

UNLESS OTHERWISE SPECIFIED									
SURFACE PROTECTION		FABRICATED COMPONENTS TO BE PHOSPHATED TO CLASS 'C' AS PER IS: 3618 AND APPLIED IMMEDIATELY WITH RED OXIDE ZINC CHROMATE PRIMER TO IS: 2074; MACHINED SURFACE TO BE APPLIED WITH RUST PREVENTIVE OIL TO IS: 1154							
MACHINING TOLERANCE FOR OPEN DIMENSIONS WILL BE AS PER IS: 2102									
DIMM.	OVER	-	6	30	120	315	1000	2000	>4000
	UPTO&INCLD.G.	6	30	120	315	1000	2000	4000	-
TOLERANCE		± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3
SHARP EDGES TO BE REMOVED. DO NOT SCALE DRG.		DIMENSIONS ARE IN MM			METRIC SCREW THREADS SHALL CONFORM TO THE LIMITS AND TOLERANCES SPECIFIED IN THE CURRENT IS: 4218				
		ANGULAR TOLCE. AS PER IS: 2102			CLASS 6g EXTERNAL OR 5H INTERNAL				

PART NO.	F	3	5	9	6	8	1	5	A
ALTERATIONS					EDM DATE	GRADE	SUFFIX	MICRO FILMED	
ALTERNATE MATERIAL EN8 'R' (OR) EN15 'R' (OR) CK45 'R' CONDITION-ADDED					29 09 95	-	A	1/10/92 S. P. 1/92	
DRN No: H0349 DT 5.10.95					DDR	B			
STAGE CHECKED DATE APPROVED DATE ALTERATION LEVEL					I				
					II				
					III				
DRAWN DATE		A. RAJENDRAN 01-08-91		RETRACED CHECKED					
CHECKED DATE		VKN 12-5-92		MED. APPROVAL DATE		12-5-92			
APPROVED DATE		RRGM 12/5/92		STDS APPROVAL DATE					
MATERIAL PEARLITIC MALLEABLE IRON 590/3 HARDNESS : 193-241 BHN									
HEAT TREATMENT									
REMARKS (FRONT-DRIVE AXLE-WEDGE BRAKES)									
DESCRIPTION SLOTTED NUT									
PART NO.	F	3	5	9	6	8	1	5	A
SHEET No. ONE OF ONE									