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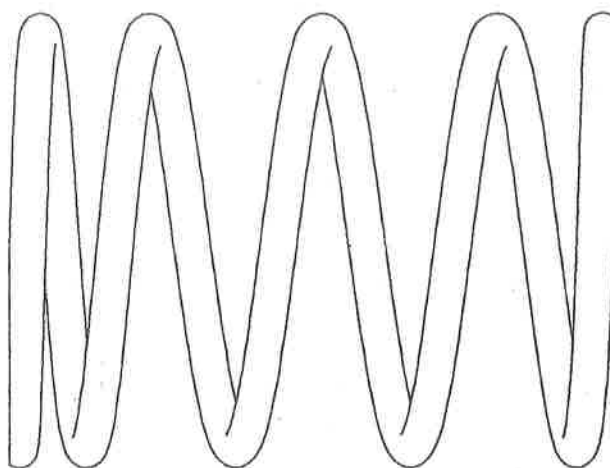
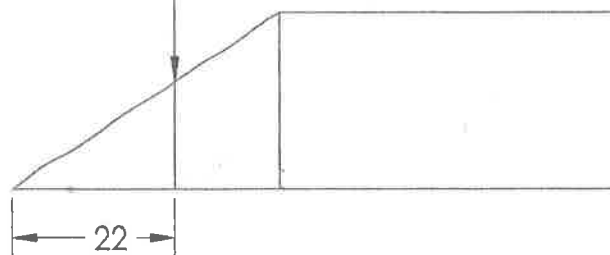
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GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STDS.
DIMN IN mm UNLESS OTHERWISE STATED

8.25 Kg $\pm 5.0\%$ **NOTES :**

- 1) MEAN DIA. - 28.5
- 2) WIRE DIA - 2.5
- 3) FREE LENGTH - 41.0 ± 2
- 4) NUMBER OF EFFECTIVE COILS - 4
- 5) ONE COIL OF EACH END TO BE CLOSED IN AND GROUND SQUIRE TO THE AXIS OF THE COIL LEAVING 3/4 OF COIL AT EACH END NON EFFECTIVE.

SR
No

DATE

AUTHORITY

BRIEF RECORD

ZONE

CD

GO

SIGN

DRN

SD

CHD

MATERIAL

STEEL WIRE TO IS:4454 (Pt-4) 2001

APPD

DATE 07/07/2014

PROTECTIVE FINISH

PHOSPHATED TO SPECN
IS:3618-1966, CLASS 'B'

SEALED

DATE

SCALE

EST MASS

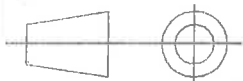
TITLE

SPRING, SILENCER

DESIGN AUTHORITY

ARDE

PUNE 411021



DRG.No.

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PART No

DS CAT No

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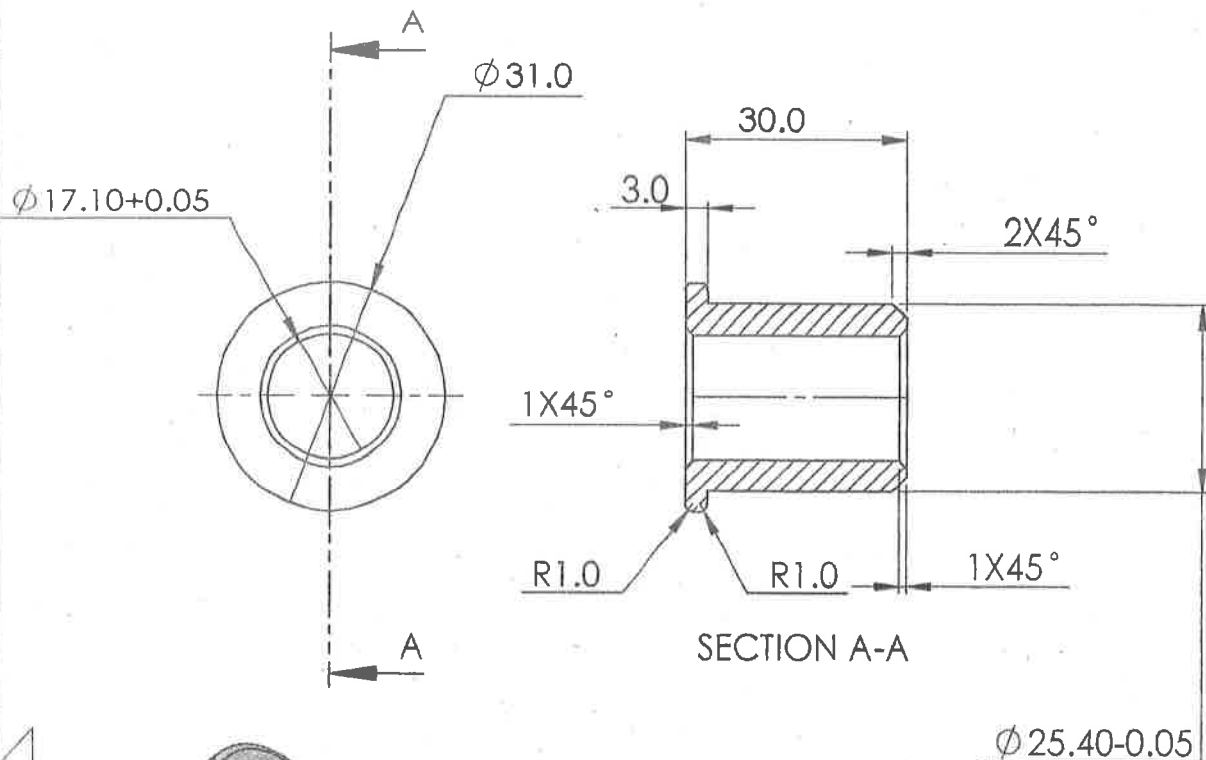
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GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102DRG CONVENTIONS CONFIRM TO INDIAN STDS.
DIMN IN mm UNLESS OTHERWISE STATED

