



1. Pattern drafts should not exceed 2°.
2. Other requirements for casting are as per TILVA-408 or as per TT 5A -445.
3. Unspecified casting radii should not exceed 3mm.
4. Dress from scale.

**NOTE:-** AFTER PROOF MACHINING, THE CASTING DIMENSIONS WILL BE

OD.  $85 \pm 0.5$   
 ID.  $65 \pm 0.5$   
 LENGTH  $85 \pm 0.5$

PRODUCTION: ESTABLISHED NOT ESTABLISHED		FOR MATERIAL REFER SHEET NO.		FOR TECHNICAL NOTES REFER SHEET NO.	
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DRAWN	CHECKED	APPROVED	NAME	SIGN	
			M. Vaid Kumar	<i>[Signature]</i>	
			P.V. G. Raju	<i>[Signature]</i>	
			K. Sudhakar	<i>[Signature]</i>	

COA (ICV)

DATE		DCI/Amd NO		Nature of Amendment	
04-07-09					
NOTE ADDED FOR DIMENSIONS					
New Introduction					
765-33-19/C					
MATERIAL: BUSHING (Casting drawing)					
SCALE: 1:1					
WEIGHT: 3.1					
SHEET OF 1					

USED ON	765-33-cb180	Sheet no.	IF IN DOUBT ASK
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