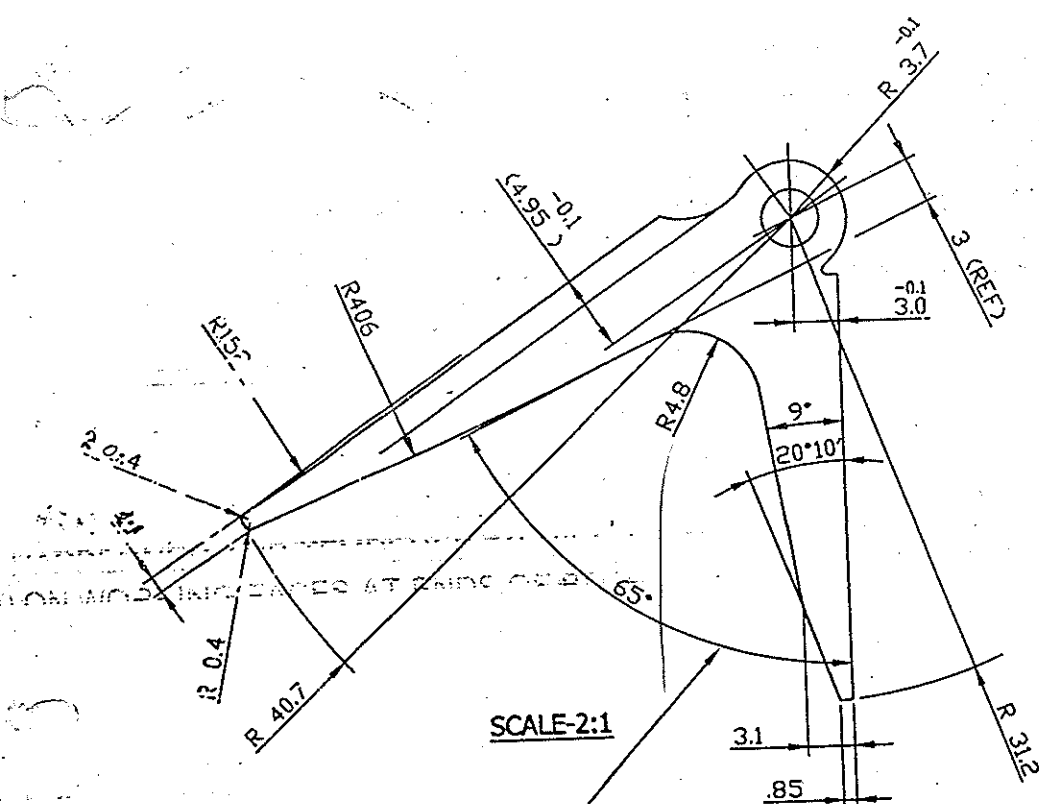
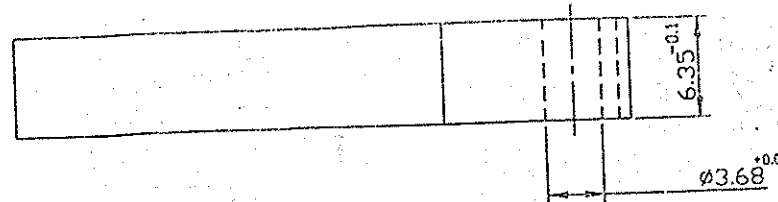
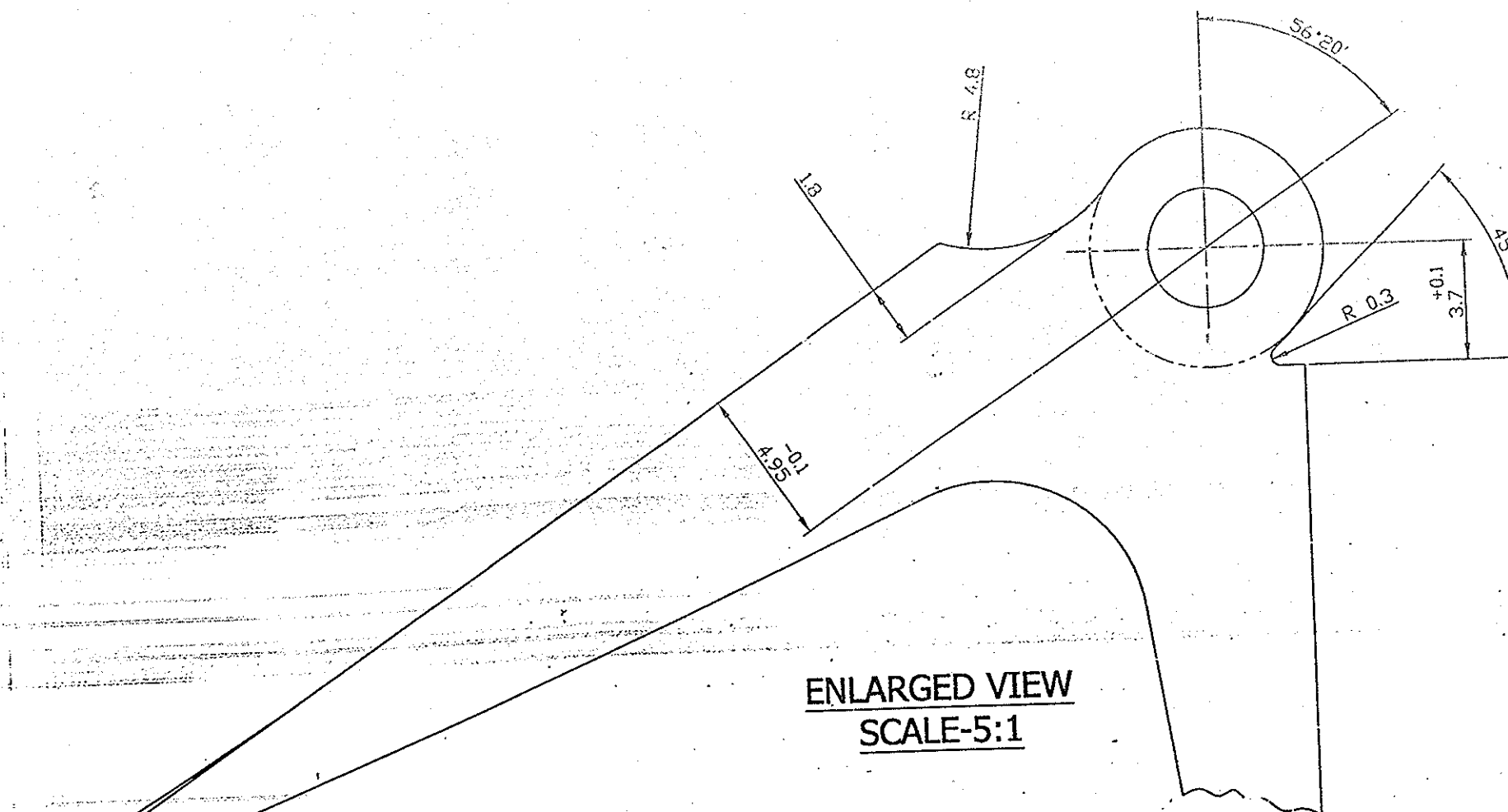


