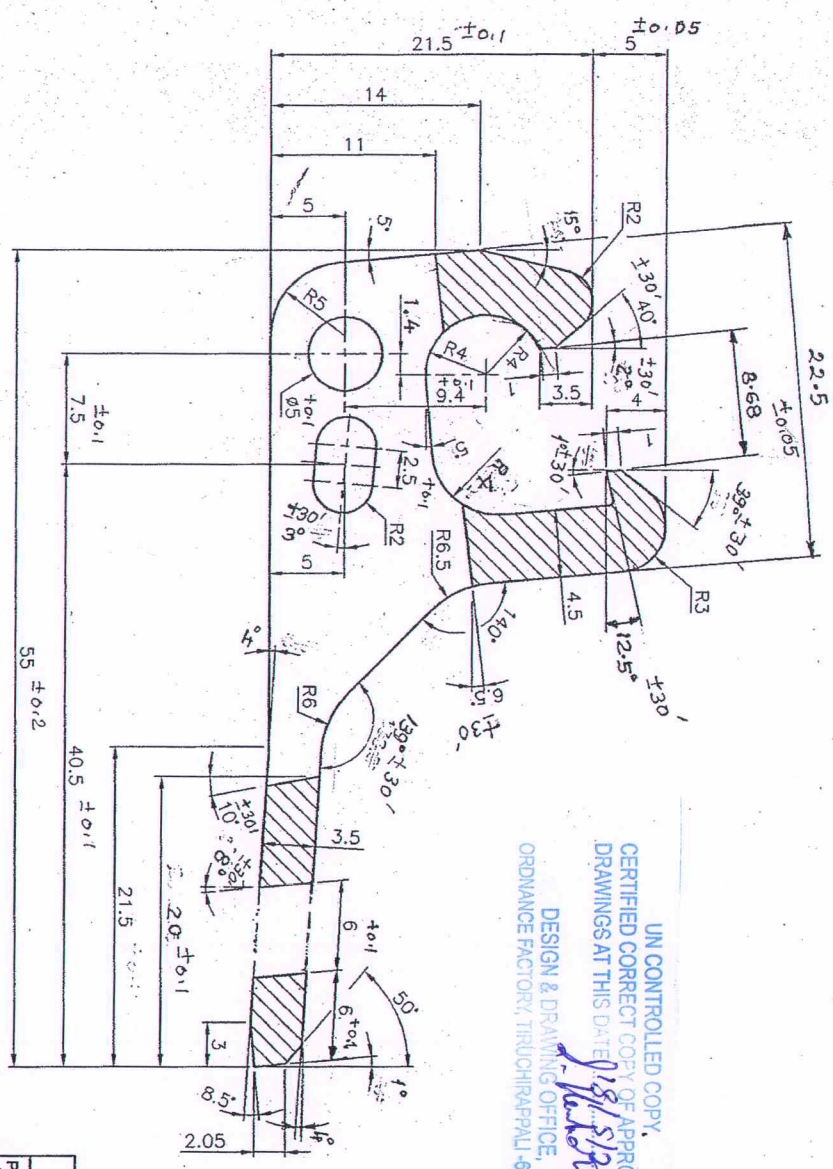


DRG. PROVISIONAL

3.2



UN CONTROLLED COPY.
CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE
18/5/22
DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TRICHIRAPPALLI-620 016.

MATERIAL : BS 970J4-1983 GR 655 M 13
(EN 368) HARDNESS: 260-300 HB.

① Gn
21/3/07

SEC 'A-A'

DIMENSIONS ARE IN mm.
UNTOLERATED DIMS. AS PER IS : 2102 (MED)
SHARP CORNERS SHOULD BE BLUNT TO R 0.2
PROTECTIVE FINISH : PHOSPHATED TO SPECIFICATION, ISS : 0465-01-1988
CLASS-I (ACCELERATED) OIL FINISH.
CASE HARDENED TO DEPTH
0.1 TO 0.2
FINAL HARDNESS : 450-500 HV.

PART NO.		DESCRIPTIONS		NO OFF		MATERIAL		TREATMENT		REMARKS	
DRAWN		P. Mungar		DATE						SCALE	
CHECKED		V. M. S.								N.T.S	
TRACED										STORE DRG. NO.	
SUB: SEAR		FOR: TRIGGER BOX ASSY								OPERATION NO.	
OF: 14.5/20 mm AMR										SHEETS: 1	
DES. REF. NO.		DRC. 44P 06009								SHEET No. 1	
OFFICER/PRODN.		OIC/D&DO									
OFFICER/D&DO		4/10/07									
APPROVED ON, 07/2005											
AMENDMENTS & DATE											
D.A. No. 666/07											
SIG.											
ORDNANCE FACTORY TRICHIRAPPALLI-16.											