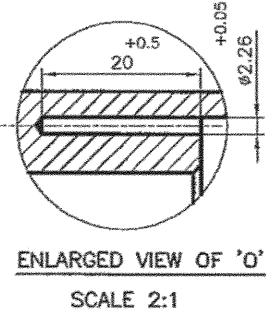
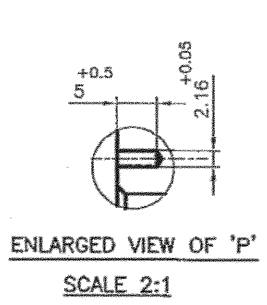
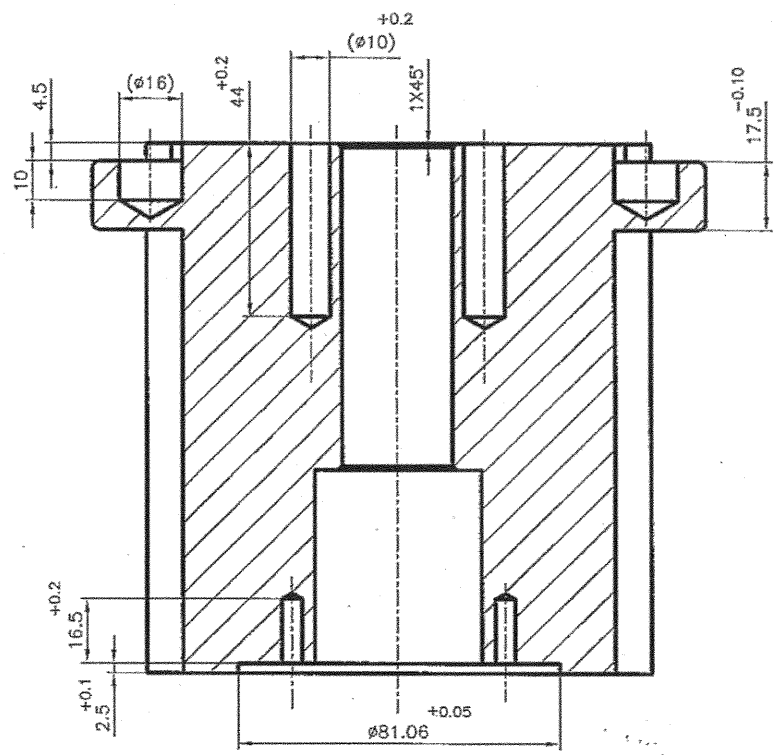
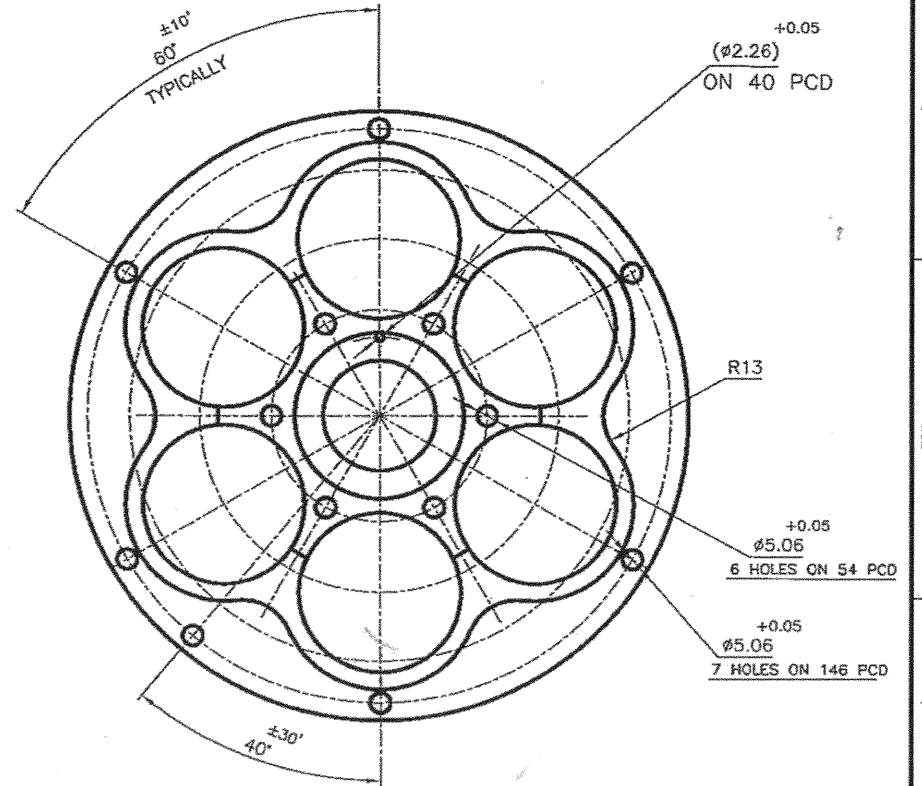
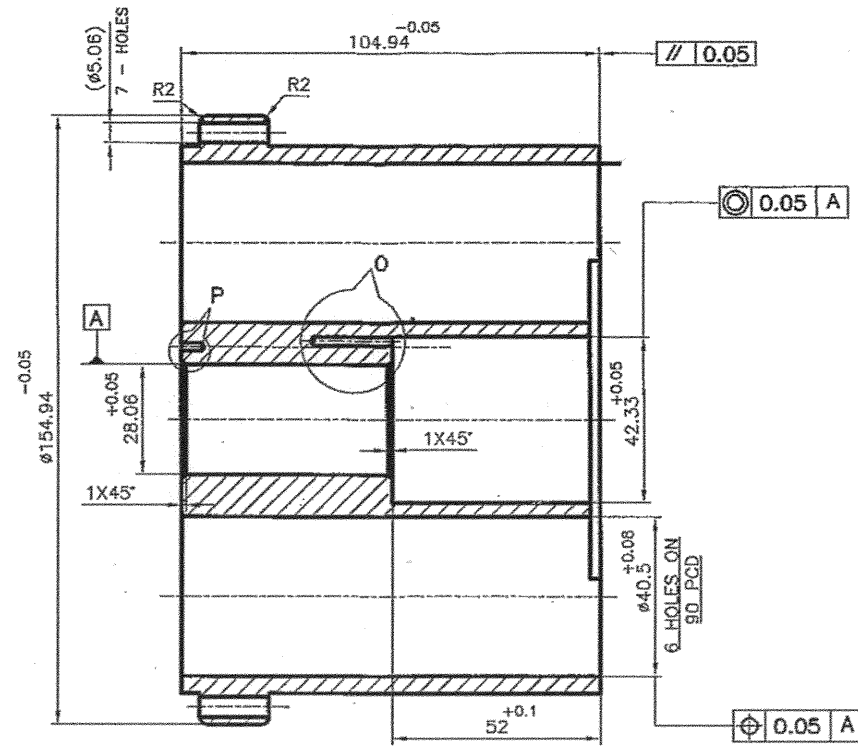
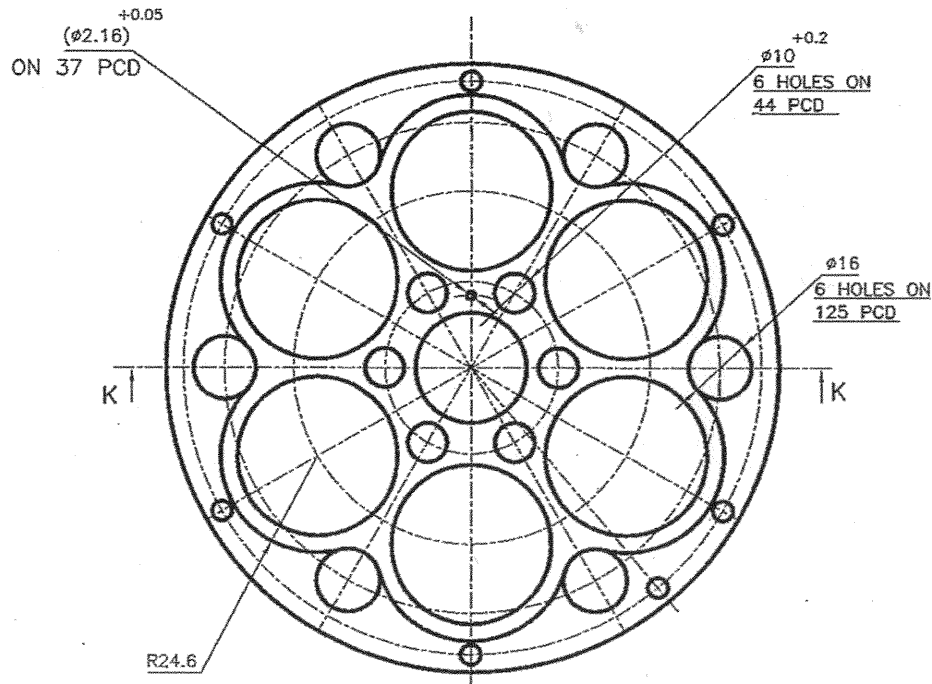


