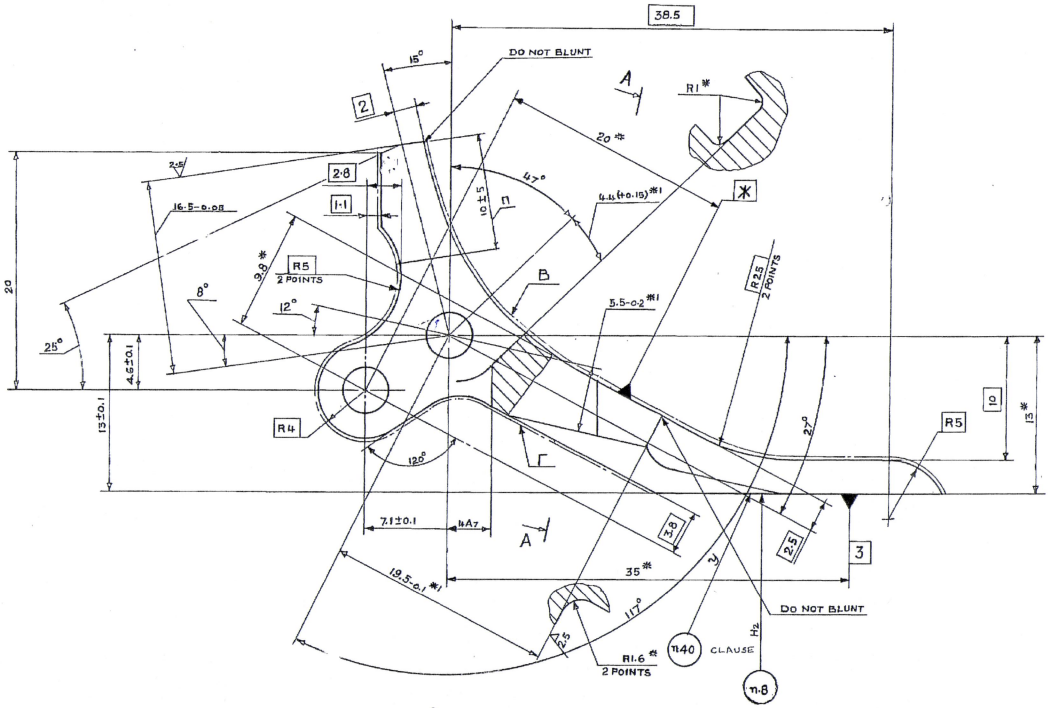
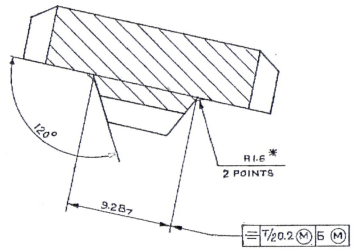
DS CAT No
1005-560459

DIMENSIONS ARE IN mm.



