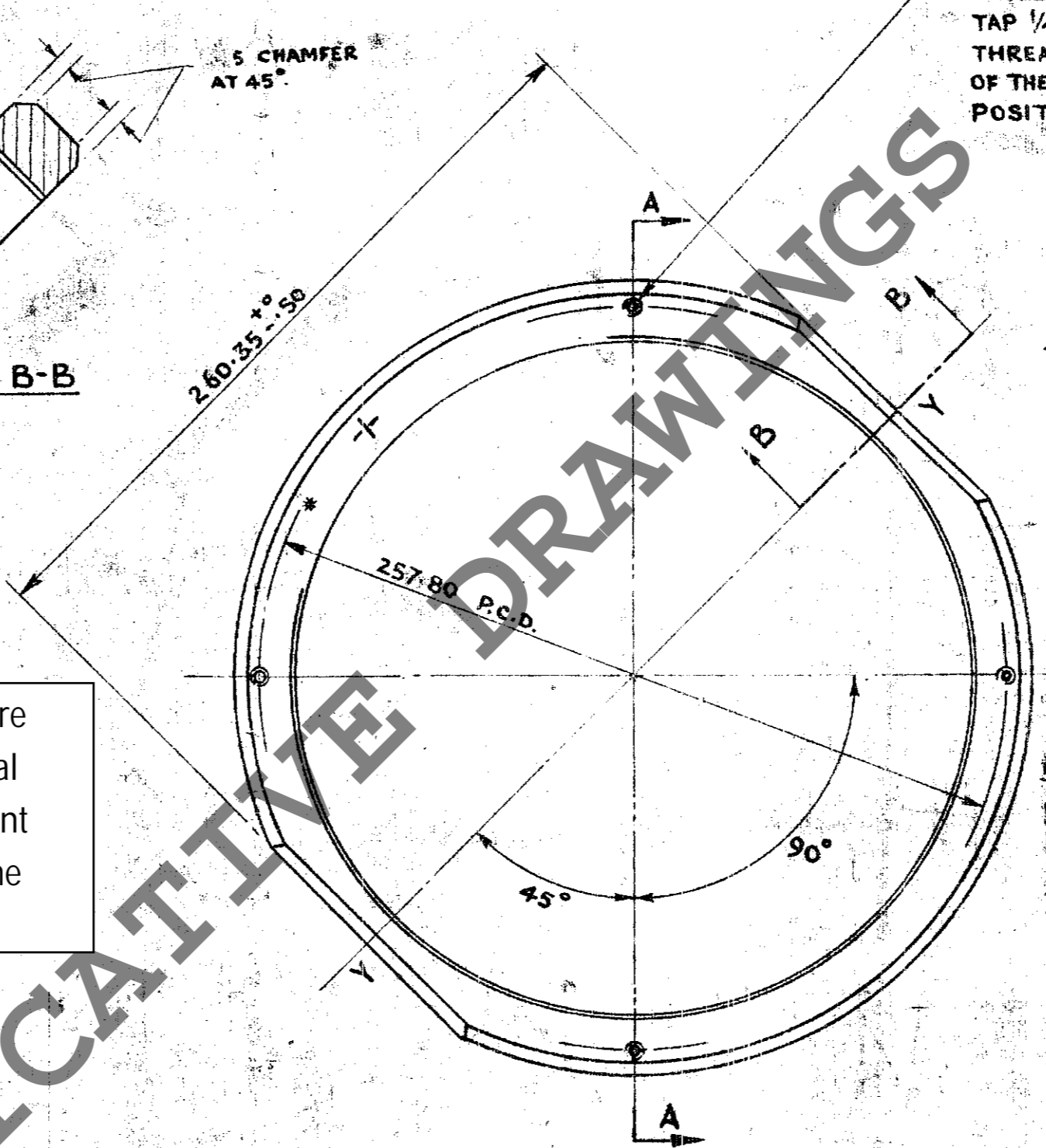
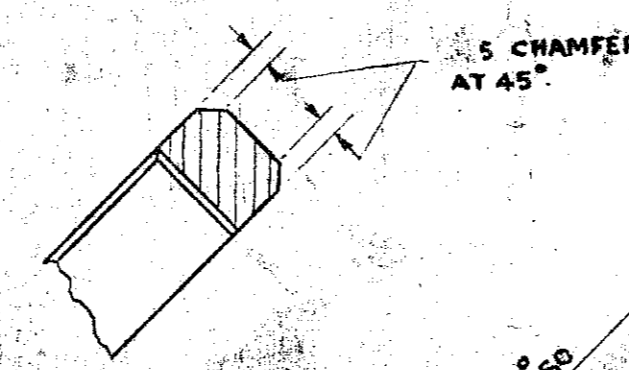
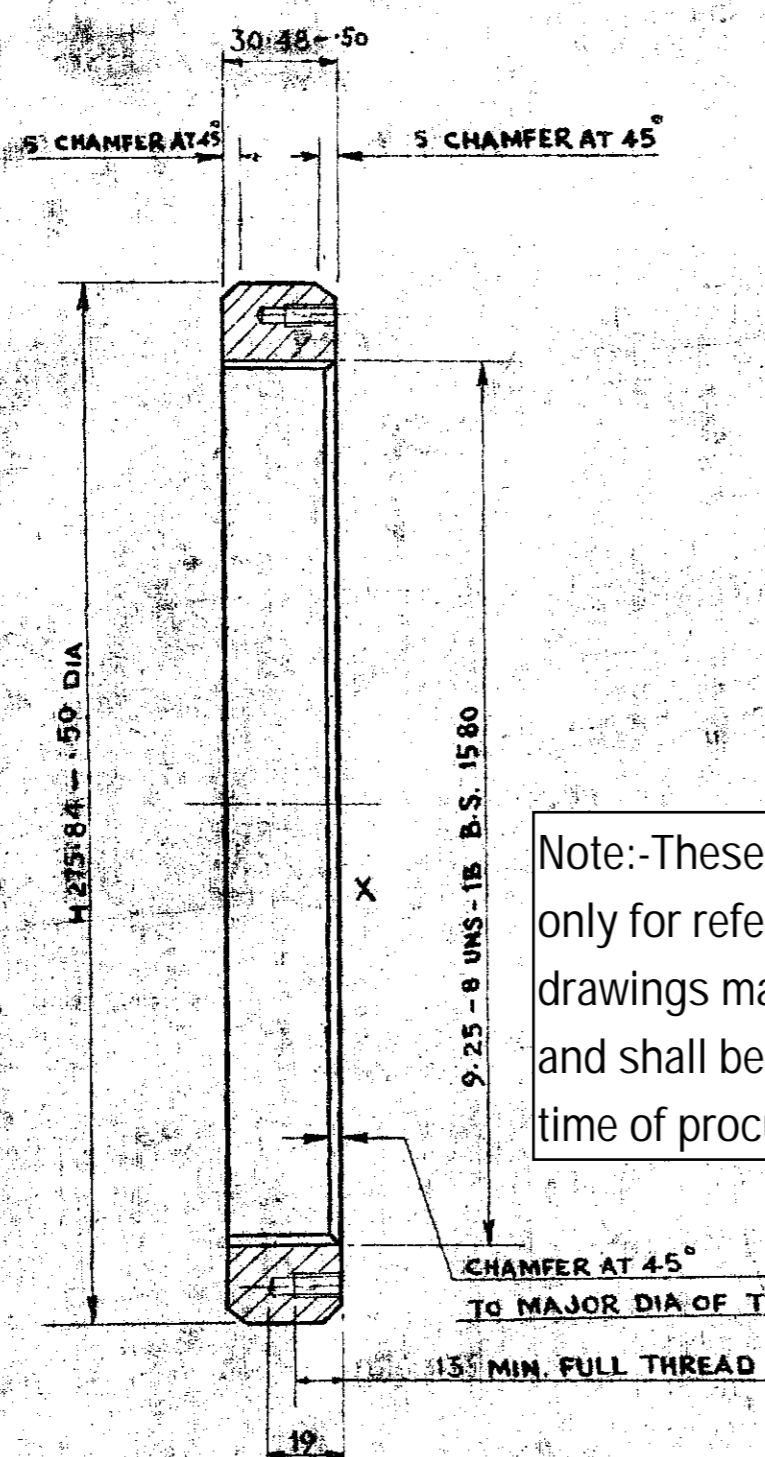


