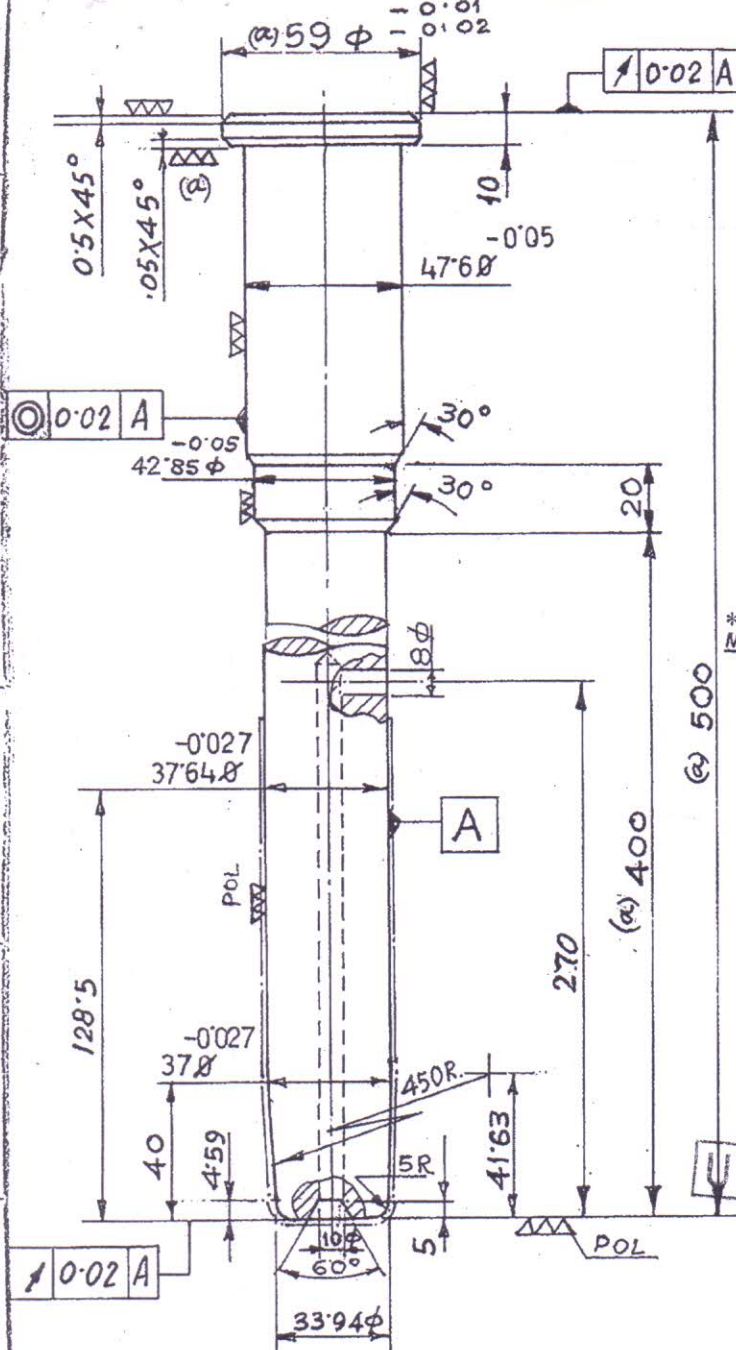


ALL DIMENSIONS IN MILLIMETRES



Notes:

Portion of the punch to be chromium plated of thickness (0.025-0.05)mm. marked thus 0.012 (b)

Dimensions of the punch profile are after chromium plating.

* MATERIAL :- EITHER

IOF No. 20.4 XIII/3 (CARBON TOOL STEEL TEMPER 'C')

C%	SP%	Mn%	S%	P%
0.95	0.25	0.45	0.035	0.035
1.15	Max	Max	Max	Max

OR

IS : 3748 - 1990 Gr. 103T3

ALT. MATERIAL AISI D2 AIR HARDENING STEEL

ALT. MATL. ADDED ON 04-12-12



W [W POL]

UN CONTROLLED

AWM/N.C.C.

F/N.C.C.

4A	PUNCH FOR FINAL DRAW	1	*	(57-62)RC	
			IOF No. 20.4 XIII/3	ON THE WORKING PORTION	
ITEM No.	DESCRIPTION AND FINAL DIMENSIONS	NO. OFF.	MATERIAL	HARDNESS	REMARKS
(b)	THICKNESS 0.012 WAS 0.025-0.05				5.4.95
(a)	DIMNS. 500, 400 & 59φ - 8.02 WERE 470, 340 & 60 φ RESPECTIVELY. WW FINISH ADDED ON FACE OF 10mm. LENGTH. VIDE JWM/NCC MEMO NO. 3105/19/95, DT. 9.3.95				
INDEX	DESCRIPTION OF AMENDMENTS				DATE NAME ZONE
	DESCRIPTION :-				16.10.90
	FINAL DRAW TOOL				
	FOR CARTG. CASE-STEEL 11+0A,				
	GOST B 19032-73				
	FOR :- STORE - 30mm BMP II AMMN				
	METAL & STEEL FACTORY, ISHAPORE.				
CLEANING			SCALE	DRAWN	
ROUGHING			1:2	TRACED	
SMOOTHING				CHECKED	
FINISHING				APPROVED	
				F/DO	
				MANAGER	
			DRG. NO. T-5450		SHEET 7/7