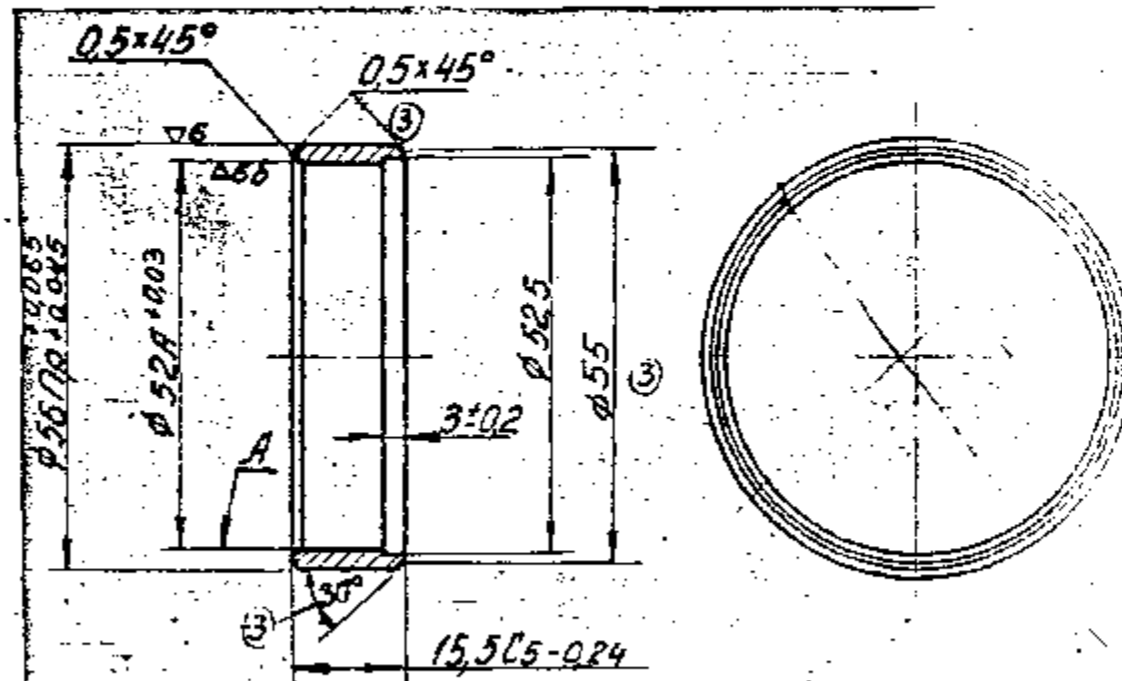


DRAWING NUMBER

327-99-2

▽ 4 UNLESS OTHERWISE SPECIFIED



1. DELETED.
2. DIMENSIONS WITH UNSPECIFIED TOLERANCES MAINTAINED AS PER ACCURACY CLASS 7 OST 1010.
3. SURFACE 'A' SHOULD BE FINALLY MACHINED ON ASSEMBLED COMPONENT.
4. SHARP EDGES SHOULD BE BLUNTED.
5. THE COMPONENT MAY BE MANUFACTURED FROM STEEL 35 GOST 1050-74.
6. GROVE WITH DIMENSIONS ϕ 52.5 AND 3 ± 0.2 MAY NOT BE DONE.
7. ALTERNATE MATERIAL: STEEL, GRADES 15, 20, 35, AND 45, GOST 1050-74.

EXPLANATORY NOTE :

8. MATERIAL QUOTED : STEEL 10 GOST 1050-74.

CHEMICAL COMPOSITION : %

GRADE OF STEEL	CONTENT OF			ELEMENTS					%
	C	Si	Mn	Cr	P	S	Cu	Ni	
	M A X I M U M								
10	0.07-0.14	0.17-0.37	0.35-0.65	0.15	0.035	0.040	0.25	0.25	

MECHANICAL PROPERTIES :

GRADE OF STEEL	TENSILE STRENGTH Kgf/mm ² (min)	YIELD POINT Kgf/mm ² (min)	ELONGATION % (min)	REDUCTION IN AREA % (min)	IMPACT STRENGTH Kgf/cm ² (min)
10	34	21	31	55	-

