

870700-0935-1V350

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FOR EXPLANATION SEE C.S.A.I.D. NOTE SHEET NO. 1  
DIMNS. ARE IN MM.

### NOTES:-

WHERE TOLERANCES ARE NOT SHOWN

I) DIMENSIONS IN WHOLE NUMBER  $\pm 0.76$  mm.

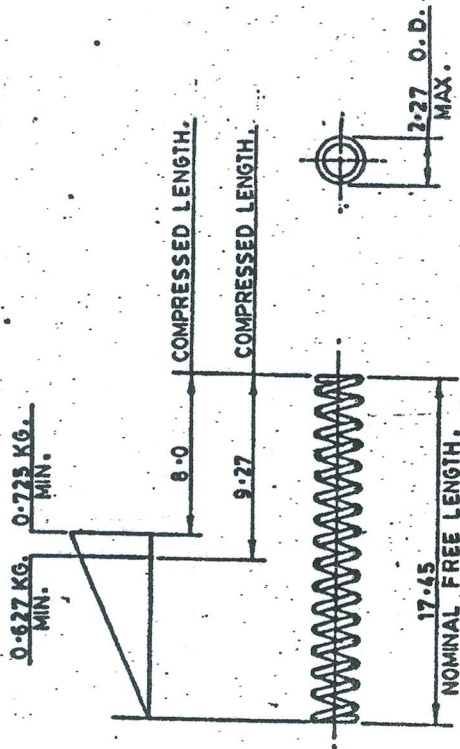
II) DIMENSIONS WITH ONE DECIMAL PLACE  $\pm 0.25$  mm.

III) DIMENSIONS WITH TWO DECIMAL PLACES  $\pm 0.13$  mm.

'DEEP ETCH TEST' AND OTHER TESTS SPECIFIED IN  
THE CONCERNED MATL. SPECN. MUST BE CARRIED  
OUT.

SPRING LOADING STATIC.

ALL SET IS TO BE REMOVED FROM THE SPRING  
BEFORE TESTING & GAUGING.



DIA. OF WIRE 0.315.

MEAN DIA. OF SPRING 1.95.

TOTAL NO. OF COILS 19.

MAX. SOLID LENGTH 6.08.

SPRING TO BE WOUND RIGHT HAND.

END COILS TO BE CLOSED IN SQUARE.

SPRING WHEN COMPRESSED TO 8.0

IS TO WORK FREELY IN A BORE OF 2.59 DIA.

HOS/mmm

प्रमाणित प्रति / CERTIFIED COPY OF

ड्राइंग / लेआउट / गेज शिड्यूल

DRG/LAYOUT/GAUGE SCHEDULE

दिनांक / AT THIS DATE 20.04.2015

सी डी डी / CDD (R)

राइफल फैक्टरी, इशापुर

RIFLE FACTORY, ISHAPUR

METRIC

|             |      |                                      |                      |                        |
|-------------|------|--------------------------------------|----------------------|------------------------|
| DRN.        | CHO. | TRD. Sharda                          | COMP. Sharda         | AHSP. CQA(SA), ICHAPUR |
| SCALE:- 4:1 |      | EST. MASS                            | APPROVED. DT. 2.8.57 | ASSY. 1005-003178      |
|             |      | DT. 10.8.2000                        | NEG. RE - TRACED     |                        |
|             |      | MATERIAL:- IS:4454 Pt.1-1981 Grd.4.  |                      | DGNRY'S CISA/333/13/2  |
|             |      | H.T./HARDNESS:-                      |                      | PART NO.               |
|             |      | PROTECTIVE FINISH.                   |                      | DRG.NO.                |
|             |      | PHOSPHATE TO SPECN. JSS:0465-01:1988 |                      | D.S.CAT. 5360-007078   |
|             |      | CLASS-II (ACCELERATED), OIL FINISH.  |                      |                        |

NOMENCLATURE SPRING, PLUNGER, TRIPPING, LEVER.