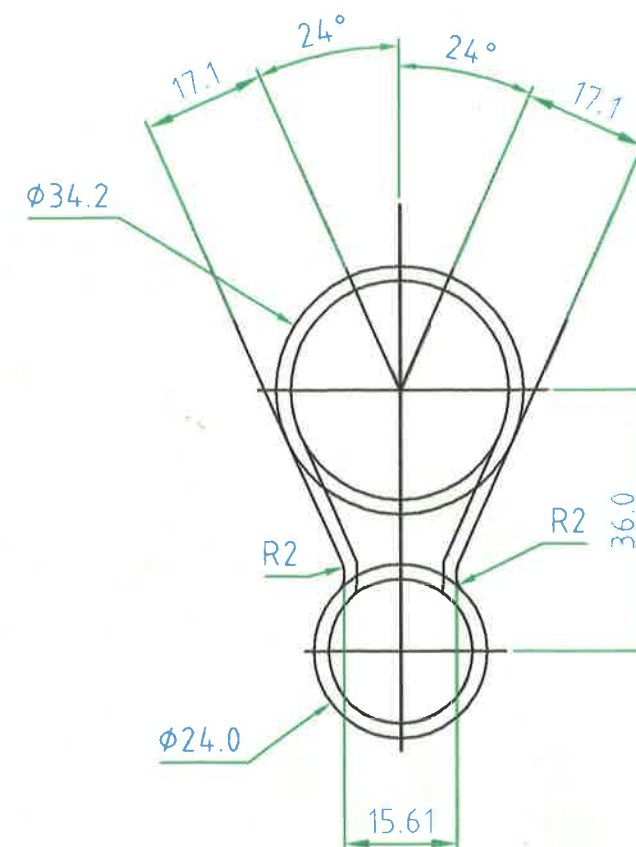
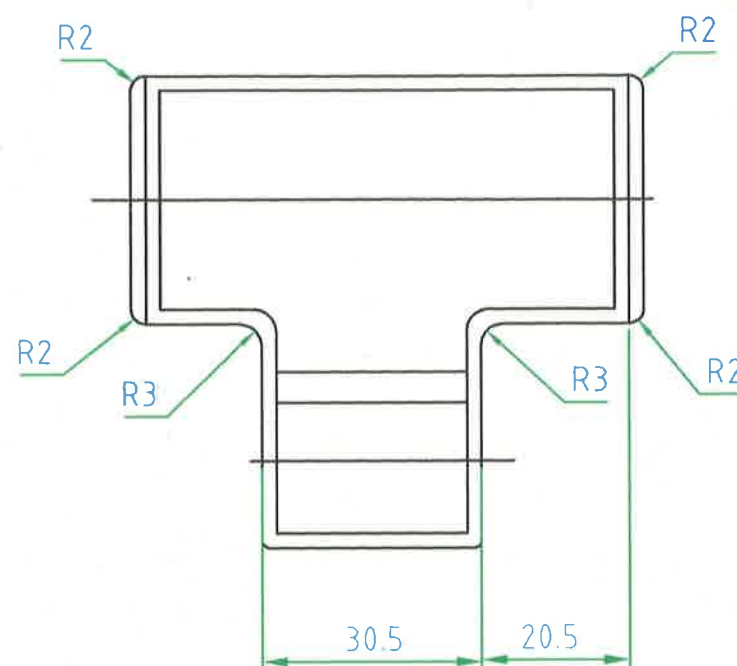
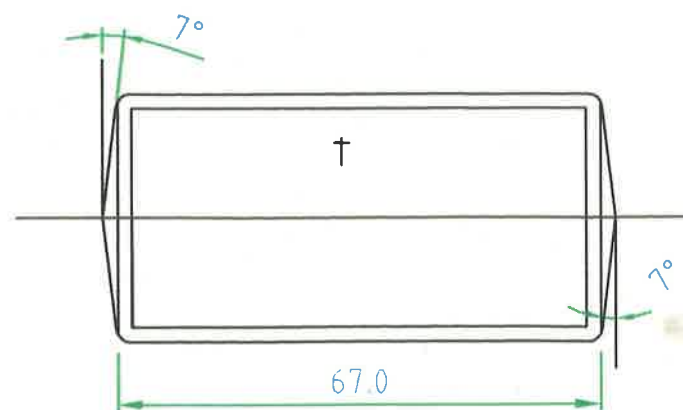


MATL.VETTED

D.A.NO

SKM- 957 (PROVISIONAL)**NOTE**

1. CORNER RADIUS UNLESS OTHERWISE SPECIFIED R 1.5
2. TOL. ON DIMNS.ARE AS PER IS:3469 (PART 1-III /1974)
3. MISMATCH SHOULD NOT EXCEED 0.5
4. FORGING SURFACES SHOULD BE FREE FROM PIT MARKS & SCALES.
5. BENDING IS NOT ALLOWED ALONG HORIZONTAL AXIS OF THE FORGING.
6. CAST NO / SYMBOL LETTER TO BE STAMPED ON INDIVIDUAL FORGING.
7. FORGING TO BE SUPPLIED IN NORMALISED CONDITION.

DIM. ARE IN mm.

IMPORTANT DIMNS. ARE MARKED THUS $\oplus$
 INF. MKD. THUS $\dagger$ TO BE MKD ON

MATL: STEEL TO SPECN. BS. 970 PT 3 : 1991 GR. 410 S-21 OR 420 S-29

**STEEL FORGING FOR
 BLOCK GAS
 DS CAT NO 1005 - 006815**

SCALE

1 : 1



**SMALL ARMS FACTORY
 KANPUR**

DRAWN TRACED CHKD.

A.K.BOSE

DATE 03 - 01 - 2013

APPROVED

JWM/STD.CELL

DRG.NO.

SKM- 957(PROV.)

SHEET 1 OF 1