Ⓒ EQUIVALENT MATERIAL
040A04 (EN 2A) BS:970

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

EST. WT. (A) TO BE STAMPED OR MARKED WHERE INDICATED THIS # I (LETTERS)

~~0.035 kg~~
0.05 kg

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R - OUT SIDE INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

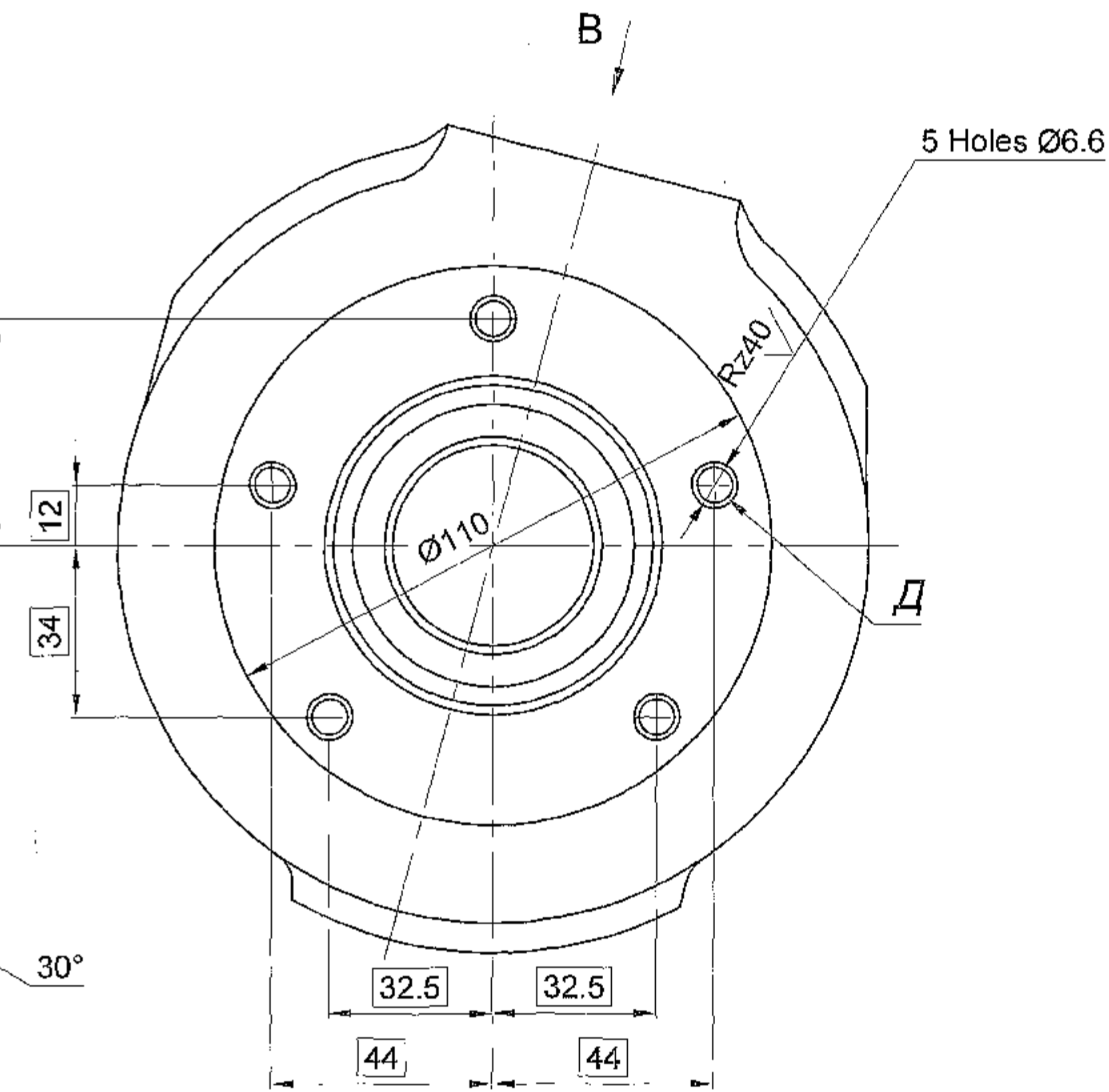
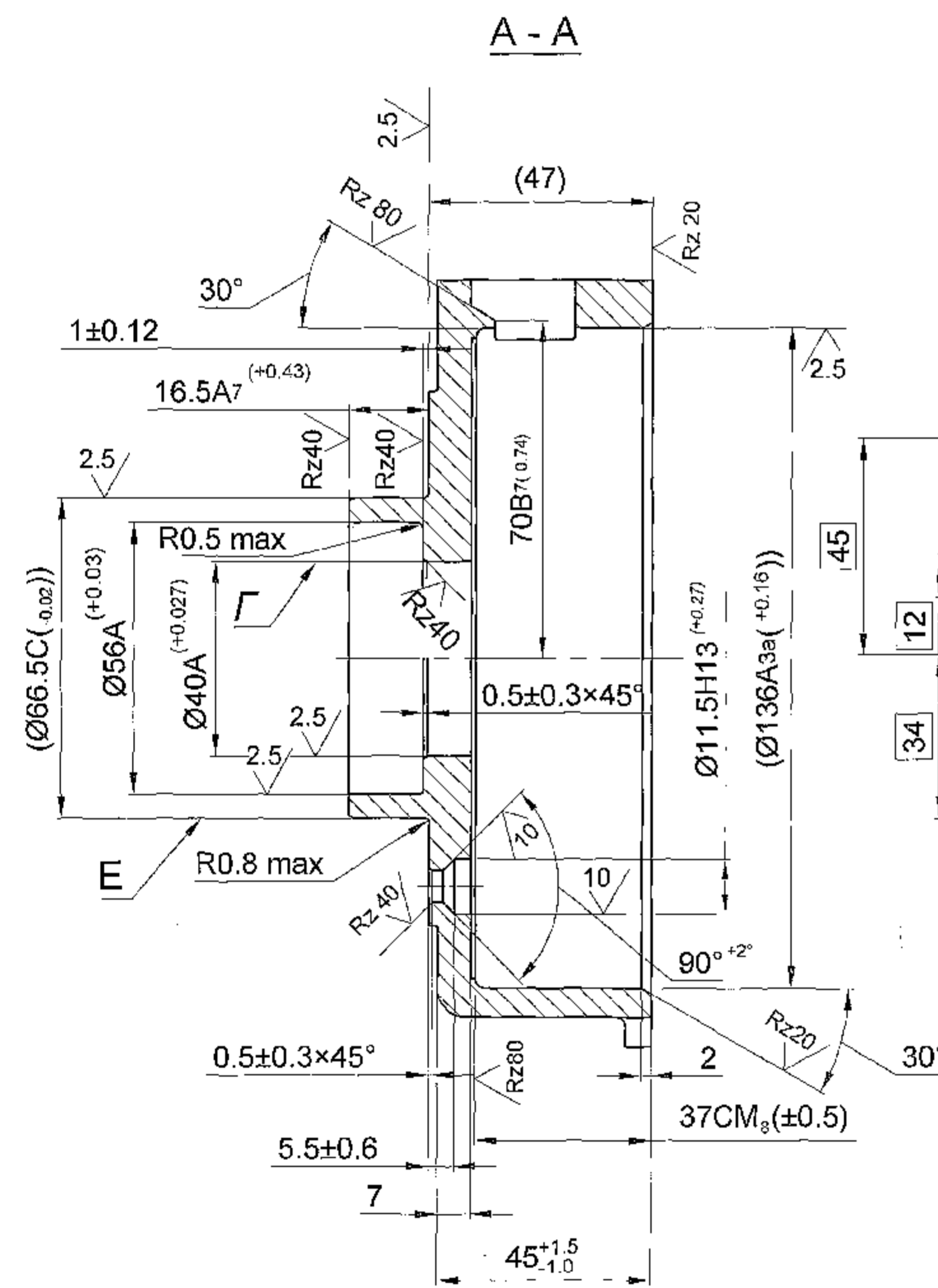
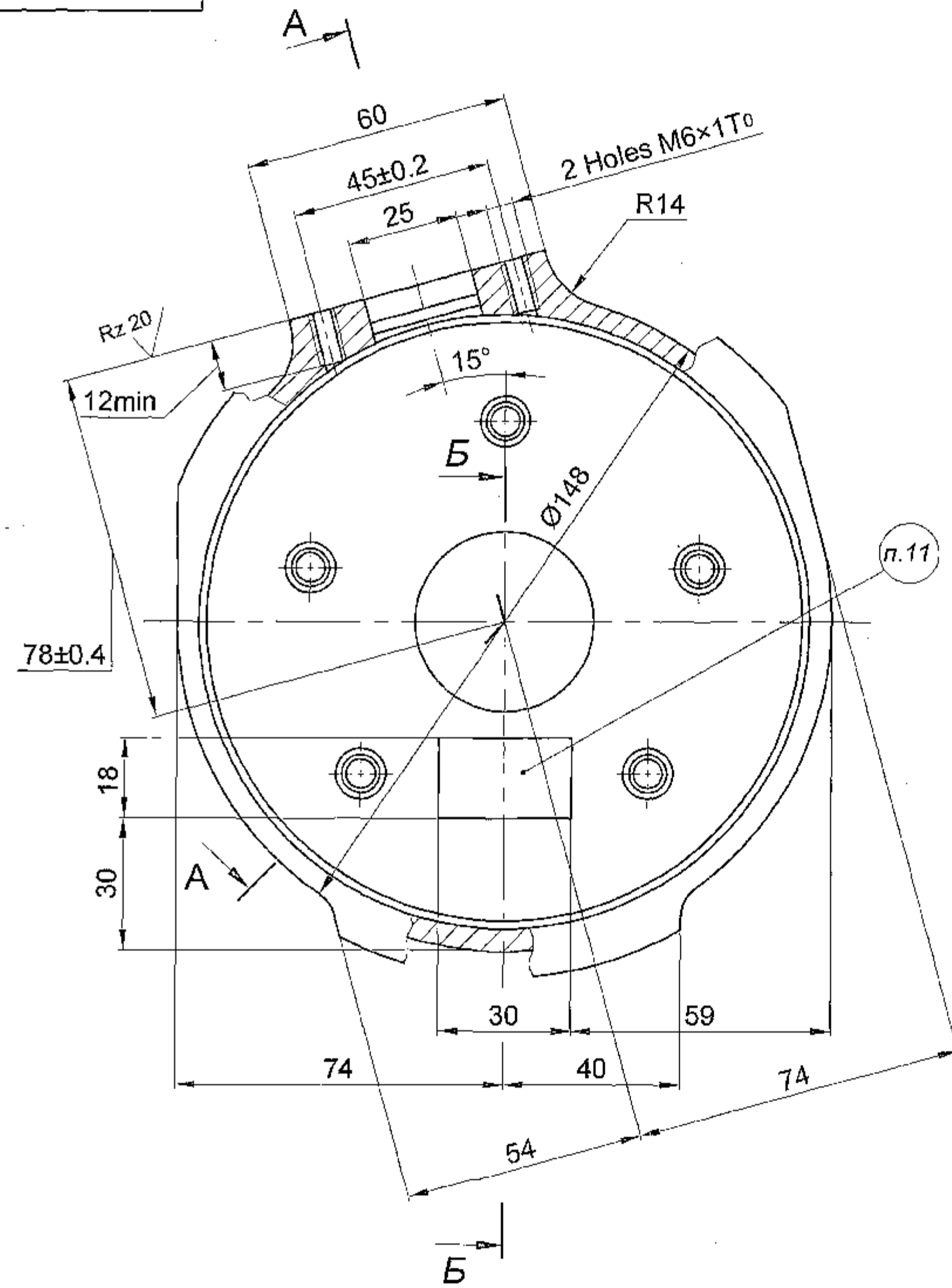
		DRN	<i>W. D. W.</i>	MATERIAL:-	USED ON
		CHKD	<i>W. D. W.</i>	STEEL 10 GOST 1050-74	CE 3327-02-8
		TCO	<i>W. D. W.</i>		CE 315-601-9
		APPO	<i>W. D. W.</i>	CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES)	
		DATE	8-3-86	AVADI	
		SCALE:-	1:1	TITLE	BUSH (B)
		DIMENSIONS IN mm			
		TOLERANCE ON DIMMS		D S CAT NUMBER	DRAWING NUMBER
		UNLESS OTHERWISE STATED IS: 2102-69			
		ALL THREADS TO CONFORM TO			
		ISSUE DATE	NATURE OF AMENDMENTS		327-99-2
		C	1-7-10	4 th ALT. COMM. MEQ. MINUTES	
		B	20.01.10	D.O CORRECTION	
		A	21.9.93	BK 86-441	