1. 10 NOS. OF SAMPLES TO BE SUBMITTED BY THE SUPPLIER FOR FITMENT AND FUNCTIONAL TEST BEFORE BULK SUPPLY.

3. ALL SHARP EDGES TO BE REMOVED.



ANGLE MAY BE ADJUSTED
IN ASSY FOR TRIGGER PULL

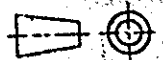


ENLARGED VIEW
SCALE-5:1

NOTE:- HARDENED AND TEMPERED TO GIVE A V.P.N
400-450 ON WORKING FACES AT ENDS OF BOTH
SHORT AND LONG ARMS (APPROX. 5/8" FROM BENDS)

FINISH :- PHOSPHATED TO SPECN. WPN/GEN 3
CLASS-1 SPIRIT STAIN BLACK OIL FINISH

REF:- DRG. PREPARED AS PER G-1043

			MATL. STEEL B.S.970 PT-I/1983 GR 060 A-67 OR GR 080 A-67		ALL DIMENSIONS ARE IN MILLI METRE				
			TITLE OF		OPERATION		2001	NAME	DATE
							DESIGNED		
							DRAWN	P.K.NATH	1-06-02
			INDIAN ORDNANCE FACTORIES RIFLE FACTORY ISHAPORE				SCALE 2:1 5:1	CHECKED	
							APPROVED		
							DRAWING NUMBER		
							SP - 60		
							SHEET 1 OF 1		
25-3-2002	04/005/02	DIMNS. AMENDED AND DRG. NO. CHANGED TO SP 60	SIGNATURE		SEAR				
11-06-2001	04/009/01	REDESIGN			.315" SPORTING RIFLE				
DATE	D.C. RFI NO.	DETAILS OF AMENDMENT							