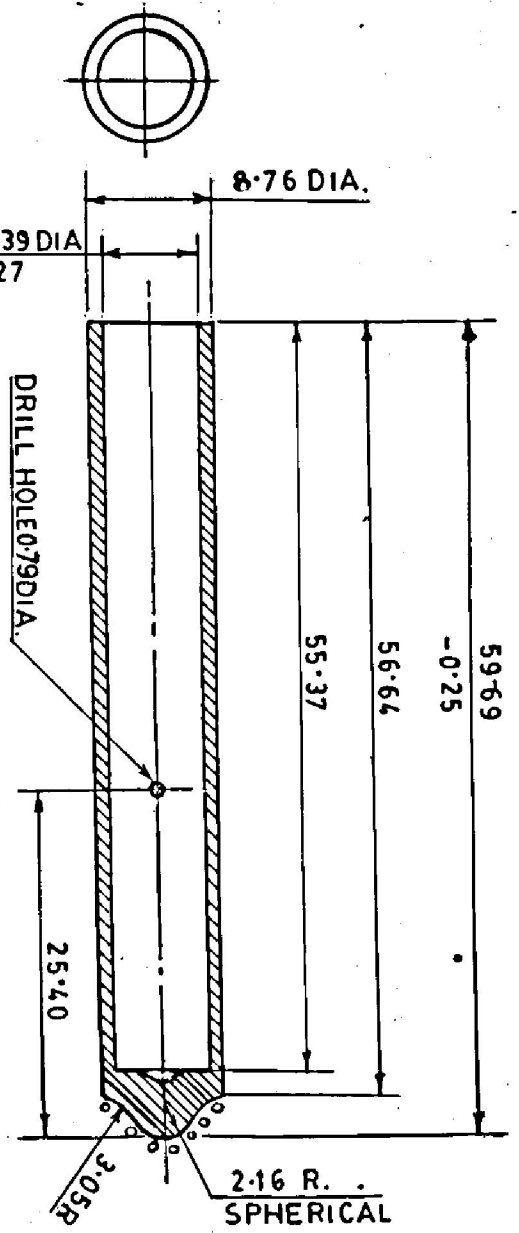


289100 - 5001  
ON  
173-SD

FOR EXPLANATION SEE D.D. NOTE SHEET NO.3  
DIMNS. ARE IN mm.



AREA SHOWN THUS 000 TO BE LOCALLY  
HARDENED & TEMPERED ON SURFACE TO A  
H.V. OF 220-270 (38-42.5 HRD)

NOTE :-  
WHERE TOLERANCES ARE NOT  
SHOWN DIMENSIONS IN WHOLE  
NUMBER OR WITH ONE DECIMAL  
PLACE ± 1.27 mm. DIMENSIONS  
WITH TWO DECIMAL PLACES ± 0.13 mm.

METRIC

27.3.2001	24979-SA	PROFORMA CHANGED, PROTECTIVE FINISH AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED.			
		PREVIOUS DC.NOS.15036-SA,16082-SA AND 18524-SA.			

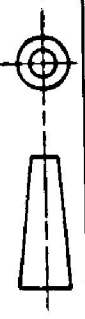
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C;D.O.	G.O.
SEALED :-	D.C.NO.15036-SA, DI.15.2.77.				SIG.N.

DRN.	CHD.	TRD.	EST.MASS. :-	APPROVED.	DT.
SCALE :-	2:1	<i>Healy</i>	COMP.	<i>Healy</i>	19.6.67
DI.	27.3.2001	I/C;D.O.	NEG. RE-TRACED.		

MATERIAL :-	STEEL BS:970 PT.1:1983 Gr:080 M40
HT / HARDNESS :	

PROTECTIVE FINISH :-	PHOSPHATE TO SPECIFICATION JSS:0465-01:1988 CLASS I, OIL FINISH.
NOMENCLATURE	HOUSING HAMMER SPRING

DGNRS REF.	ARDE 657/235
DRG. NO.	
PART NO.	
DS. CAT. NO.	1005-001682



1 2 3 4