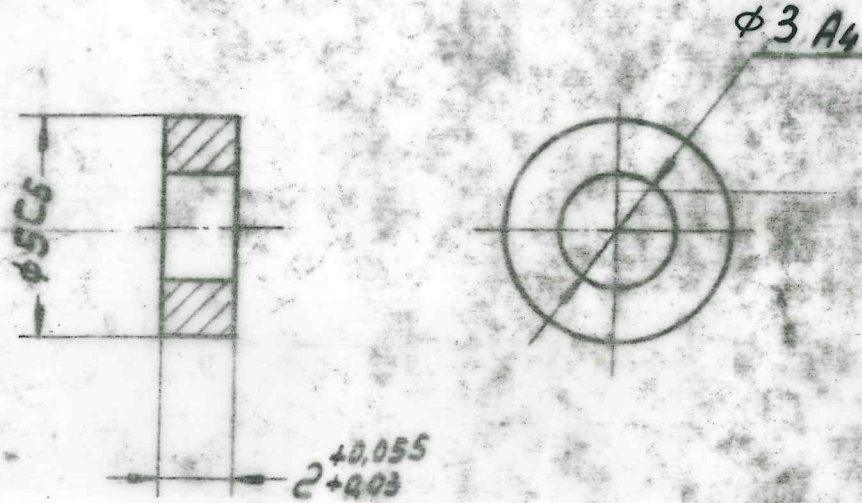


LS-091

156

▽6



SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY		V.J.RAO		14.5.84
EDITED AND CHECKED BY		B. B. Sarkar	[Signature]	17.5.84
FOREMAN OF DC		S.H.RAO	[Signature]	116
DIVISIONAL OFFICER		[Signature]	[Signature]	[Signature]
NAME		SIGN	DATE	

SPECIAL WASHER

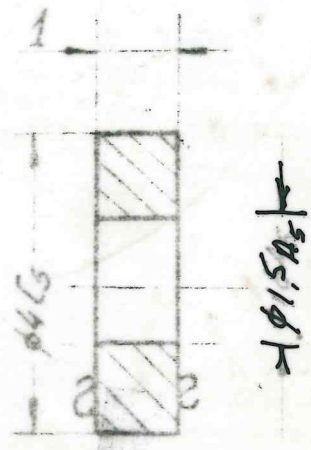
Bar $\pi c59-1mkp.nT$
FOCT 2060-73

160-57		
SHEETS	WEIGHT	SCALE
A	0,4g	5:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

600 245 876

▽4 Unless otherwise specified.

