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DWG NO 064410A-00

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Designation	Description	Permissible deviations for basic size range							
		0.5 UP TO 3	over 3 UP TO 6	over 6 UP TO 30	over 30 UP TO 120	over 120 UP TO 400	over 400 UP TO 1000	over 1000 UP TO 2000	over 2000 UP TO 4000
f	fine	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m	medium	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c	coarse	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v	very coarse	-	±0.5	±1	±1.5	±2.5	±4	±6	±8

For nominal sizes below 0.5 mm, the deviations shall be indicated adjacent to the relevant size(s)

SHEET REV RECORD

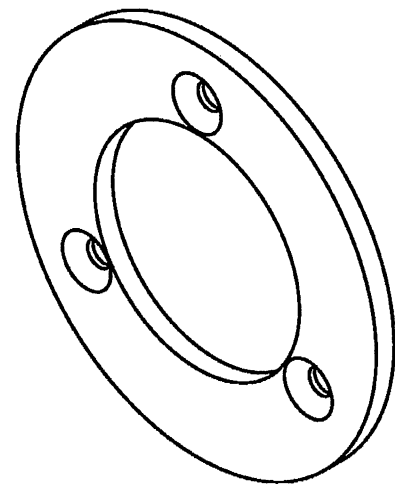
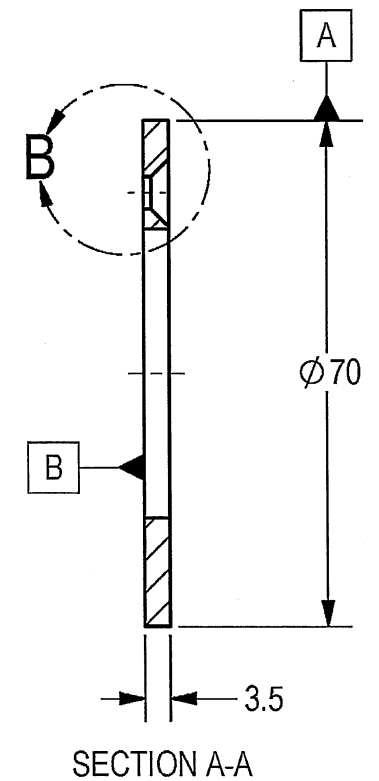
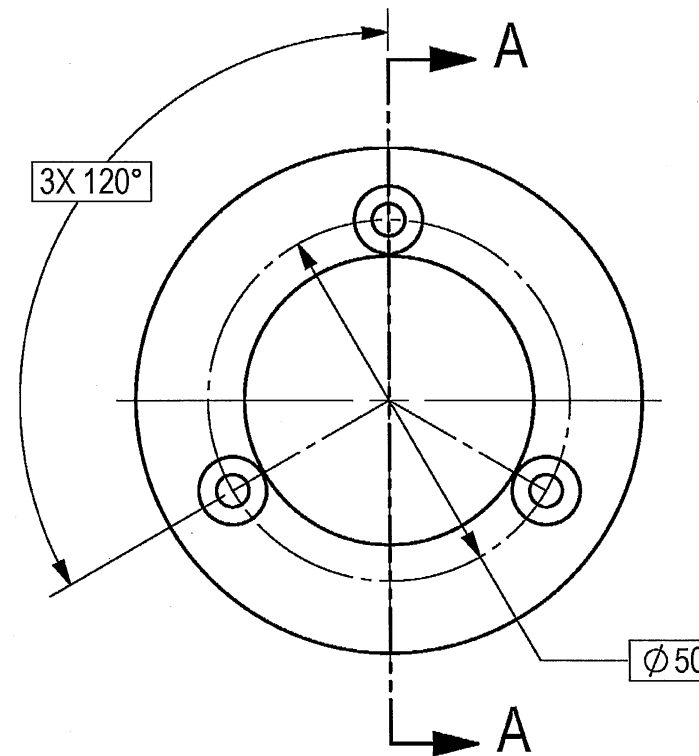
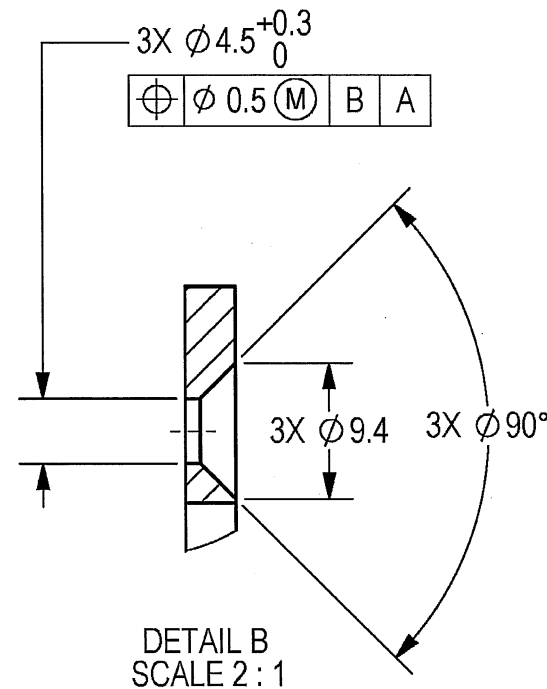
ALL SHEETS ARE THE SAME REVISION

REVISION RECORD

REV	ECO	DESCRIPTION	DATE	APVD
01		Freeze	14-Jun-12	
02		Restricted	30-Oct-13	
--	T00120	Identical To Previous Released	20-Sep-18	L. Goldshtein


NOTES:

- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: ALUMINUM ALLOY PLATE 6061-T6 PER QQ-A-250/11. (EQUIVALENT ALUMINUM IS PERMITTED AFTER ELBIT APPROVAL).
- DEBURR AND REMOVE SHARP EDGES APPROX. 0.3X45°.
- GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
- FINISH:
5.1 CHROMATIC CONVERSION COATING PER MIL-DTL-5541 F TYPE II, CLASS 3.
- QUALITY ASSURANCE PROVISIONS:
6.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PACKAGING AND PACKING:
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



(WEIGHT APPROX.: 0.024 Kg.)

SEE ATTACHED MEDIA

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE	 ORDNANCE FACTORY TIRUCHIRAPPALLI	
DIMENSIONS ARE IN MM PER ASME Y14.5M -1994		DRAWN	11/9/20		
TOLERANCES		CHECKED		TITLE	
LINEAR	ANGULAR	HOS/DDO	3/9/20	BUMPER ARM LOCK	
SEE NOTE 4	SEE NOTE 4	OFFICER/PRODN		FOR: TRAVERSE ASSY	
1st ANGLE PROJECTION		OFFICER/QC		OF: 12.7MM SRCG	
SURFACE TEXTURE IN Micro INCH		OFFICER/DDO	3/9	SIZE	CAGE CODE
3.2				B	2291A
				DWG NO	064410A-00
				SCALE	1:1
				AUTOMATED DRAWING (SW)	
				SHEET 1 OF 1	

PROJECT OFFICER

PLM Control

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