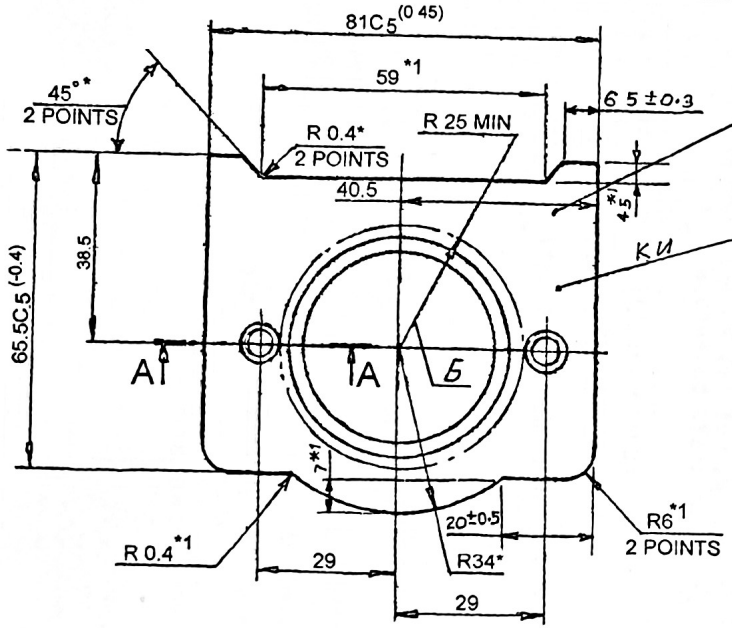
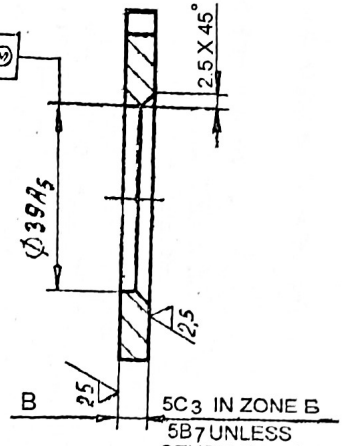
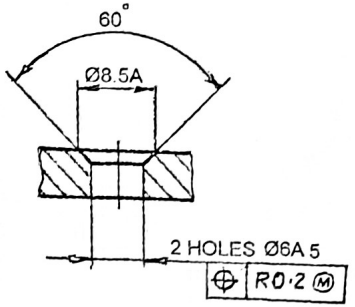
PART No.

2A42.02.036





A -- A
SCALE 2 : 1



Rz40

1. 34 TO 40.5HRC 3
2. * ENSURE SIZES BY TOOLS
3. INNER CORNERS R = 0.4 mm
4. BLUNT EDGES, R = 0.6 mm
5. COATING : ACCELERATED ELECTROLESS PHOSPHATING WITH CHROMATE TREATMENT
6. STAMP
7. UNFINISHED AREA IS NOT RATED
8. *1 SIZES TO BE ENSURED BY INSPECTED TOOLS
9. INCREASE OF DIMN B BY 0.03 mm AFTER SAND BLASTING IS PERMISSIBLE

INDIGENOUS EQUIVALENT MATERIAL : -
IS : 2507 - 75, GRADE 10, DESIGNATION 50 Cr 4

CERTIFIED CORRECT COPY
OF APPROVED DRAWINGS
AT THIS DATE .....

Design & Drawing Office
Ordnance Factory,
Khamaria

AMENDMENT NOTICE No.
2A42 - 1183T - 88 dtd 27-8-88
(P - 117 / 2869)

UN CONTROLLED COPY

DATE	AUTHORITY	ZONE	AMENDMENTS	SIG AHSP	SIG. DO
17-8-06			SCANNED & PRINTED WITHOUT CHANGE		

PREV DC Nos:- 16407-W,16975-W,17220-W,17714-W,17720-W,18174-W & 18845-W DT 13-1-04

DRG SEALED :- 18174-W Dt. 22-09-95

DO CQA(W)

DRAWN:- CHD:- ASSY DRG:-

SCANNED:- PKA CHD:- DATE:-

C/D'MAN DO AHSP FOR CQA(W) SCALE:- 1:1

ESTD mass:- 0·145

MATERIAL:- STEEL 30 X CA 3a GOST 11269 - 76

PROTECTIVE FINISH:-

PLATE प्लेट

CQA(W), JABALPUR

DESIGN No.

PART No. 2A42.02.036

DS CAT No.