REMOVE ALL SHARP EDGES AND BURRS.

SR
No

DATE

AUTHORITY

BRIEF RECORD

ZONE

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CHD

MATERIAL

STEEL TO IS:5517-1993,Gd-40C8
(En-8)

APPD

DATE

23/06/2014

For Director

PROTECTIVE FINISH

Blackodised

SEALED

DATE

SCALE 1:1

EST MASS

TITLE

SLIDING CYLINDER

DESIGN AUTHORITY

ARDE

PUNE 411021

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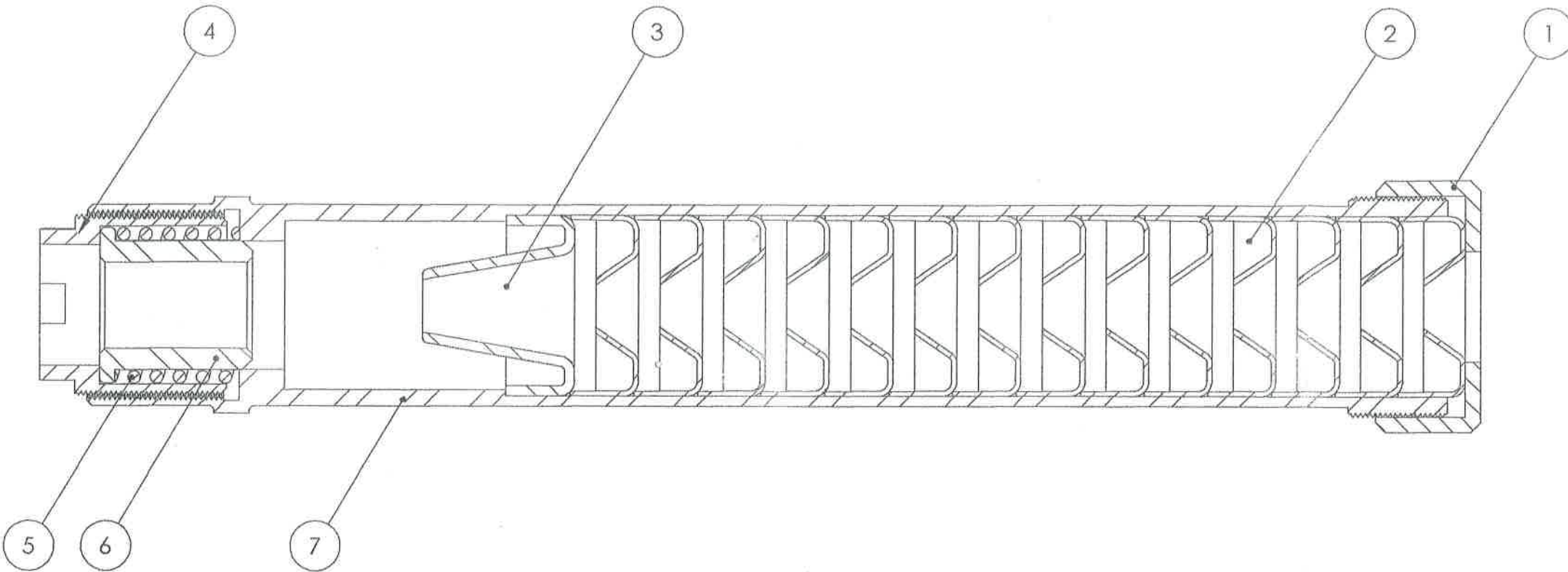
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DRG NO 0204 0100 0007 00DA
IC SS S AA C SST