127-00



1. Part may be manufactured from steel 20, GOST 1051-73 With provided instead of ▽5.

D1 30-248

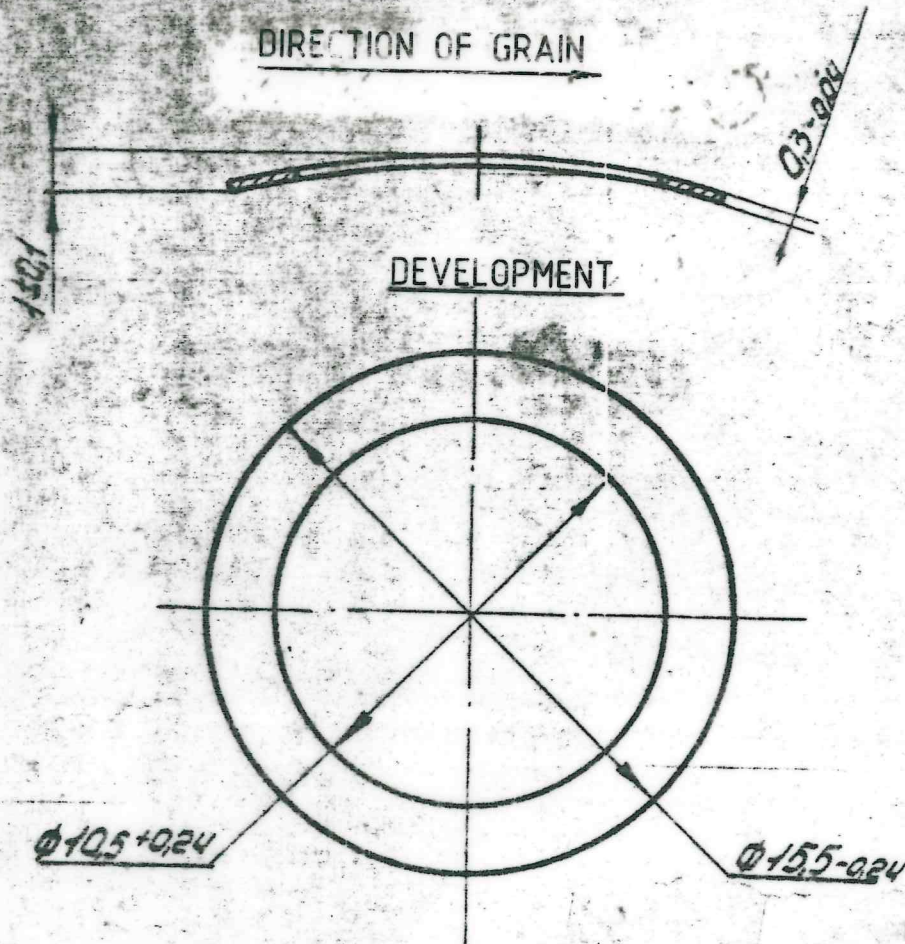
Coating: copper 3 microns, chromium 9 microns wear resistant.

S/NO	SHEET	DOC NO	SIGN	DATE
		P.R.BABU		17.5.84
		D.K. JAIN		18.5.84
		S. H. RAO		21/5
		D. A. ...		21/5
		NAME	SIGN	DATE

WASHER

Steel 10.H. II group. GOST 16523-70.

