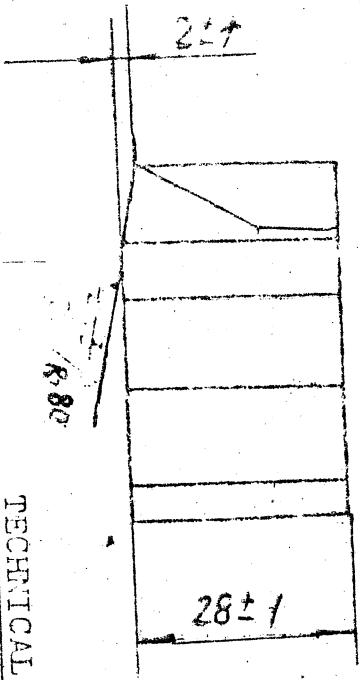
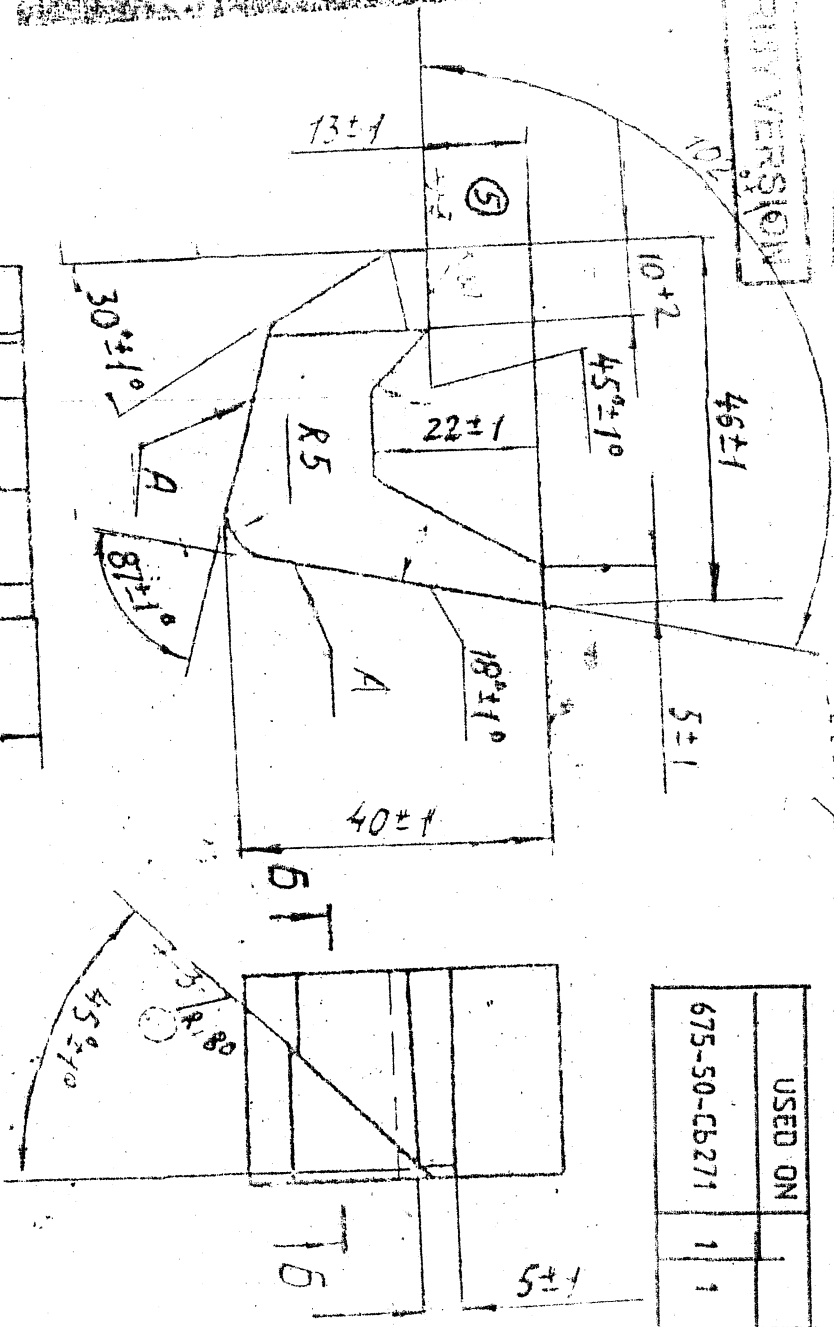


PROVISIONALLY SEaled
 2-LS-569

APIRY VERSION



TECHNICAL CONDITIONS

1. HB 241 to 285 ($\sigma_{imp.} = 3.9$ to 3.6 mm).
 2. Material substitute is casting of steel 40X1, TOCT 977-75, and steel 45, TOCT 1050-74.
 3. Unspecified casting radii should not exceed 2 mm.
 4. When removing the gate, a tool may cut into surface A to a depth of 0.5 mm, maximum.
 5. The other requirements are
- (A) EQ. MATERIALS: - Gde 4.2 TO IS: 1034-5-89

PROPRIETARY
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 OF MEDAK FACTORY, MEDAK

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 50

EQ. MATERIAL ADDED	00825 (K)	DATE	15.10.2000
IN THE DRAWING	12	ISSUE	1
		DATE	15.10.2000
		DATE	15.10.2000

APPROVED

CHECKED

CONTROLLER

INSPECTION

CASTING STEEL

DATE 675-57-2911

WEIGHTS

0.160

1.00

1.00