

DRAWING CONVENTIONS CONFORM TO IS:
DIMNS ARE IN m.m. UNLESS OTHERWISE STATED

12

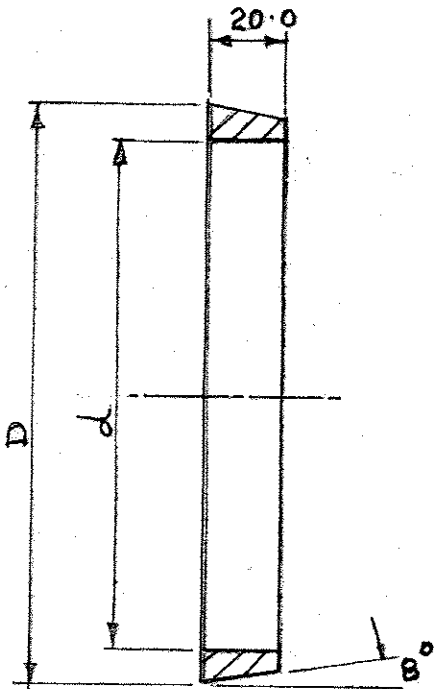
GEN. TOL. MEDIUM/ CLASS TO IS : 2102

PART NO. ARDE 2139
DET. No. 8 SHTS. SHTS. No. 8
DRG. No.

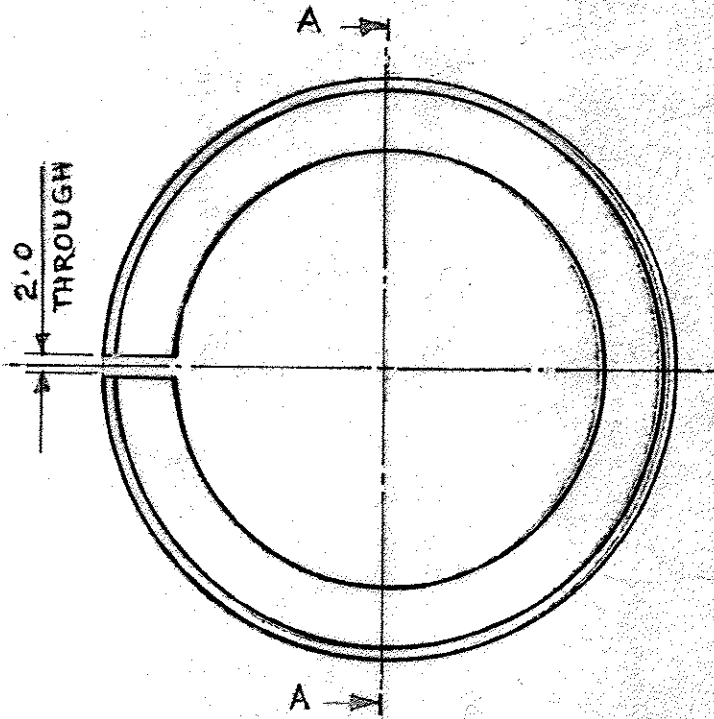
NOTE

- 1) ALL SHARP EDGES AND BURRS ARE TO BE REMOVED.
- 2) DIMS APPLICABLE BEFORE SLITTING.

SUPPORTING RING	D	d
FRONT SUPPORTING RING	179.6 ^{+0.2}	162.0
MIDDLE SUPPORTING RING	157.0 ^{+0.2}	139.1
REAR SUPPORTING RING	134.3 ^{+0.2}	116.2



SECTION 'A-A'



R. NO.	DATE:	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN	

DRG SEALED (PROV.) *[Signature]* 16-10-92 CRE/AA

DRN. SKK	CHD. <input checked="" type="checkbox"/>	TRD. DVD	COMP.
CD	PASSED	SCALE: NTS	EST MASS:
APPROVED <i>[Signature]</i>	(R PERUMAL) FOR DIRECTOR	GAUGE SCHD:	DATE: 7-5-90

ASSY DRG. ARDE 2139/4
DESIGN AUTHORITY
ARDE PUNE - 411 021

MATL: STEEL TO IS: 2004 CLASS 2/2A NORMALISED
CONDITION OR IS: 226 FC 410-S

PROTECTIVE FINISH: PHOSPHATED TO IS: 3618 CLASS 'B'



TITLE:
SUPPORTING RING

DRG. No.	ARDE 2139	
DET. No. 8	SHTS.	SHT.No.
PART No.		
D. S. CAT. No.		
A.H.S.P.		