908.942.009		
SHEETS	WEIGHT	SCALE
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

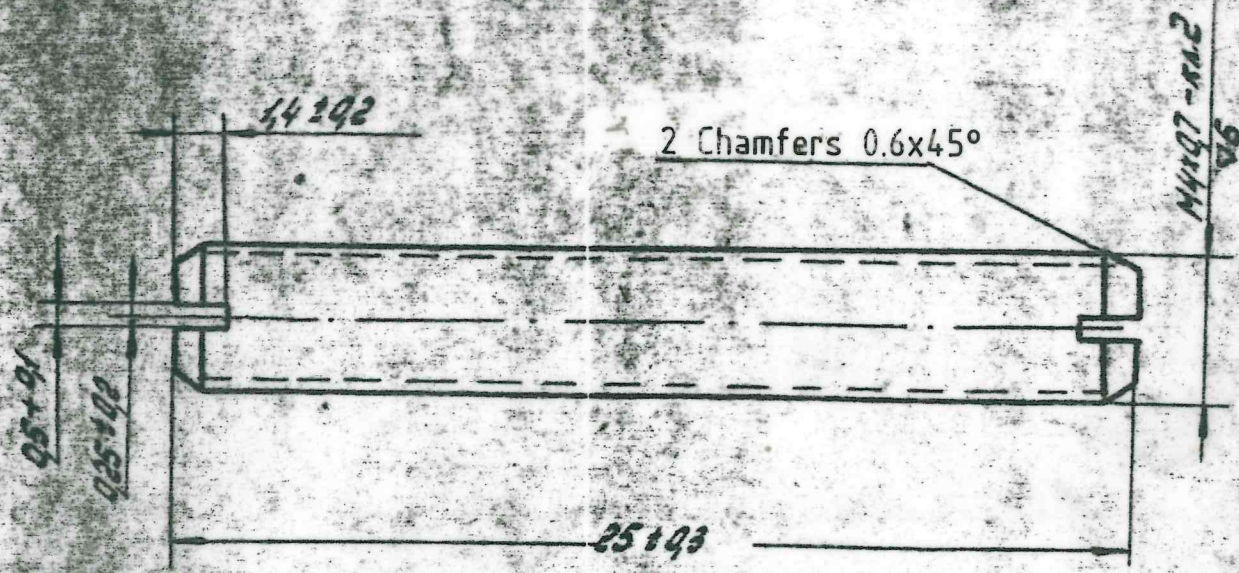


1. Burrs are not allowed.
2. Elasticity at compression with a clearance 0.03 to 0.04 mm should be in the limits of 1.8 to 2.2 Kg.
3. Heat treatment: Normalise, harden and temper in fixture upto HRC=46 to 52. Stabilize by pressing upto straight condition at $T=120^{\circ}\text{C}$ to $+130^{\circ}\text{C}$ for 6 hours and at $T=-60^{\circ}$ to $\pm 5^{\circ}\text{C}$ for 24 hours.
4. Electropolishing is allowed.

<table border="1"> <tr> <td>S/NO</td> <td>SHEET</td> <td>DOCNO</td> <td>SIGN</td> <td>DATE</td> </tr> <tr> <td colspan="2">DRAWN BY</td> <td>CH.V.RAO</td> <td><i>[Signature]</i></td> <td>18.5.84</td> </tr> <tr> <td colspan="2">EDITED AND CHECKED BY</td> <td>D.K.JAIN</td> <td><i>[Signature]</i></td> <td>19.5.84</td> </tr> <tr> <td colspan="2">FOREMAN OF DC</td> <td>S.H.RAO</td> <td><i>[Signature]</i></td> <td>2/6</td> </tr> <tr> <td colspan="2">DIVISIONAL OFFICER</td> <td>D.R. [Signature]</td> <td><i>[Signature]</i></td> <td></td> </tr> <tr> <td colspan="2"></td> <td>NAME</td> <td>SIGN</td> <td>DATE</td> </tr> </table>					S/NO	SHEET	DOCNO	SIGN	DATE	DRAWN BY		CH.V.RAO	<i>[Signature]</i>	18.5.84	EDITED AND CHECKED BY		D.K.JAIN	<i>[Signature]</i>	19.5.84	FOREMAN OF DC		S.H.RAO	<i>[Signature]</i>	2/6	DIVISIONAL OFFICER		D.R. [Signature]	<i>[Signature]</i>				NAME	SIGN	DATE	<h1>SPRING WASHER</h1>		<p>075.00.00.007</p>	
S/NO	SHEET	DOCNO	SIGN	DATE																																		
DRAWN BY		CH.V.RAO	<i>[Signature]</i>	18.5.84																																		
EDITED AND CHECKED BY		D.K.JAIN	<i>[Signature]</i>	19.5.84																																		
FOREMAN OF DC		S.H.RAO	<i>[Signature]</i>	2/6																																		
DIVISIONAL OFFICER		D.R. [Signature]	<i>[Signature]</i>																																			
		NAME	SIGN	DATE																																		
<p>BAND 65Г ТШ-С-0.3 ГОСТ 2283-79.</p>					<table border="1"> <tr> <td>SHEETS</td> <td>WEIGHT</td> <td>SCALE</td> </tr> <tr> <td></td> <td>92g</td> <td>5:1</td> </tr> </table>			SHEETS	WEIGHT	SCALE		92g	5:1																									
					SHEETS	WEIGHT	SCALE																															
	92g	5:1																																				
<p>ORDNANCE FACTORY PROJECT HYDERABAD</p>																																						

132.03.83.018

75 Unless otherwise specified.



1. Chemically passivation.
2. Arrangement of opposite slots is arbitrary.

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY	CH.V.RAO	<i>Ch.V.Rao</i>		18.5.84
EDITED AND CHECKED BY	D.K. JAIN	<i>D.K. Jain</i>		19.5.84
FOREMAN OF DC	S.R. NAIR	<i>S.R. Nair</i>		21.6
DIVISIONAL OFFICER	<i>P.A. Rao</i>	<i>P.A. Rao</i>		21.6
	NAME	SIGN	DATE	

