

BLANK "A" FOR -

- SIZE X3 = DS CAT NO. 1005 - 001699
- SIZE X2 = DS CAT NO. 1005 - 001700
- SIZE X1 = DS CAT NO. 1005 - 001701
- SIZE 0 = DS CAT NO. 1005 - 001702
- SIZE 1 = DS CAT NO. 1005 - 001703

MATERIAL:  
STEEL BS 970 PT. 1, SEC.4 Gr. 655 M13 YEAR-1996

HEAT TREATMENT :  
TO BE CASE CARBURISED TO A DEPTH OF 0.70 AND HARDENED  
AND TEMPERED TO 575-675 HV.20

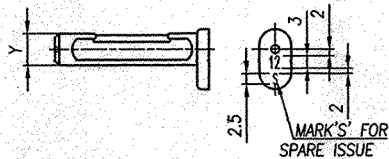
PROTECTIVE FINISH:  
PHOSPHATE TO SPECN.JSS-0465-01:1988 CLASS II (ACCELERATED),  
OIL FINISH MARKED THUS ▽▽▽ TO BE GROUND & POLISHED

- NOTE:
- 1) WHERE TOLERANCES ARE NOT SHOWN DIMNS. IN WHOLE NUMBER OR WITH ONE DECIMAL PLACE ±1.27mm DIMNS. WITH TWO DECIMAL PLACES ±0.13mm
  - 2) 3 TO 15 FOR SPARE ISSUE AND X3 TO 10 FOR FACTORY USE
  - 3) FOR SPECN.LATEST ISSUE SHOULD BE FOLLOWED
  - 4) MACRO ETCH TEST AND DETERMINATION OF INCLUSION CONTENT SHALL BE AS PER COLUMN (C) OF CQA(SA) NOTE SHEET NO.1

SECTION A-A  
SCALE-10:1

NOTE FOR 'y' DIMN.

DIA	FOR FACTORY USE	FOR SPARE ISSUE
y	7.60 -0.025	7.67 -0.025



DIMENSIONS ARE IN mm. UNLESS OTHERWISE STATED  
IMPORTANT DIMENSIONS MARKED THUS ⊕  
INFORMATION MARKED THUS † TO BE MARKED ON  
SURFACES MARKED ∇ TO BE GROUND  
UNTOLERATED DIMENSIONS AS PER IS.2102 (MEDIUM)

DRG. SUPERCEDES TEND 1826\*2

OIC/TR		SHOULDER LOCKING		AS ABOVE		AS ABOVE	
PART NO.	DESCRIPTION	NO OFF	MATERIAL	TREATMENT	REMARKS	SCALE:	
	SUB: SHOULDER LOCKING BLANK "A" (7.10)					1 : 1, 2 : 1 & 10 : 1	
	FOR: RIFLE 7.62 mm 1A1					STORE NO.	
	CHECKED: [Signature] 03/02/10					OPERATION NO.	
	OFFICER/PRDND.					SHEETS: 1	
	OFFICER/D&DO					SHEET NO: 1	
AMENDMENTS	SIGN. & DATE	APPROVED ON. 02/10			ORDNANCE FACTORY TIRUCHIRAPPALLI		