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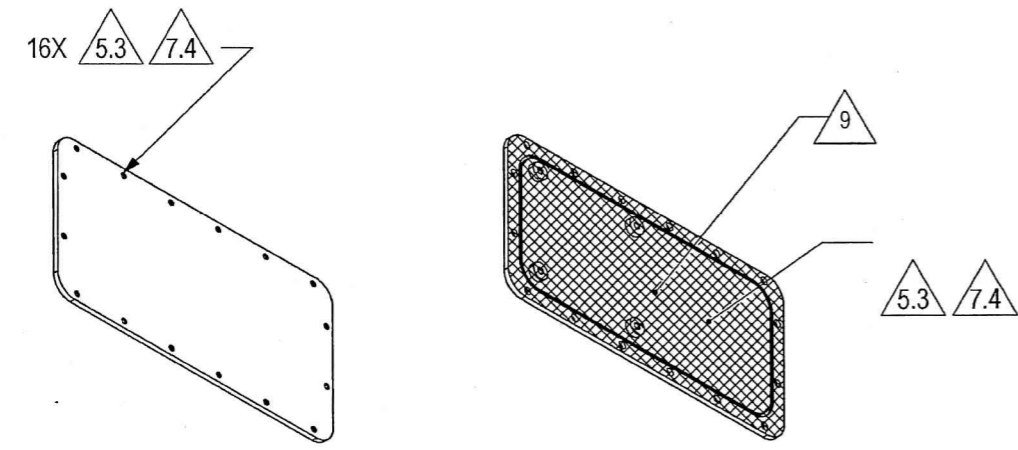
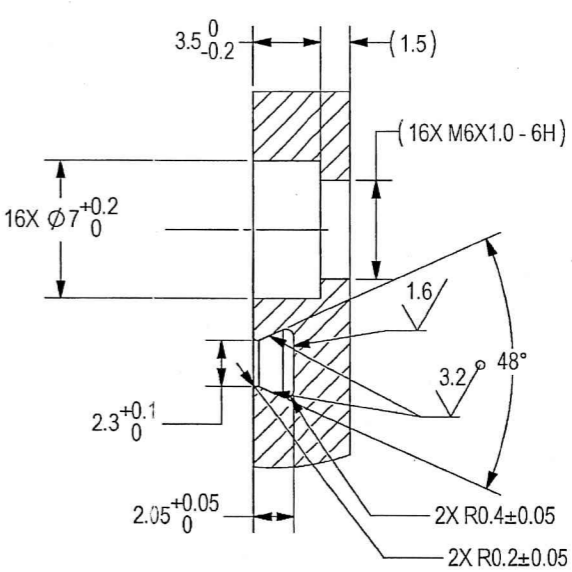
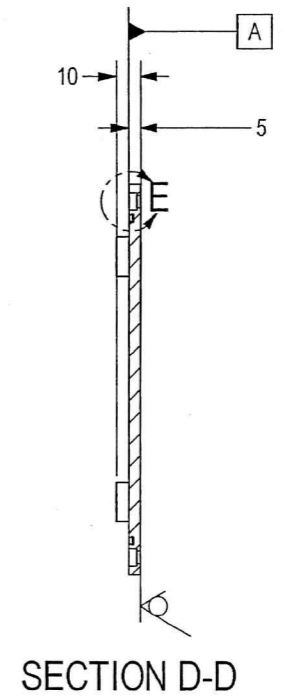
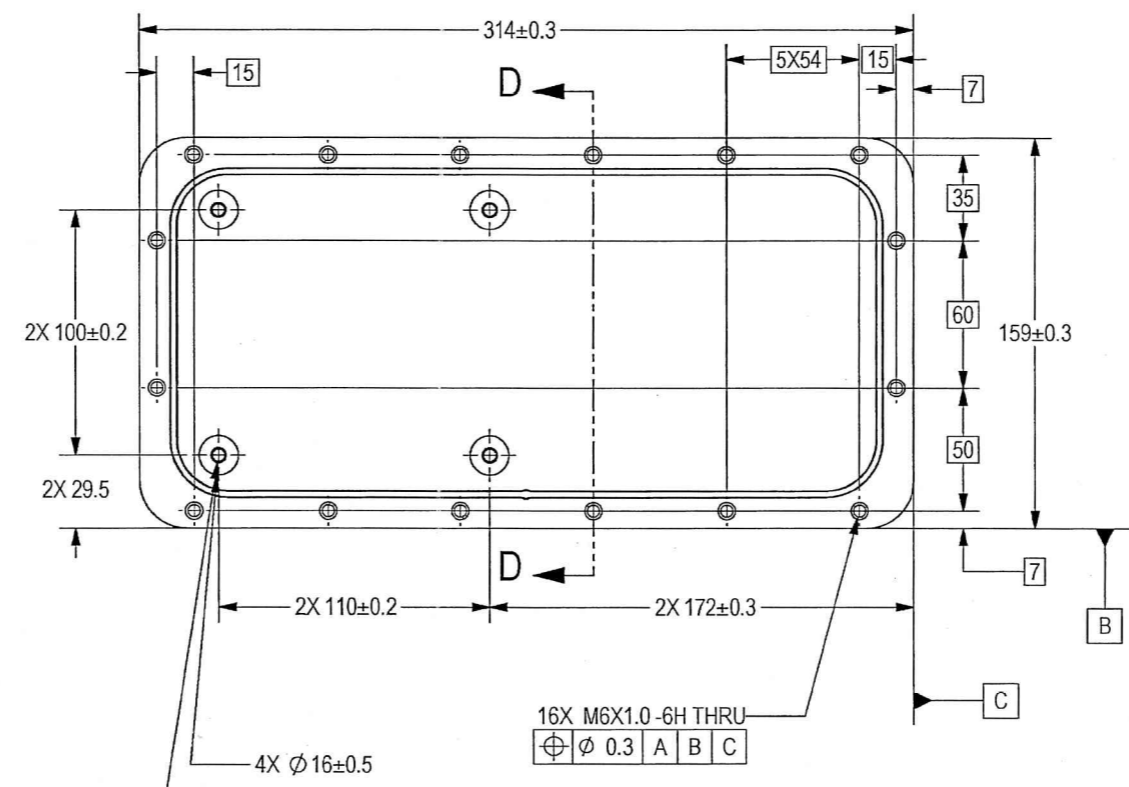
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SHEET REV STATUS
ALL SHEETS ARE THE SAME REVISION