BALANCING SCREW

132.03.83.018

SHEETS	WEIGHT	SCALE
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

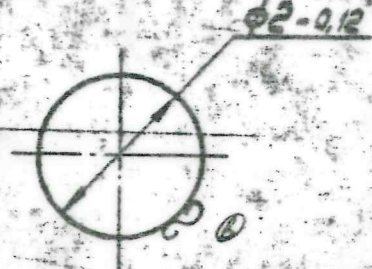
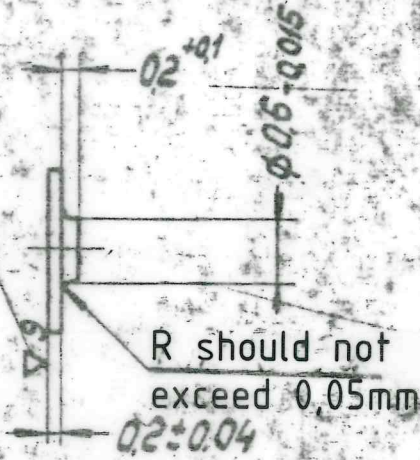
BAR ДКРПТ БРКМЦ 3-1
ГОСТ493-54ТЧ AND GRADE
ГОСТ1628-78.

160-30

150

Unless otherwise specified

Polish



How to use

How to use

How to use

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY	V.J.RAO			14.5.84
EDITED AND CHECKED BY	B. B. Sankar			17.5.84
FOREMAN OF DC	S.H. RAO			16
DIVISIONAL OFFICER	D.A. Rao			

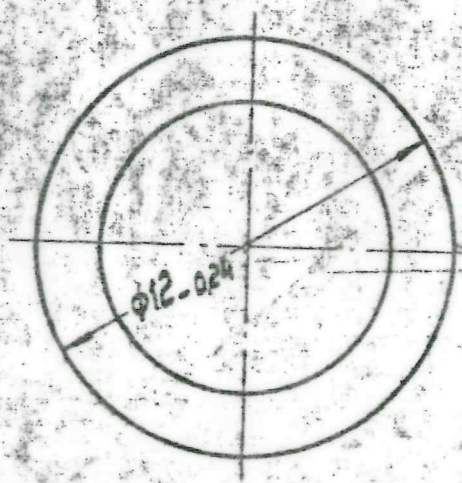
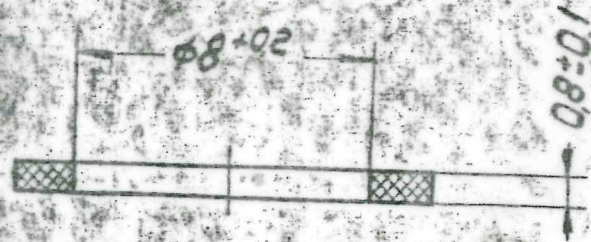
CONTACT. I

Platinum-iridium alloy

nacpk 35-5 FOCT18390-73

160-30		
SHEETS	WEIGHT	SCALE
A	0.008 gm	10:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

FOCT 18390-73



1. Impregnate with bakelite varnish and allow to dry as per instructions.K04.34.048.
2. Tolerance is given for tooling.

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY	V.J.RAO			4.5.84
EDITED AND CHECKED BY	B. B. Sarwan			12.5.84
FOREMAN OF DC	SHRAD			116
DIVISIONAL OFFICER	D.A. [Signature]			26
	NAME	SIGN	DATE	