GEN.TOL. : ±0.2

DRAWING CONVENTION CONFORM TO INDIAN STDS.
DIMN. IN mm UNLESS OTHERWISE STATED



Sr No	NOMENCLATURE	DRAWING No.	QTY
1.	CAP CYLINDER	0204 04 01 00 00 007 00DA	1
2.	BAFFLE	0204 04 01 00 00 006 00DA	14
3.	FRONT BAFFLE	0204 04 01 00 00 005 00DA	1
4.	LOCK CYLINDER	0204 04 01 00 00 004 00DA	1
5.	SPRING CYLINDER	0204 04 01 00 00 003 00DA	1
6.	SLIDING CYLINDER	0204 04 01 00 00 002 00DA	1
7.	OUTER CYLINDER	0204 04 01 00 00 001 00DA	1

Recd on 26.11.15

R NO	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GD
						SIGN
DRN PRANAV	CHD		MATERIAL			
DATE 08/05/15						
APPD			PROTECTIVE FINISH			
DATE						
SEALED						
DATE						
SCALE 1:1	EST MASS		TITLE			
DESIGN AUTHORITY ARDE			SILENCER ASSEMBLY			
DRG NO	0204	04	01	00	00	0000000DA
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PART NO		DS CAT NO		AHSP		

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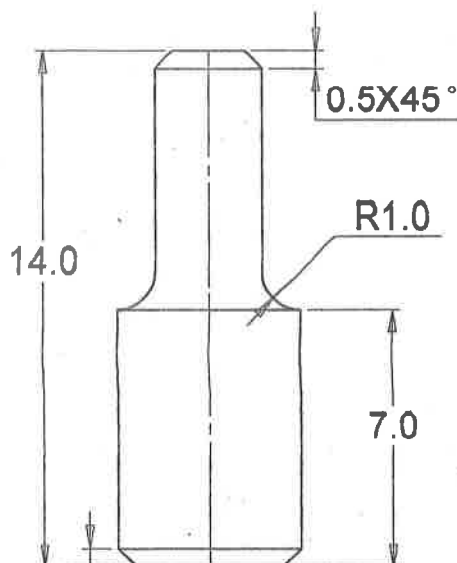
0 2 0 S

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GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STDS.
DIMN IN mm UNLESS OTHERWISE STATED



0.5X45°

0.5X45°

R1.0

7.0

Ø2.9-0.1

Ø4.95-0.05

REMOVE ALL SHARP EDGES AND BURRS.
HARDNESS :- 250-300HV

SR
No

DATE

AUTHORITY

BRIEF RECORD

ZONE

CD

GO

SIGN

DRN

SD

CHD

MATERIAL

STEEL TO IS: 5517-1993, 40C8 (En-8)

APPD

DATE 07/07/2014 For Director

PROTECTIVE FINISH

PHOSPHATED TO SPECN;
IS: 3618-1966, CLASS 'B'

SEALED

DATE

SCALE 5:1

EST MASS

TITLE

PIN, SILENCER TOOL

DESIGN AUTHORITY

ARDE

PUNE 411021

DRG.No.