DRG. NO ARM 1172 B4

FOR EXPLANATION OF DIMENSIONING ETC., SEE IS: 696



4 HOLES SPACED AS SHOWN.
TAP 1/4 - 20 UNC - 1B B.S. 1580
THREADS TO BE WITHIN .127
OF THEIR TRUE GEOMETRICAL
POSITION RELATIVE TO THE
H 275.84 DIA

TO BE STAMPED IN 6 TYPE
* MANUFACTURER'S INITIALS
- DATE OF MANUFACTURE,
MONTH & YEAR (E.G. 11/60)

FINISHES
MACHINE ALL OVER.
PHOSPHATE TREATED TO AN
APPROVED PROCESS TO SPEC.
IS: 3618 CLASS B
COAT ALL SURFACES EXCEPT
SCREW THREADS WITH VARNISH,
STOVING AMMUNITION TO SPEC.
IND/ME /674 (b) METRIC (2 COATS)
COAT THREADS WITH LUTING
(THIN) MK. 8 (APC-10) TO SPEC B
JSS 1-65-09

Note:-These Drawings are only for reference. Actual drawings may be different and shall be issued at the time of procurement.

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SECTION A-A
CONCENTRICITY
THE H 275.84 DIA MUST BE CONCENTRIC WITH THE 9.25 - 8 UNS - 1B B.S. 1580 THREAD WITHIN .25
SQUARENESS
THE 9.25 - 8 UNS - 1B B.S. 1580 THREAD MUST BE SQ WITH FACE 'X' WITHIN .05 MEASURED AT EXTREME DIA.

R.NO	DATE	ZONE	BRIEF RECORD	INITIAL
3	24.11.79	--	AMENDED VIDE AL 367	
2	19.1.75	--	RETRACTED & AMENDED VIDE AL 186	RW
1	11.9.63	-	ORIGINAL	

	DATE	INITIAL	DIMNS. IN TITLE OR AS STATED
DGN			MATL SPEC.
DRN			STEEL IS: 1570 20
CHD			I.A.F. SEC. REF. NO
TCD			ASSY. DRG. NO. ARM 1172 E2 / ARM 1302 D2
COMP			DRG. SCH. NO. ARM 1172 / ARM 1302
SCALE	1:2		TITLE
TOL.			RING NUT
			TOL. EXCEPT WHERE OTHERWISE STATED ± .25

D.T.D. & P. (AIR)
MINISTRY OF DEFENCE

APPROVED *R.S. Linsky*

DRG. NO.
ARM 1172 B4

TOT