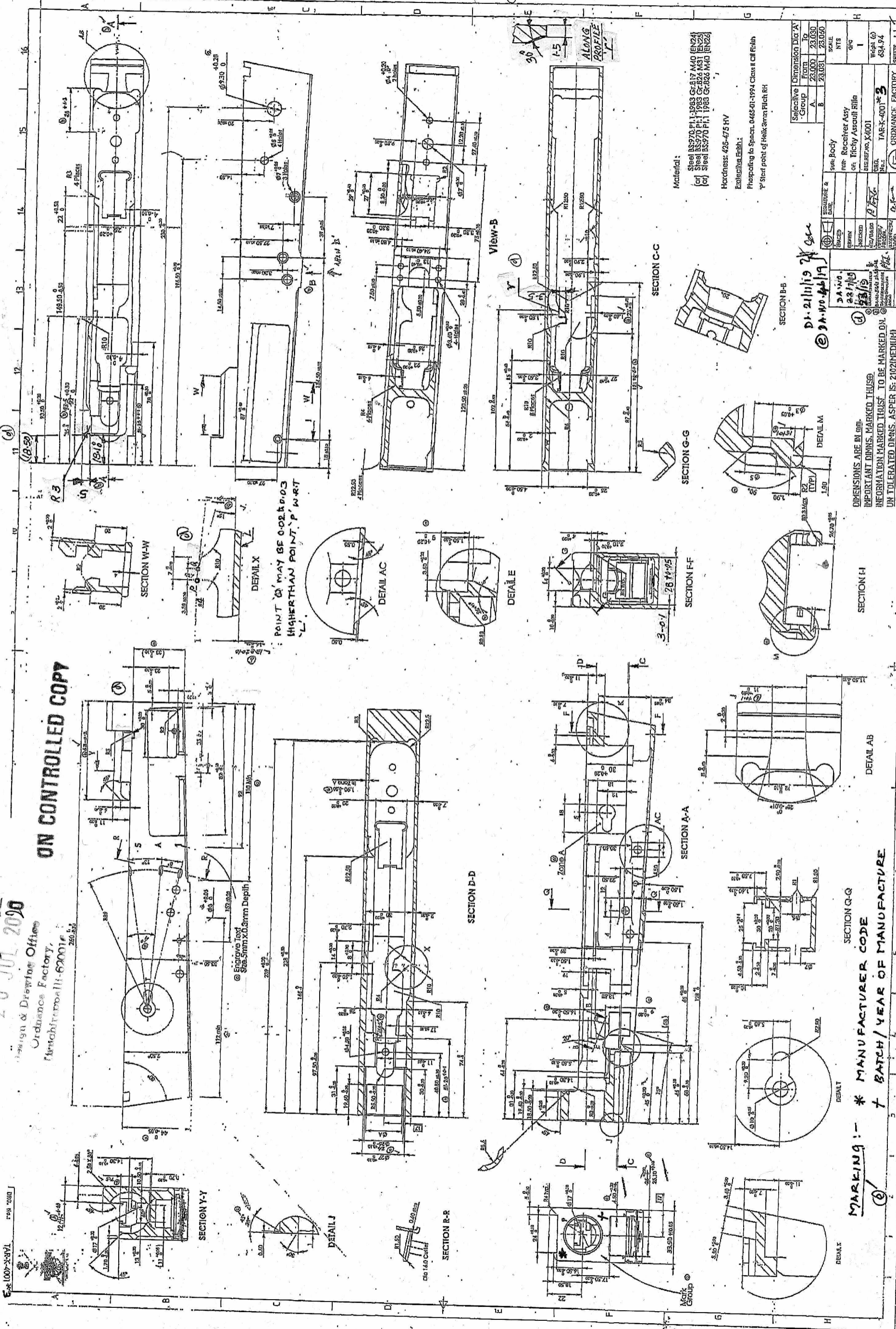


CERTIFIED CORRECT COPY
 OF APPROVED DRAWINGS
 AT THIS DATE
 20 JUL 2020
 Design & Drawing Office
 Ordnance Factory,
 Trichirappalli-620016

ON CONTROLLED COPY



POINT Q MAY BE 0.02MM OR 0.03 HIGHER THAN POINT P WRT 'L'

Material:
 Steel BS270 Pt.1 1983 Gr. B17 M40 (EN24)
 (or) Steel BS270 Pt.1 1983 Gr. B24 M31 (EN25)
 (or) Steel BS270 Pt.1 1983 Gr. B23 M40 (EN23)
 Hardness: 425-475 HV
 Explanatory Finish:
 Phosphating to Specr. 0465-01-1994 Class II Oil Finish
 * Start point of Helix 3mm Pitch RH

Selective Dimension	From	To
Group A	23.000	23.030
Group B	23.031	23.040

DESCRIPTION & QUANTITY	SCALE	NTS
Receiver Assy	1:1	1
Trichy Assault Rifle	1:1	1
Part No. X4001	1:1	1
Part No. X4001	1:1	1
Part No. X4001	1:1	1

MARKING: - * MANUFACTURER CODE
 + BATCH/YEAR OF MANUFACTURE

DIMENSIONS ARE IN MM.
 IMPORTANT DIMNS. MARKED THUS
 INFORMATION MARKED THUS TO BE MARKED ON
 UN TOLERATED DIMNS. AS PER IS: 2022(MEDIUM)

D1: 21/11/19
 2: 21/11/19