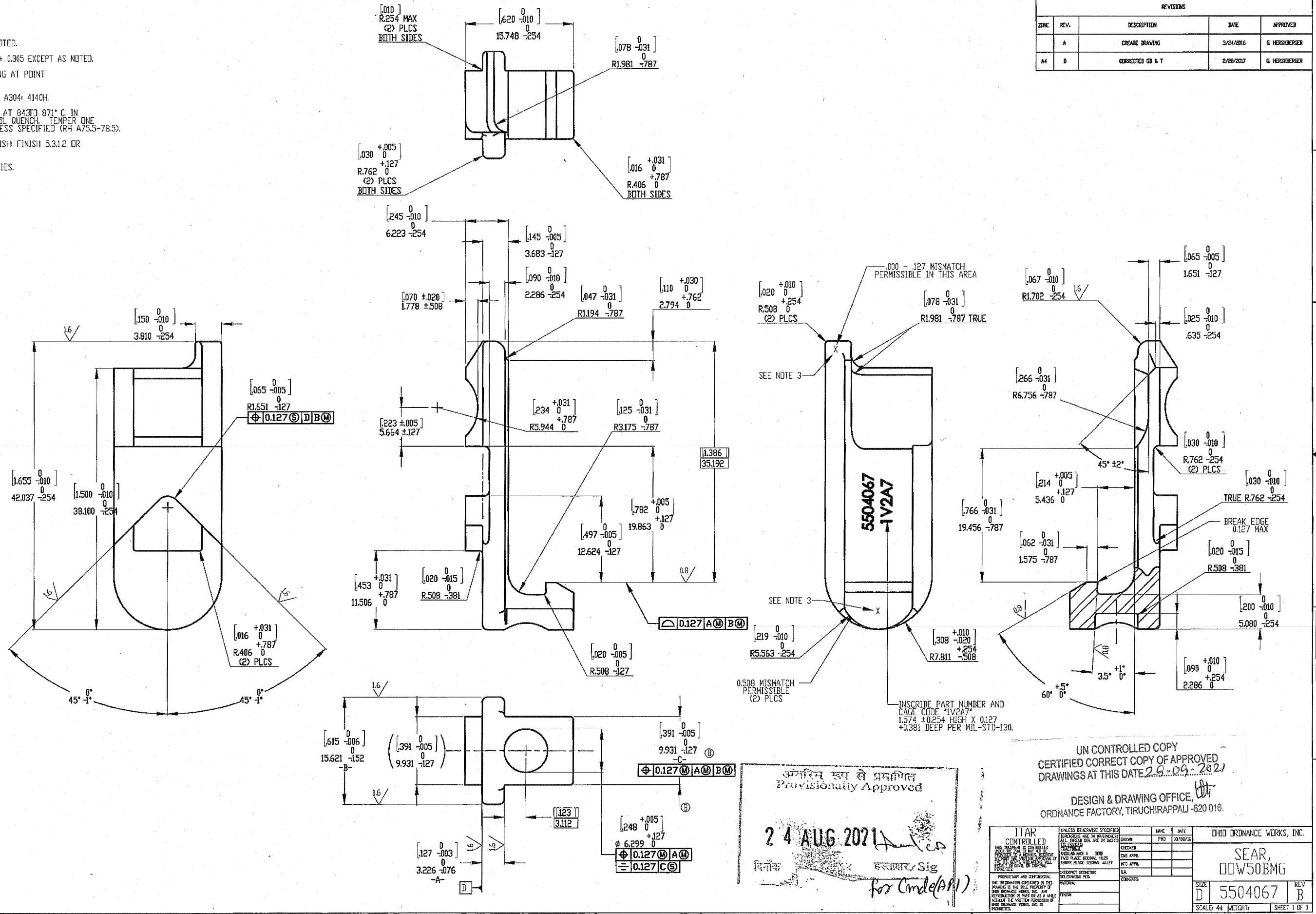


M 9005

NOTES:

1. FINISH $\sqrt{32}$ EXCEPT AS NOTED.
2. BREAK ALL EDGES $0.076 + 0.305$ EXCEPT AS NOTED.
3. TAKE ROCKWELL READING AT POINT MARKED WITH NOTE.
4. MATERIAL: STEEL, ASTM A304: 4140H.
5. HEAT TREATMENT: HEAT AT $843 \pm 0.871^\circ \text{C}$ IN NEUTRAL ATMOSPHERE, OIL QUENCH, TEMPER ONE HOUR MINIMUM TO HARDNESS SPECIFIED (RH A75.5-78.5).
6. FINAL PROTECTIVE FINISH: FINISH 5.3.12 OR 5.3.2.2 OF MIL-STD-171.
7. ASME Y14.5M-1994 APPLIES.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CREATE DRAWING	3/24/2016	G. HERSHBERGER
A	B	CORRECTED GD & T	2/28/2017	G. HERSHBERGER



अनंतिम रूप से प्रमाणित
Provisionally Approved
24 AUG 2021
दिनांक
हस्ताक्षर
for Cmde(AH)

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE 29.09.2021
DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALI-620 016.

ITAR CONTROLLED		UNLESS OTHERWISE SPECIFIED		DATE		DHD ORDNANCE WORKS, INC.	
THIS PROGRAM IS CONTROLLED	EXCEPT WHERE SHOWN OTHERWISE	ALL DIMENSIONS ARE IN INCHES	DRAWN	PHD	03/28/16	SEAR, DDW50BMG	
UNLESS OTHERWISE SPECIFIED	ALL DIMENSIONS ARE IN INCHES	ALL DIMENSIONS ARE IN INCHES	CHECKED			SIZE	REV
UNLESS OTHERWISE SPECIFIED	ALL DIMENSIONS ARE IN INCHES	ALL DIMENSIONS ARE IN INCHES	ENG APPR.			D	B
UNLESS OTHERWISE SPECIFIED	ALL DIMENSIONS ARE IN INCHES	ALL DIMENSIONS ARE IN INCHES	SEC APPR.			5504067	
UNLESS OTHERWISE SPECIFIED	ALL DIMENSIONS ARE IN INCHES	ALL DIMENSIONS ARE IN INCHES	QA			SCALE: 4x	WEIGHT:
UNLESS OTHERWISE SPECIFIED	ALL DIMENSIONS ARE IN INCHES	ALL DIMENSIONS ARE IN INCHES	COMMENTS			SHEET 1 OF 1	