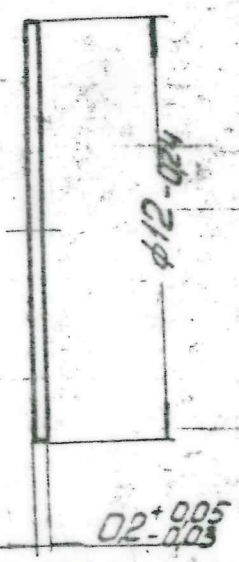
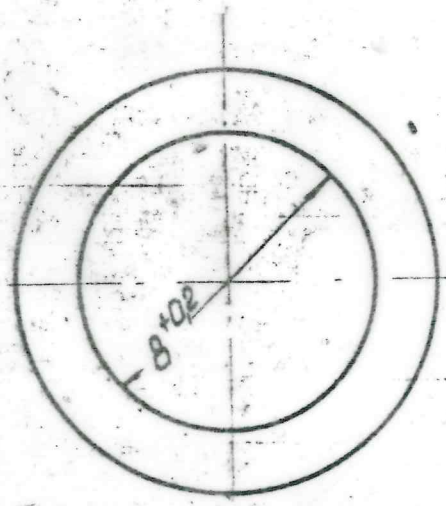
INSULATING WASHER

Electrical textolite "A"
FOCT 2910-74

150-33		
SHEETS	WEIGHT	SCALE
A	005g	5:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

160-34

2



Tolerances are for tooling.

D130-152.

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY		V.J.RAO		14.5.84
EDITED AND CHECKED BY		B. B. Sankar		17.5.84
FOREMAN OF DC		SHRAB	Er	116
DIVISIONAL OFFICER		D.A. Sankar		
	NAME	SIGN	DATE	

WASHER

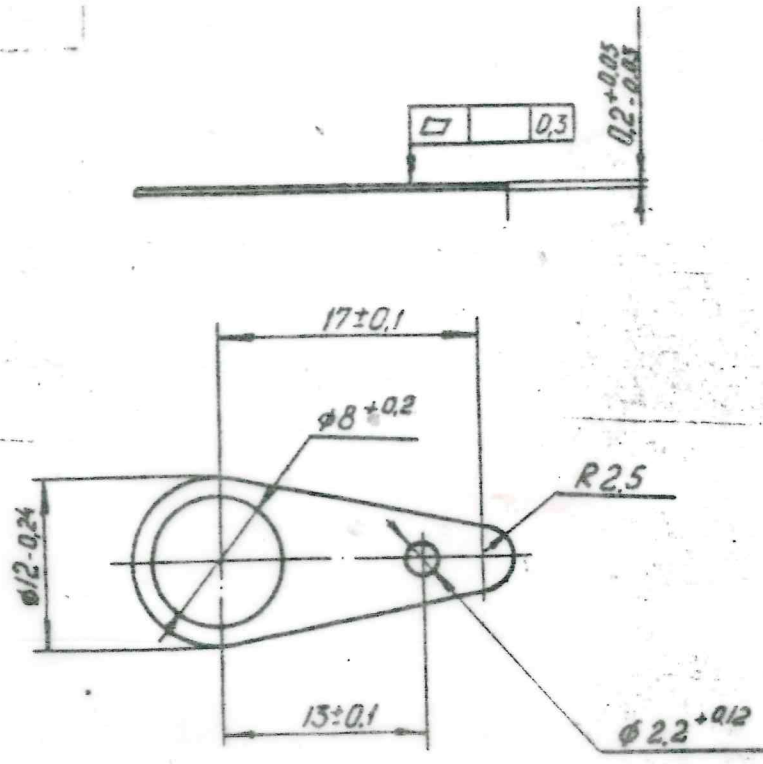
Getinax FOCT2718-74

160-34

SHEETS	WEIGHT	SCALE
A	0017	5:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

160-39

2



- 1. Tolerances are given for tooling.
- 2. Waste upto 65% is allowed.

