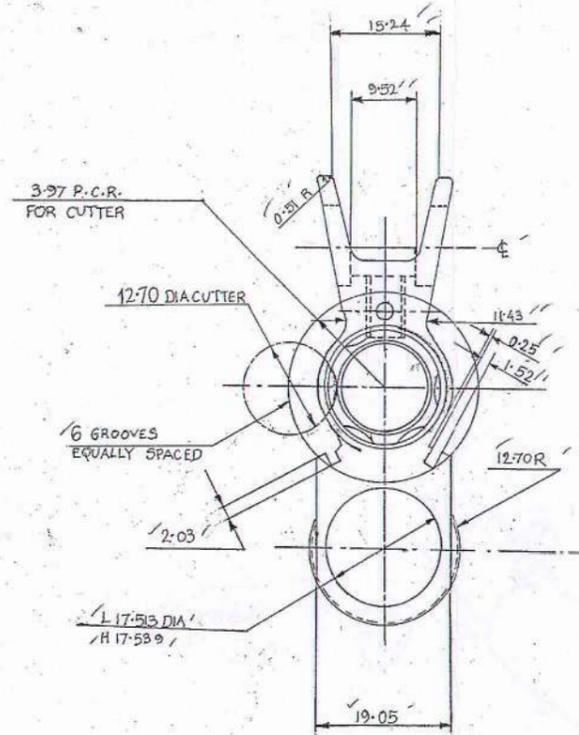
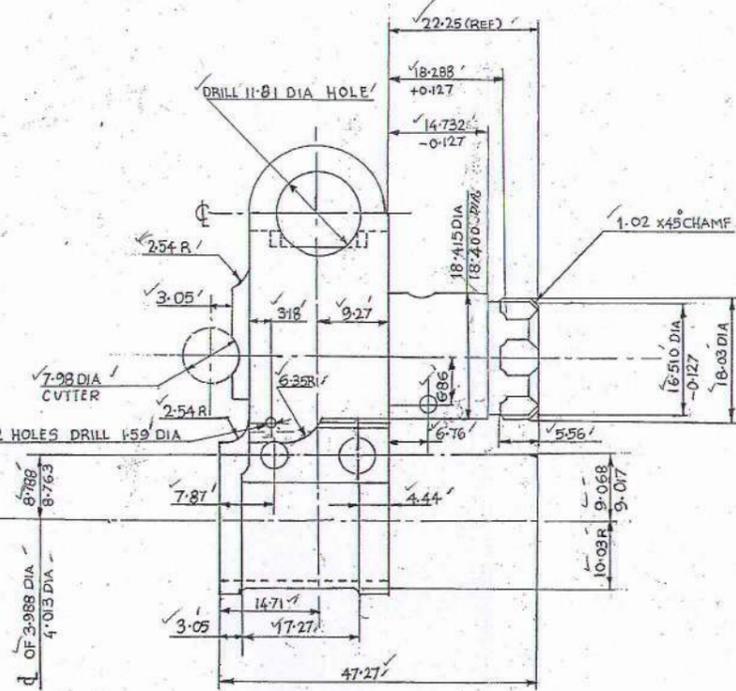
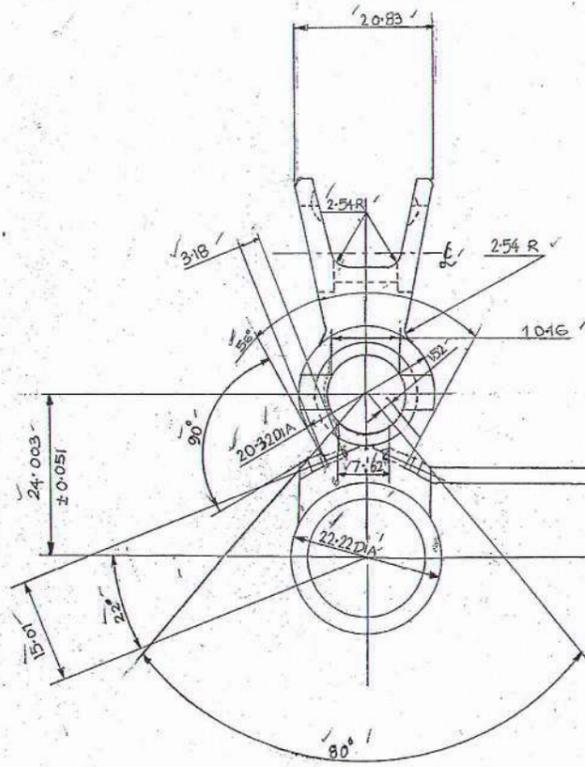
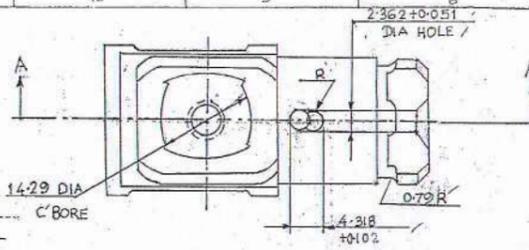