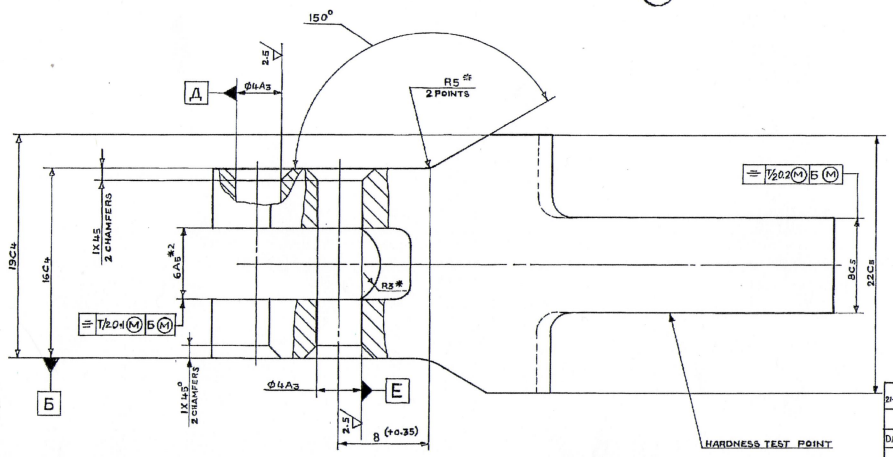
A-A



NOTES:-

1. HRC3 43.5-51.5.
2. * ENSURE SIZES BY TOOLS.
3. *1 SIZES GIVEN IN RELATION TO BASES E AND 3.
4. TOLERANCE ALONG CONTOUR B IN RELATION TO SURFACES E AND 3 IS 0.1 mm.
5. TOLERANCE ALONG CONTOUR Г IN RELATION TO SURFACES Д AND * IS 0.15 mm.
6. BLUNT SHARP EDGES TO R ≈ 0.6 mm.
7. COATING: ACCELERATED ELECTROLESS PHOSPHATING WITH CHROMATE TREATMENT/IMPREGNATION WITH ADHESIVE Б Ф-4, GOST 12.172-74, WITH NIGROSINE, MARK A, GOST 5307-78, ONE COAT @
8. MARK WITH TYPE П0-3, GOST 2930-62.
9. STAMP K AND И ON THE LOT TAG.
10. STAMP THE SERIAL NUMBER OF A COMPONENT WITH PRINT И0-3 GOST 2930-62
11. *2 INCREASE OF DIMENSION BY 0.08 ABOVE THE TOLERANCE ON SECTION Г, AFTER HEAT TREATMENT IS PERMISSIBLE.

OR PHOSPHATING (ACCELERATED) GDE I TO 355:0465-01-94, WITH COATING OF DUNLOP ADHESIVE S 758, ONE LAYER AND NIGROSINE TO 355:1036.



UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED DRAWINGS AT THIS DATE... 21/9/23..
DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALI -620 016.

@ AMDT. NOTICE No. 2A42-11607-88 DT. 15-4-88 (CP-94/2869).

INDIGS MATL:- BS:970 Pt-1-1983, GRADE 826 M31, IN 'Z' CONDITION OR IS:5517-93, DESIGN 31 Ni 10 Cr 3 Mo 6 LRS. 63 mm (TENSILE STRENGTH 1550 MPa)
A SEPARATE TEST SAMPLES IS TO BE HEAT TREATED AND TESTED IN 'Z' CONDITION

DATE	AUTHORITY	ZONE	NATURE	SIG AHSP	SIG DO
21-11-92			RETRACED WITHOUT CHANGE		
			PREV DC(I) Nos/6407-W & 19657-W, Dt 15-6-88		

AMENDMENTS

DRG SEALED :- 18174-W 22-9-95 DO CQA(W)

DRN:- | CHD:- | ASSY DRG:-
TCD:- S R SINGH | CHD:- G.P.Shukla | DATE:-
for V.S.Samuel C/D MAN | DO | FOR CQA(W) | SCALE:- 5:1 | ESTD MASS:- 0.025
MATERIAL:- STEEL 30XH2MФA OST 3-98-80
PROTECTIVE FINISH:-

CQA(W) JABALPUR

DESIGN No.

PART No. 2A42.05.025

DS CAT No. 1005-560459

ROCKER रॉकर

18614-W 19-1-2001	INDIGS MATL AMENDED			
18412-W 8-12-97	INDIGS MATL AMENDED			
18291-W 3-9-96	INDIGS MATL AMENDED	19118-W 18-3-08	D.S.CAT No. ADDED.	
18283-W 19-8-96	NOTE No 7 AMENDED	18845-W 13-01-04	HINDI NOMEN ADDED	

18225-W 26-2-96	INDIGS MATL AMENDED.	
18193-W 30-11-95	NOTE No. 7 AMENDED.	
19174-W 22-9-95	PROV SEALING CANCELLED AND DRG SEALED.	
18150-W 22-7-95	INDIGS MATL ADDED.	
@ 17334-W 11-3-93	DIM 10±5 & NOTE No. 11*2 AMENDED.	