KVD No: 78472

A
B
SIZE A3

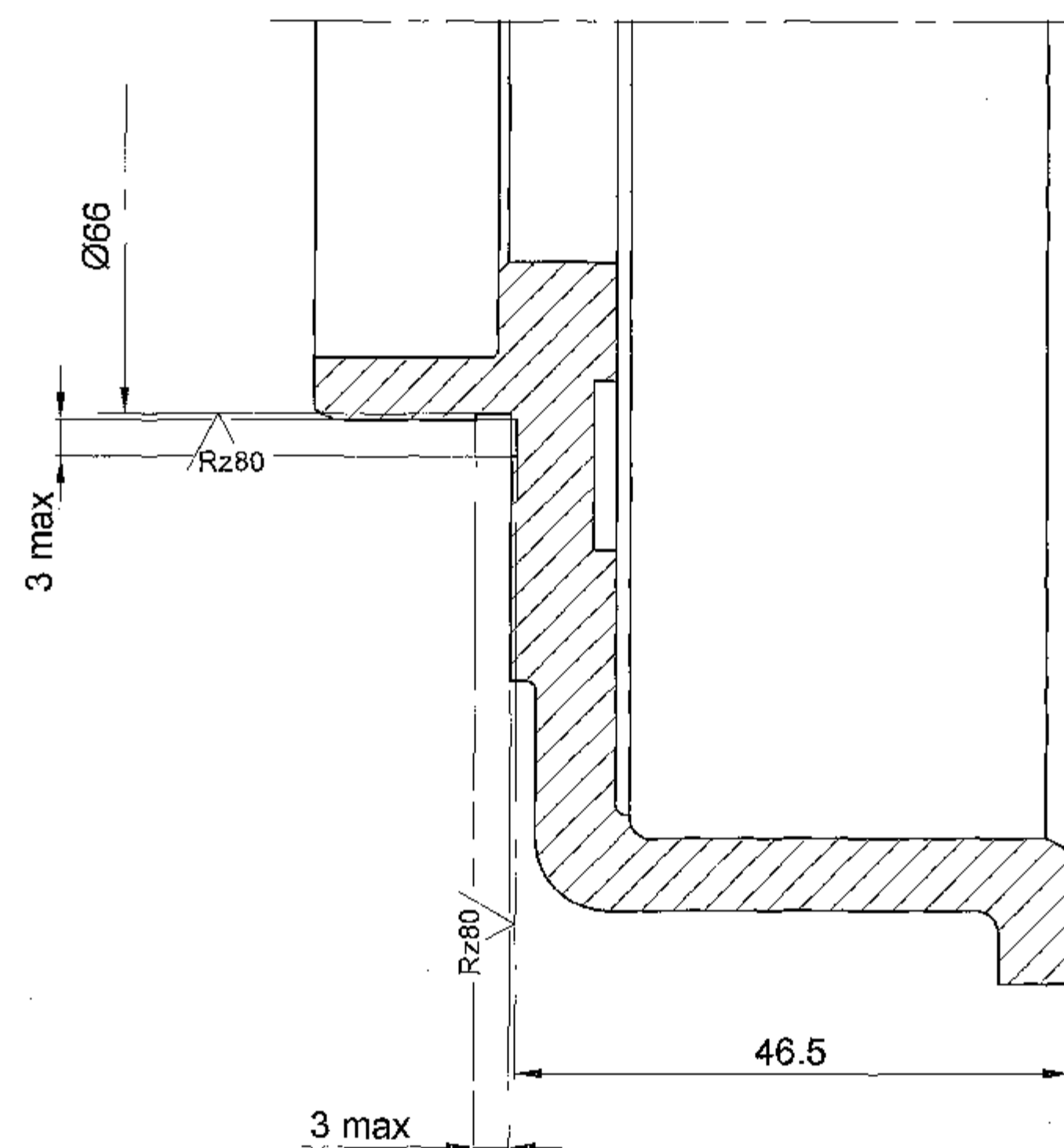
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DRAWING NUMBER
3327-35-7-01

