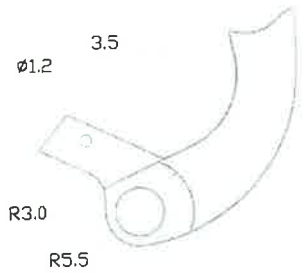
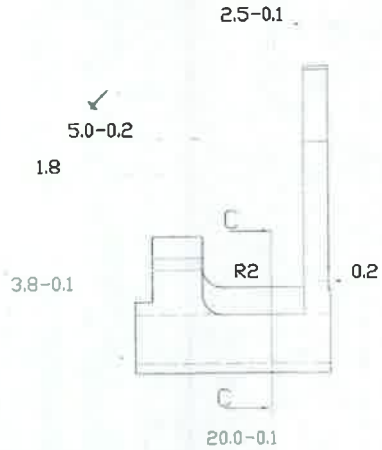
(60)

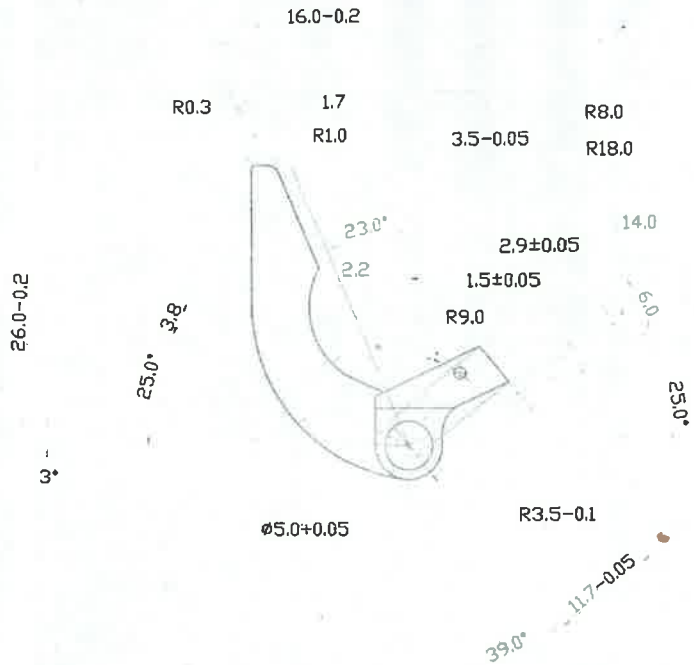
DRG. No.	IC	SS	S	AA	A	C	SST
	0204	03	02	02	18	008	00DD

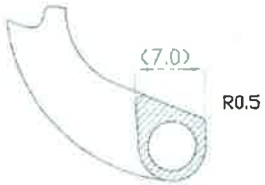
GEN. TOL. FINE/MEDIUM/COARSE CLASS TO IS:2102

DRG. CONVENTIONS CONFIRM TO INDIAN STD.
DIMN. IN mm UNLESS OTHERWISE STATED









SECTION C-C

H05/MMD

आरेखण की सही प्रमाणित प्रतिलिपि दिनांक.....
Certified as correct copy of drg. on 14/01/15
कार्यशाला प्रबन्धक
Jr. Works Manager
मानक प्रकोष्ठ
STANDARD CELL

CONTROL COPY No. 2

Received on 26/09/16

NOTES:

1) REMOVE ALL SHARP EDGES AND BURRS
2) HEAT TREATMENT : CASE HARDENED TO A DEPTH OF 0.13–0.26
   HARDENED & TEMPERED TO 500–550 H.V.
3) TOLERANCE FOR ANGLES ±30' UNLESS OTHERWISE STATED
4) ALT.MATERIAL : MIM 9310 (AISI 9310 EQIVALENT) HARDNESS–500–600 HV
   CASE DEPTH–0.1 TO 0.3mm

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
3	07/09/16	M–35	DIMN. 11.7–0.05 WAS 12.0–0.05	C,D–7		
2	18/11/15	M–29	ALT.MATERIAL MODIFIED	F–1,2		
1	14/7/15	M–27	ALT.MATERIAL ADDED	F–1,2		

SIGN

DRN. PRANAV
CHD.
APPD.
DATE 07/09/2016 for Director
SEALED
DATE

MATERIAL:
STEEL TO IS: 4432 1988, Gr 13Ni13Cr3 (En–36B)

PROTECTIVE FINISH: PHOSPHATED TO SPECN.
IS:3618–1966, CLASS 'B'

SCALE 2:1
EST. MASS

DESIGN AUTHORITY
ARDE
PUNE 411021

TITLE

SEAR SAFETY

DRG. No. 0204 (IC) 03 (SS) 02 (S) 02 (AA) 18 (A) 008 (C) 00DD (SST)

PART No.
DS CAT. No.
AHSP