REVISION RECORD				
REV	ECO	DESCRIPTION	DATE	APVD
--		Released	08-Oct-18	L. Goldstein

NOTES:

- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: ALUMINUM ALLOY PLATE 6061-T651 PER QQ-A-250/11. (EQUIVALENT MATERIAL IS PERMITTED AFTER ELBIT APPROVAL).
- GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
- DEBURR AND REMOVE SHARP EDGES APPROX. 0.3X45°.
- FINISH:
 - CHROMATIC CONVERSION COATING PER MIL-DTL-5541F, TYPE I, CLASS 3.
 - ANODIC COATING PER MIL-A-8625 TYPE II 15 TO 25 MICRON THICK CLASS 1.
- THE MARKED AREA , SPECIFIED THREADS AND HOLES SHALL BE PROTECTED AGAINST ANODIC COATING.
- INSTALL INSERTS AFTER FINISH PER SAE MA 1567 USING PRIMER EPOXY PER MIL-P-53022.
- PAINT:
 - PRIMER: LEAD AND CHROMATE FREE EPOXY PRIMER PER MIL-DTL-53022 THICKNESS: 25-40 MICRONS. OR EQUIVALENT APPROVED BY ELBIT.
 - INTERMEDIATE: APPLY TWO LAYERS OF HIGH SOLID EPOXY POLYAMIDE PER MIL-PRF-22750 TYPE II CLASS H. EACH LAYER 30-50 MICRONS.
 - TOP COAT: APPLY TWO LAYERS OF ALIPHATIC POLYURETHANE PER MIL-PRF-85285 OR MIL-C-83286 RAL 9016 MATT. EACH LAYER 30-50 MICRONS.
- AREAS MARKED BY , SPECIFIED THREADS AND HOLES MUST BE PROTECTED FROM PAINT.
- QUALITY ASSURANCE PROVISIONS:
 - QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- IDENTIFY PER MIL-STD-130 BY STAMPING OR BY LABELLING. CHARACTERS 1.25 MM MIN. HIGH MEETING REQUIREMENTS OF MIL-STD-202F METHOD 215J. LOCATION APPROX. AS SHOWN.
- PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH COMMERCIAL PRACTICE.




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Ordnance Factory,
Tiruchirappalli 620014

[Signature]

UNLESS OTHERWISE SPECIFIED	SIGNATURE	DATE
DIMENSIONS ARE IN MM PER ASME Y14.5-2009	<i>[Signature]</i>	10/17
TOLERANCES	CHECKED	
LINEAR SEE NOTE 3.	HOS/DDO	<i>[Signature]</i>
ANGULAR SEE NOTE 3.	OFFICER/PRODN	
1st ANGLE PROJECTION	OFFICER/OC	
	OFFICER/DDO	
SURFACE TEXTURE IN MicroMeter		

ORDNANCE FACTORY TIRUCHIRAPPALLI		
TITLE	FOR: COVER TOP ASSY	
COVER BLIND FRONT FINISH	OF: 12.7MM SRCG	
SIZE	CAGE CODE	DWG NO
C 2291A		Y25689A-00
SCALE 12	AUTOMATED DRAWING (SW)	SHEET 1 OF 1

DWG NO
Y25689A-00

OFT

ASSEMBLY PARTS LIST

Assembly Parts List For: Y25689A-00

Rev: -

Status: Released

Description: COVER BLIND FRONT FINISH

FN	CMD	PART NUM	ECO	DESCRIPTION	MB	QTY	U/M	REF. DES./REMARKS	MFG. PN / CUSTOMER	LA	LI
1	HM	40562003777 (99662225M)		INSERT HCOIL CRES M 5X1D	P	4	Each		53505-206M5C-0050		

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