C/BORE OPERATION NECESSARY TO 14.29 DIA
ENABLE LOCK NUT TO BE FITTED C/BORE
IN CONJUNCTION WITH FORE SIGHT

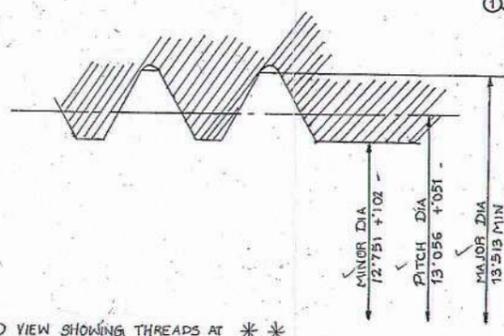
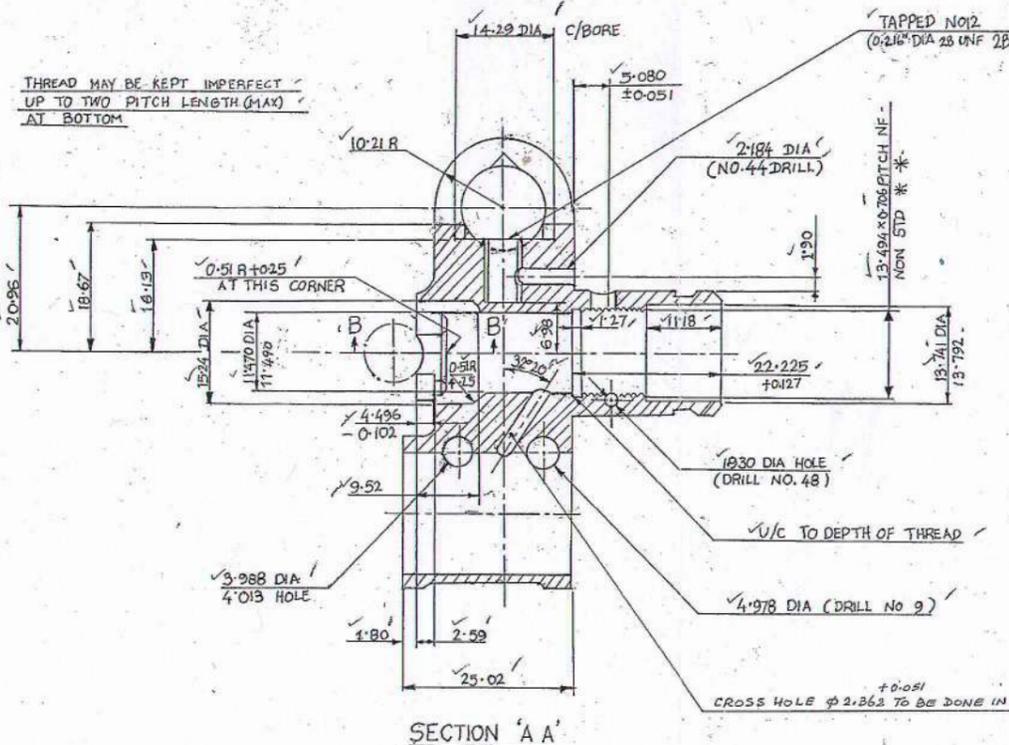


UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE. 02/06/23
DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALLI-620 016.

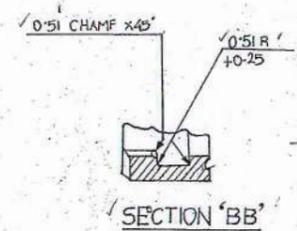
NOTE:-
WHERE TOLERANCES ARE NOT SHOWN
DIMENSIONS IN WHOLE NUMBERS OR WITH
ONE DECIMAL PLACE ± 0.27mm
DIMENSIONS WITH TWO DECIMAL PLACES ± 0.13mm
FOR EXPLANATION SEE D.D-NOTE SHEET NO.3
FOR SPECN LATEST ISSUE SHOULD BE FOLLOWED

MATERIAL
B.S. 970 PT.1:1985 SEC.3 GY708M40'S CONDITION
ALT MATL
B.S. 970 PT.1:83 SEC 3 GY708 M40 'S' CONDITION
HARDNESS:- 240-300 HV (41-47.5 HRD)

MATERIAL: ①
IS: 5517-1993, DESGN.42 Cr4 Mo2



ENLARGED VIEW SHOWING THREADS AT **



| PRNT NO. | DESCRIPTIONS | NO OFF | AS ABOVE | AS ABOVE | REMARKS |
|---------------|--|--------|----------|----------|----------------------------|
| TRACED | SUB: BLOCK GAS | | | | SCALE 2:1 |
| DRAWN | FOR: RIFL 7.62 mm IAI | | | | STORE SPAK NID FOR 1822 |
| CHECKED | ASSY. DG. CAT. NO. 1005-0015 60 | | | | DIS. CAT. NO. 1005-0015 60 |
| OC/DADO | DES. REF. NO. APE NO. 657/239 | | | | OPERATION NO. |
| OFFICER/PRODM | DRA No: TEND: 1878 * | | | | |
| DRY/CHKY/DESD | ORDNANCE FACTORY TIRUCHIRAPPALLI-620 016 | | | | SHEETS: 1 |

J. GN/RNM