160-39

SN	SHT	DOC NO	SIGN	DATE
DRAWN		V.J.RAO		14.5.84
EDT	CHKD	B. Sarma	B. Sarma	17.5.84
F/M, DC		S.H. RAO	S.H. RAO	1/12
DIV. OFFR		P. Srinivas	P. Srinivas	1/12

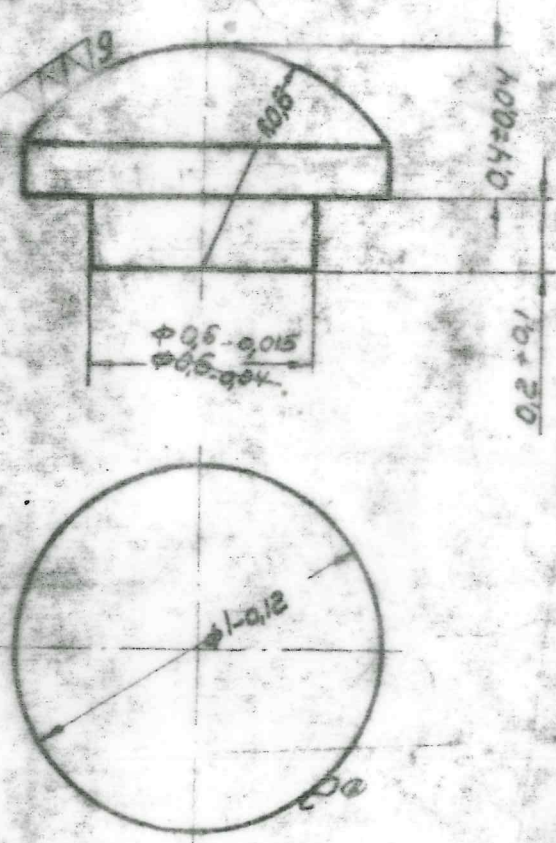
GASKET

Getinax I 0.2
FOCT 2718-74

SHEET	WEIGHT	SCALE
A	0.045	2:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

75 Unless otherwise specified

Polish



Index of Item
160

Part No.
44

SN	SHT	DOC NO	SIGN	DATE
DRAWN		V.J.RAO		14.5.84
EDT,CHKD				
FA DC.		S.H.RAO	En	116
DIVISION		P.A. [Signature]	[Signature]	1/2
		NAME	SIGN	DATE

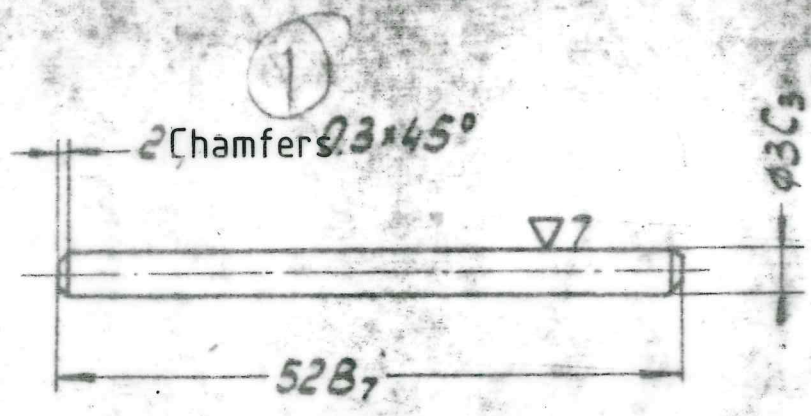
CONTACT II

Alloy nA cpH 35-5

SHEET	WEIGHT	SCALE
	0.004	50:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

95-091

▽4 Unless otherwise specified.



160-56

SNO	SHT	DOC NO	SIGN	DATE
DRAWN		V.J.RAO		14.5.84
EDT,CHKD		B.B. Sarma	<i>B.B. Sarma</i>	17.5.84
F/M,DC		S.H.RAO	<i>S.H.RAO</i>	156
DIV.OFFR		D.A. Rao	<i>D.A. Rao</i>	<i>156</i>
		NAME	SIGN	DATE

AXLE

Steel 12x18H9T
TY 14-1-378-72

SHEET	WEIGHT	SCALE
A	2.9g	2:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		