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PART No

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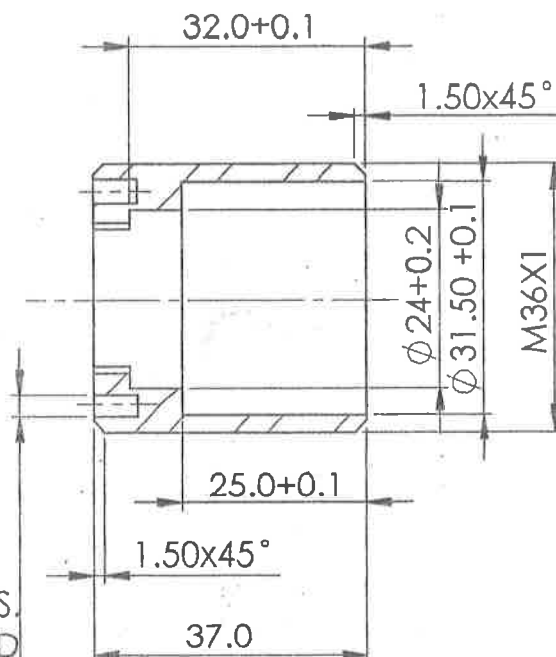
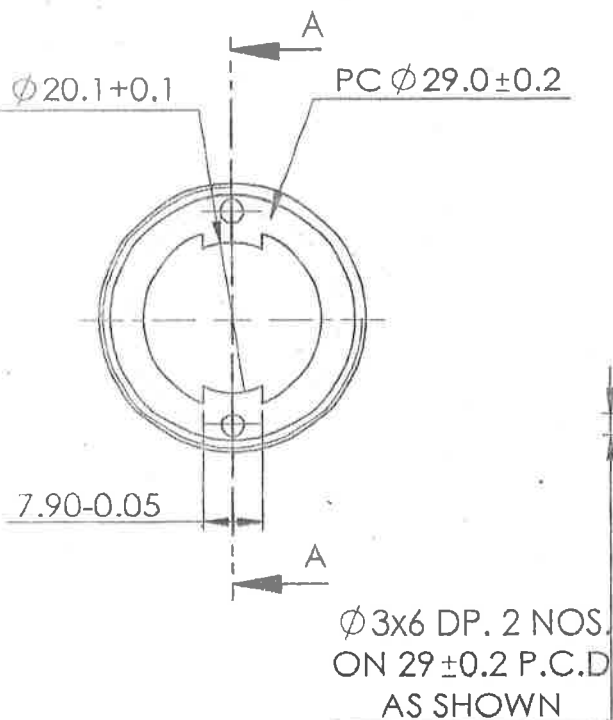
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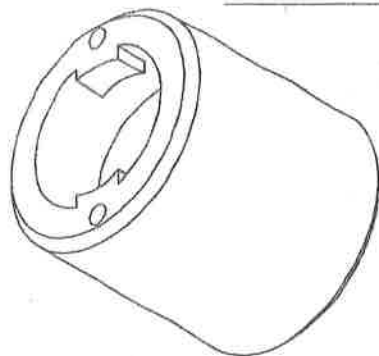
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GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STDS.
DIMN IN mm UNLESS OTHERWISE STATED



SECTION A-A



REMOVE ALL SHARP EDGES AND BURRS.

SR
No

DATE

AUTHORITY

BRIEF RECORD

ZONE

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GO

SIGN

DRN

SD

CHD

MATERIAL

STEEL TO IS:5517-1993,Gd-40C8
(En-8)

APPD
DATE

23/06/2014

For Director

PROTECTIVE FINISH

Blackodised

SEALED
DATE

SCALE 1:1

EST MASS

TITLE

LOCK CYLINDER

DESIGN AUTHORITY

ARDE

PUNE 411021

DRG.No.

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PART No

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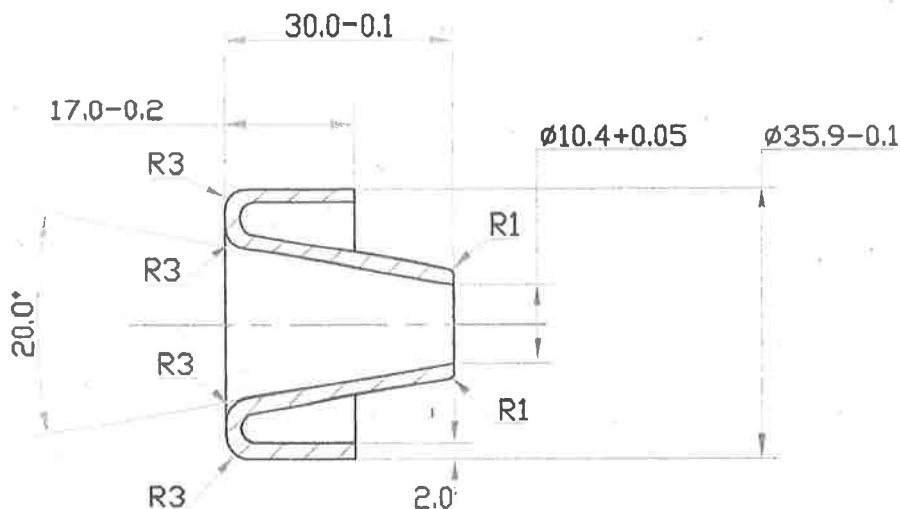
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GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STD
DIM IN mm UNLESS OTHERWISE STATED