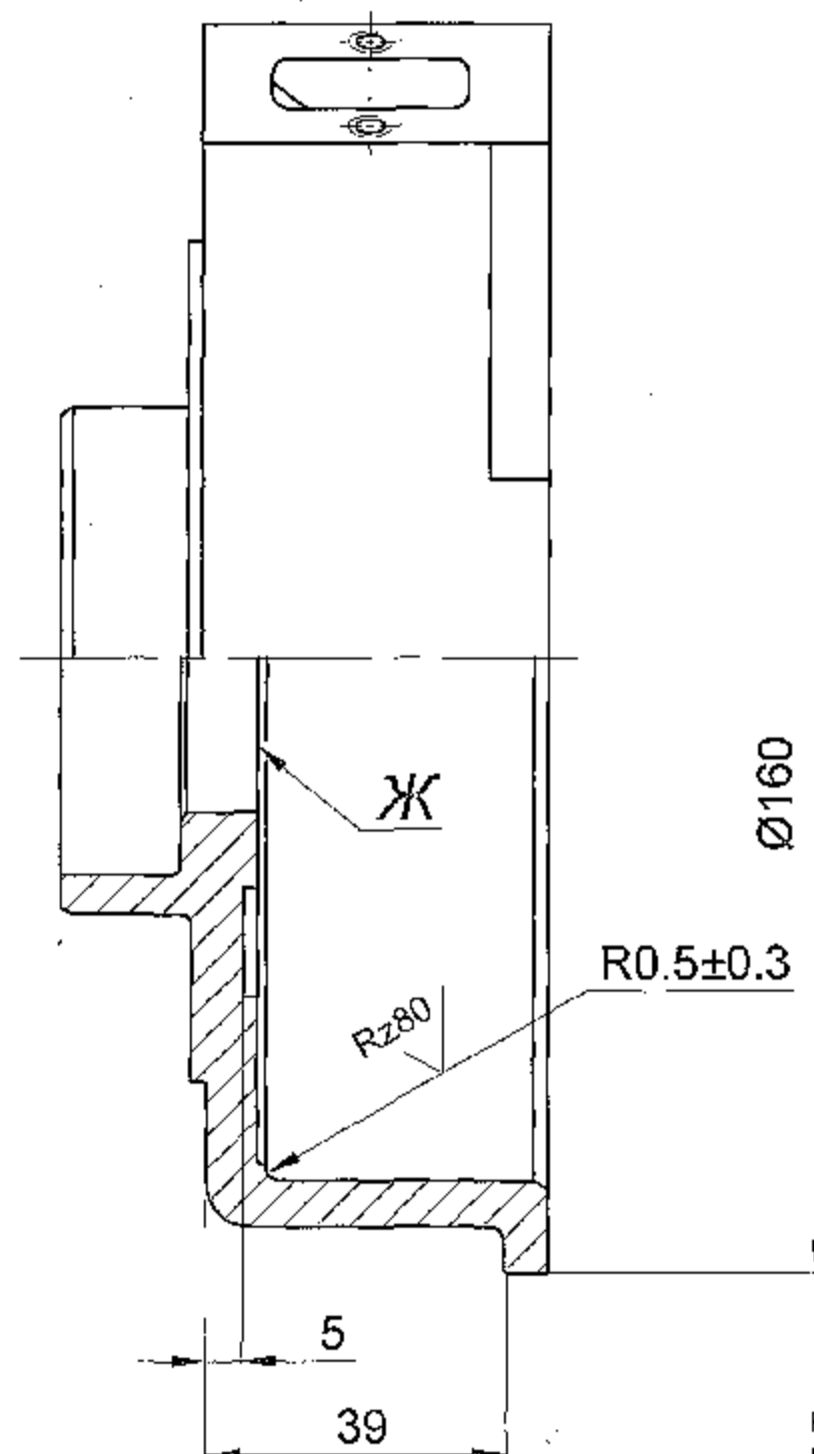


1. Casting requirements are as per instruction TTM 65-78.
2. Unspecified casting radii should be max R 5mm.
3. Casting dimensions are executed with accuracy of +1.5 mm, -1.0.
4. Casting draft should be maximum 2° above the tolerance limits.
5. Machining dimensions without deviations are made as per 7th class of accuracy ost 1010.
6. Technical requirements for thread are as per standard 82021-00.
7. Dimensions given in brackets are after assembly.
8. Radial runout of surface Γ to be referred in assembly.
9. Shift of holes Δ from nominal location with respect to surface E should be maximum 0.1mm (tolerance dependable).
10. Technological mesh in the form of crosscutting lines with a height of upto 0.5mm is allowed on surface \mathcal{X} .
11. To be Marked of material as per Gost 2171-79 with casting, with font П0-10 Gost 2930-62. It is Allowed to mark by punching method.

