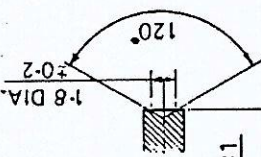
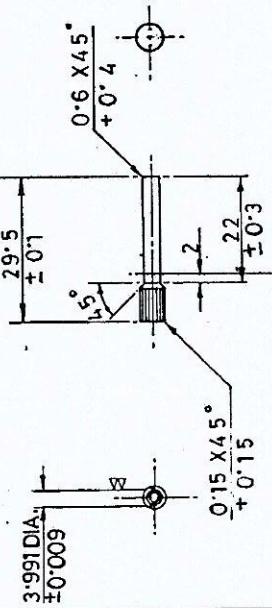


D.S.CAT. NO. 1891005135

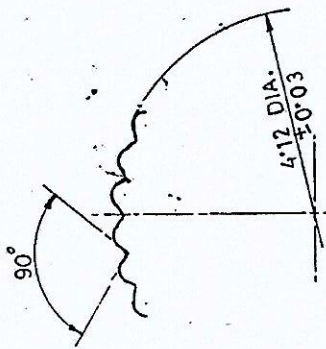
1.8 DIA. ±0.2



SCALE: 2:1



LIMIT OF SERRATION MARKS.



ENLARGED VIEW OF THE SERRATIONS.
NUMBER OF SERRATIONS: 32.
SCALE: 20:1

SURFACE FINISH:-
IS:3073, WHERE NOT SPECIFIED SHOULD BE ∇

DIMNS. ARE IN mm.

3204 60 27 00
Certified as correct copy
of drg. no. 5815.000
Jr. Works Manager
Signature

DRN	CHD	TRD	SHENK	COMP	ASSY.	1005-006644
SCALE: 1:1, 2:1 & 20:1		EST. MASS		A H.S.P. CQ(SA), ICHAPUR		
MFG/INSP. INSTRUCTIONS.		APPROVED. DT.		DGNR'S REF.		
DT. 13-6-96		NEG. RE-TRACED		PART No. 2127		
MATERIAL		IS. 5517-1993 DESIGNATION 40C8		DRG. No. A 1894		
HT./HARDNESS		PHOSPHATE TO SPECN. JSS:0.465:01-1988 CLASS II OIL FINISH.		D.S.CAT. No. 5315-001531		
SIGN.		ZONE		DATE AUTH		
BRIEF RECORD		G.O.		SEALED:- D.C. NO. 25365-SA DT. 16.05.2002		
NOMENCLATURE		PIN, CATCH BUFFER BODY.		RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH.		
16.05.25365-SA		13-6-96 23356-SA		PROFORMA CHANGED, SURFACE FINISH AMENDED, NEG. RE-TRACED & DRG. RE-SEALED AS A RECORD OF RECEIPT.		
PREVIOUS D.C. NOS. 15605-SA, 16542-SA, 21888-SA & 23184-SA.		DC NO. 2702-SA, DT. 26.01.2007: MATERIAL AMENDED		16.05.25365-SA		