NOTES :-

1) REMOVE ALL SHARP EDGES AND BURRS

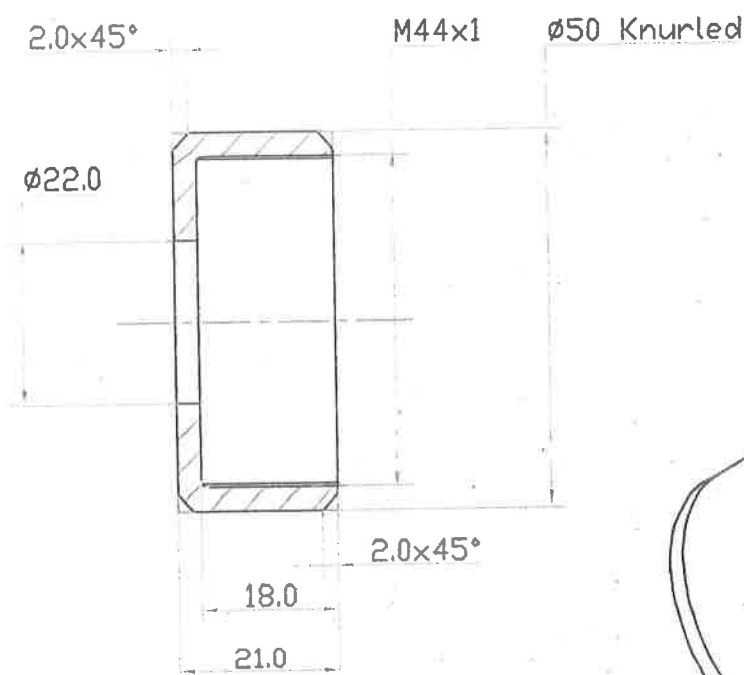
S No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
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DRN	PGG	CHD	MATERIAL:			
			STEEL TO IS: 5517-1993 GD -40C8 (En-8)			
APPD	DATE 24/06/2014 For Director		PROTECTIVE FINISH:- HARD CHROME PLATING			
SEALED			8 TO 10 MICRON			
DATE						
SCALE	1:1	EST MASS	TITLE			
			FRONT BAFFLE			
DESIGN AUTHORITY						
ARDE						
PUNE 411021						
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NOTES :- 1) REMOVE ALL SHARP EDGES AND BURRS 2) HARD ANODISING LAYER 0.03 TO 0.04mm 3) HARDNESS :- 340 TO 380 VPN																																																																																																																																			
<table border="1"><tr><td>S</td><td>DATE</td><td>AUTHORITY</td><td colspan="4">BRIEF RECORD</td><td>ZONE</td><td>CD</td><td>GO</td></tr><tr><td>No</td><td></td><td></td><td colspan="4"></td><td></td><td colspan="2">SIGN</td></tr><tr><td>DRN</td><td>PGG</td><td>CHD</td><td colspan="13">MATERIAL: AL. ALLOY 644430 (HE-30) TO 733 W CONDITION</td></tr><tr><td>APPD</td><td colspan="2">DATE 24/06/2014 For Director</td><td colspan="13">PROTECTIVE FINISH HARD ANODISING BLACK</td></tr><tr><td>SEALED</td><td colspan="2">DATE</td><td colspan="13">TITLE CAP CYLINDER</td></tr><tr><td>SCALE 1:1</td><td colspan="2">EST MASS</td><td colspan="13"></td></tr><tr><td>DESIGN AUTHORITY</td><td colspan="2">ARDE</td><td colspan="13"></td></tr><tr><td>PUNE 411021</td><td colspan="2"></td><td colspan="13"></td></tr></table>																S	DATE	AUTHORITY	BRIEF RECORD				ZONE	CD	GO	No								SIGN		DRN	PGG	CHD	MATERIAL: AL. ALLOY 644430 (HE-30) TO 733 W CONDITION													APPD	DATE 24/06/2014 For Director		PROTECTIVE FINISH HARD ANODISING BLACK													SEALED	DATE		TITLE CAP CYLINDER													SCALE 1:1	EST MASS															DESIGN AUTHORITY	ARDE															PUNE 411021															
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