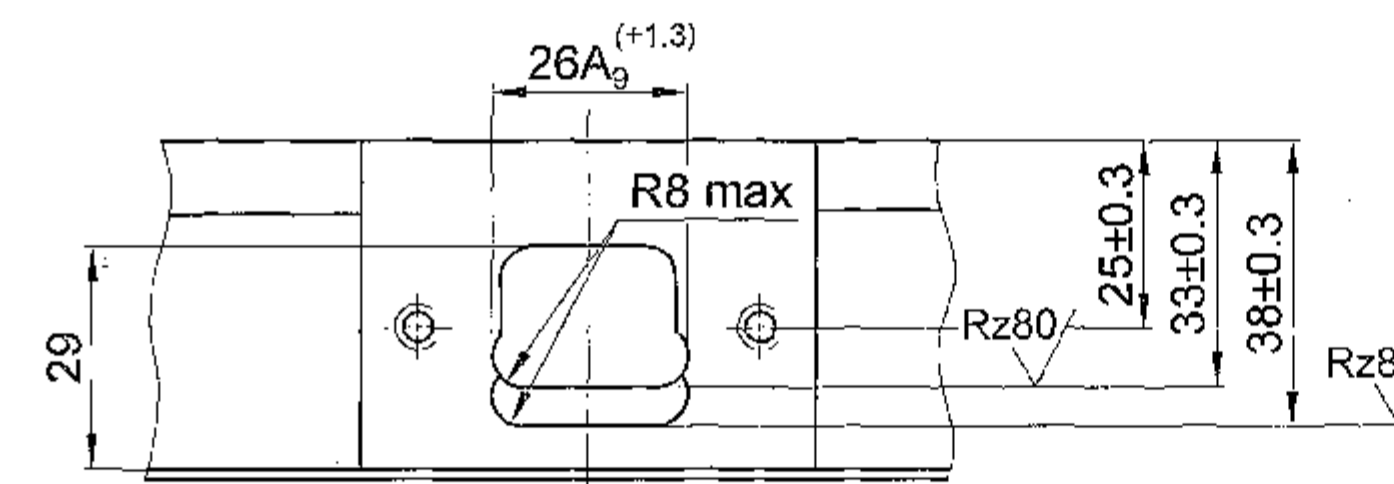
Б - Б Alternative
M 2:1



Б - Б



VIEW B (Rotated)



PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. WT. 0.79 TO BE STAMPED OR MARKED WHERE INDICATED THIS # (LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT-SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

DRN	CHD	TCD	APPD	DATE	SCALE	DIMENSIONS IN mm	TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS : 2102 - 69	ALL THREADS TO CONFORM TO	ISSUE	DATE	NATURE OF AMENDMENTS	DRN	CHD	TCD	APPD	DATE	SCALE	DIMENSIONS IN mm	TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS : 2102 - 69	ALL THREADS TO CONFORM TO	ISSUE	DATE	NATURE OF AMENDMENTS	MATERIAL : AK74(A79) GOST 1583-89.	USED ON : Cb 3327-02-8-01	CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI	TITLE : AXLE - BOX	D S CAT NUMBER	DRAWING NUMBER 3327-35-7-01
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