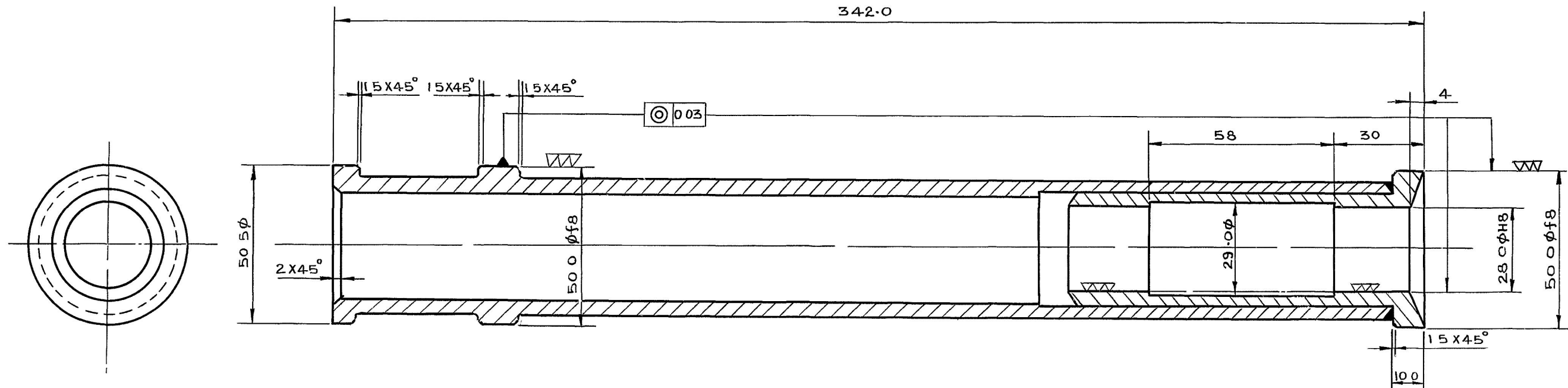


DS CAT No-
5340-015627
2 SHTS SHT-1

DRG CONVENTIONS CONFORM TO IS 696
DIMENSIONS ARE IN mm, UNLESS OTHERWISE STATED

TOLERANCES FOR UNTOLERANCED DIMENSIONS

ABOVE UP TO	6	30	120	315	1000	2000	4000
TOLS	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2



FOR WELDING SEE DRG. NO 1015-000564 SHT-2

22/05/05	18897-W	NOMEN & DS CAT NO AMENDED								
12-11-03	18819-W	HINDI NOMEN ADDED				DRAWN-	CHD-	ASSY DRG-1015-000558	CQA(W)JABALPUR	
29589		RETRACED WITHOUT CHANGE				TRACED- P. Sharma	CHD- G.P. Shukla	DATE- 30-7-70		
		PREV DCs(I) NO 1596'-W & 16095-WDT-23 12 83						SCALE- 1 1		
DATE	AUTHORITY	ZONE	NATURE	SIG AHSP	SIG DC	C/D MAN	DC	FOR CQA(W)	ESTD MASS-	
AMENDMENTS						MATERIAL-				
DRG SEALED- 16095-W 23 12 83						DO CQA(W)				DESIGN NO- 2 SHTS D&P-311007 SHT-1
						PROTECTIVE FINISH- TO BE PHOSPHATED TO SPECN WPN/GEN/2 C' ASS II TYPE 13(2) EXCLUDING INNER BORE				PART NO- IFL 7382

28.0 φH8	+0.033 0
50.0 φf8	-0.025 -0.064
NOM SIZE & FIT	DEVIATION

RETAINER PACKING (MACHINING)

रिटेनर पैकिंग (मशीनिंग)

DS CAT NO- 2 SHTS
5340-015627
SHT-1