DRG. No.:



MATERIAL AL 7075 WITH T6 CONDITION

1. 0.2% PROOF STRESS. : 440 MPa
2. TENSILE STRENGTH : 520 MPa
3. ELONGATION : 5% (MIN.)

CERTIFIED CORRECT COPY OF APPROVED DRAWINGS AT THIS DATE 05 OCT 2020

Design & Drawing Office
Ordnance Factory,
Tiruchirappalli-620016

ON CONTROLLED COPY

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
	SIGNATURE & DATE.				SCALE 1:1
TRACED					STORE DRG.NO. 30P 2011
DRAWN	<i>S. Venkatesan</i> 2/7/20				OPERATION NO.
CHECKED	<i>[Signature]</i>				
HOS/D&DO	<i>[Signature]</i>				
NODAL OFFICER					
OFFICER/D&DO					
APPROVED ON. 25/06/2020					
	SUB: CYLINDER				
	FOR: PRE MACHINING (90%)				
	OF: 40mm MGL				
	DES.REF.NO. 30P 2011				
	DRG. No.: TEND - 2637				
	ORDNANCE FACTORY TIRUCHIRAPPALLI-16.				SHEETS: 1
					SHEET No.: 1

DIMENSIONS ARE IN mm.
UNTOLERATED DIMNS. AS PER IS : 2102 (MED)
SHARP CORNERS SHOULD BE BLUNT TO R 0.5

[Signature]
HOS/PS2

