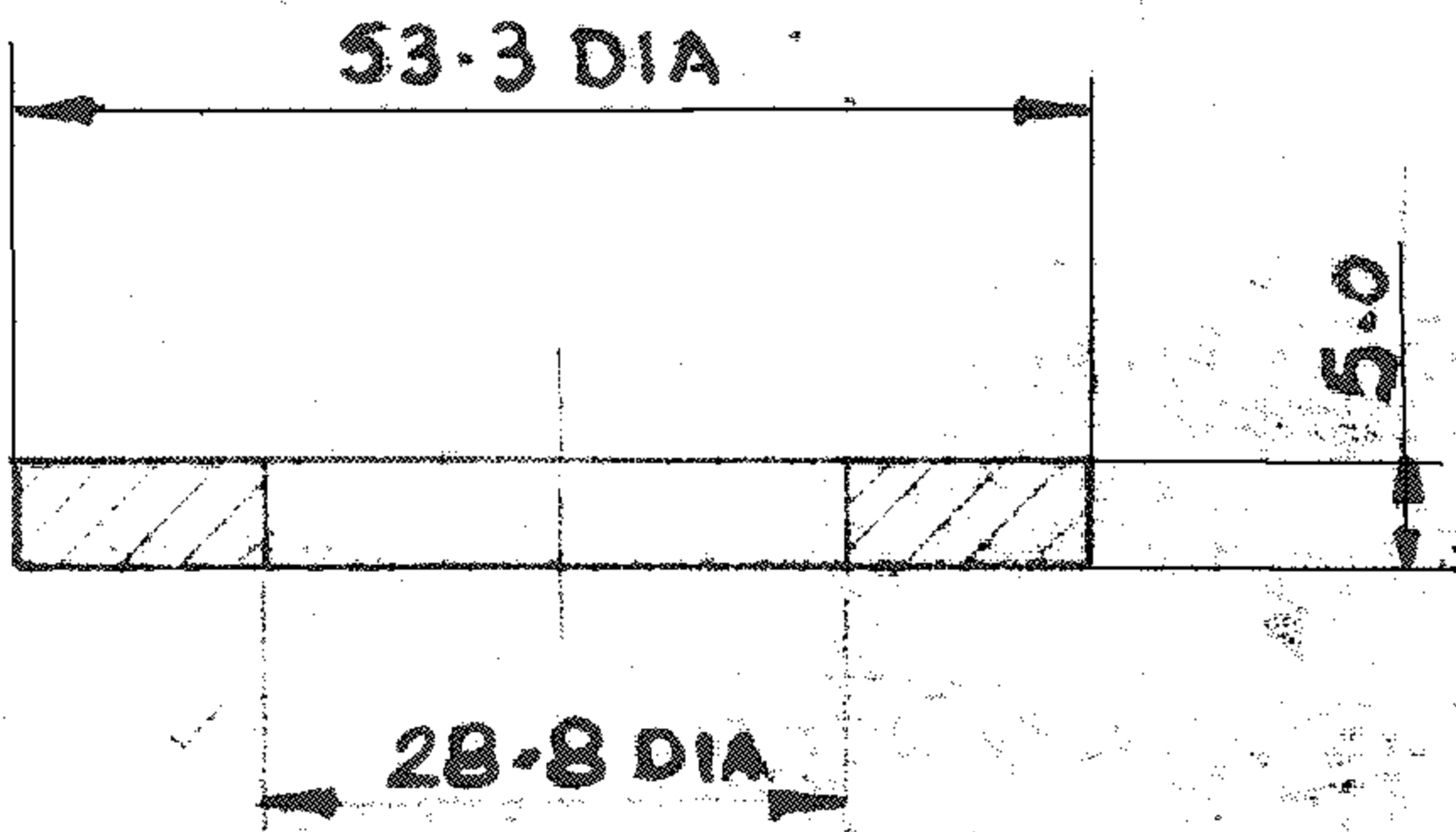
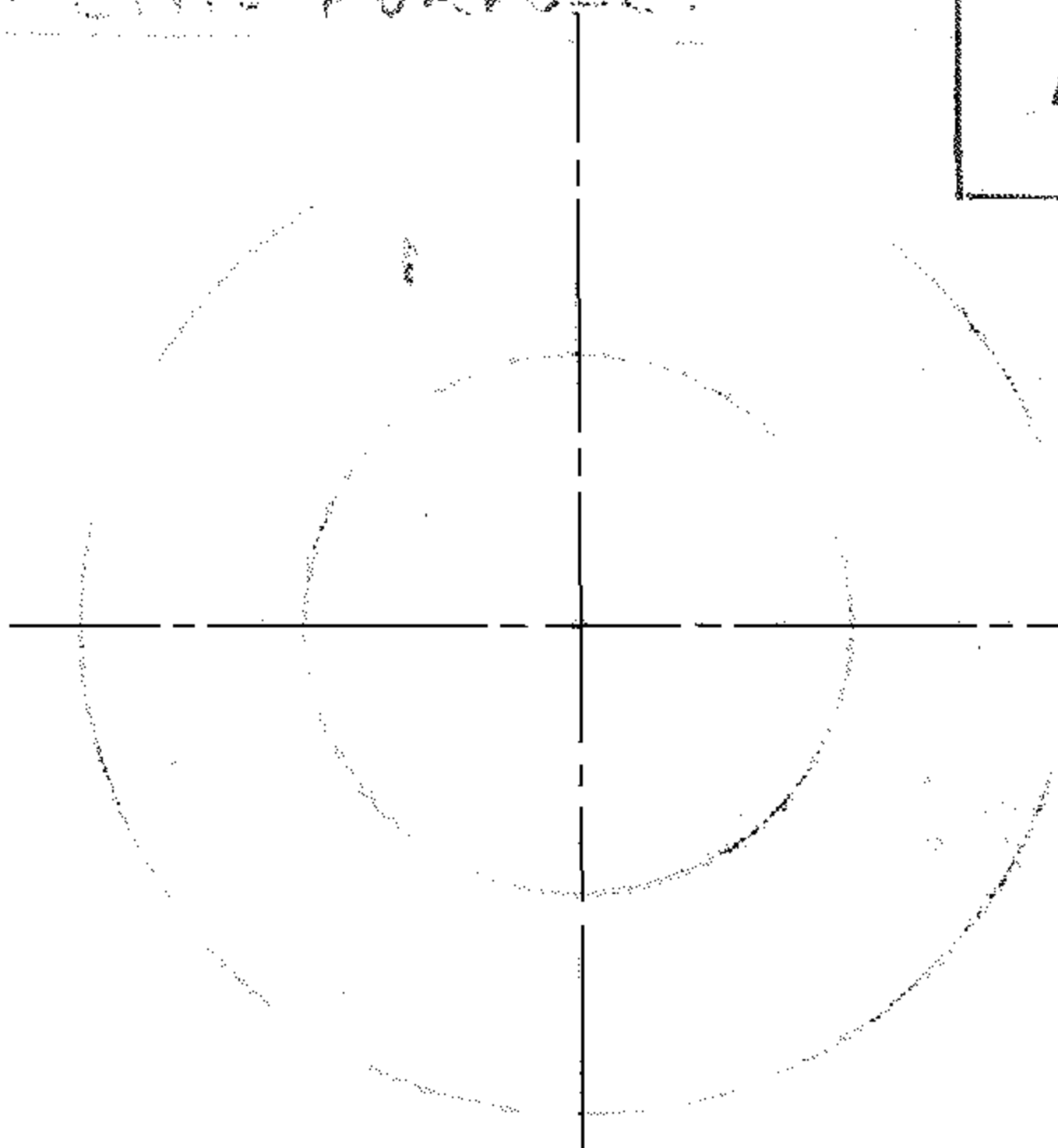


ORG. NO. **F.S. 513 F** GEN TOL 10.2

AMENDMENTS

THIS DOCUMENT IS THE PROPERTY OF THE GOVERNMENT OF INDIA, MINISTRY OF DEFENCE, AND IS ISSUED FOR THE PURPOSE OF MANUFACTURING STORES REQUIRED FOR DEFENCE USE. IT MUST NOT BE REPRODUCED/EMPLOYED TO ANY THIRD PARTY OR USED FOR ANY CIVIL PURPOSE.

REV.	DATE	DESCRIPTION	SIGN.
AL. NO. 428	1-2-82	AMENDMENTS AS PER AL. NO. - 428	AAIW
DA. NO. 297/82	21-7-82	IMPACT STRENGTH 0.011 kgf/m WAS 0.04 kgf/m (0.35 ft/lb)	AAIW
AL. NO. 24186 'C'	24-7-96 DA. NO. 309/96	TO SPECN IND/ME/25 Added.	AAIW
D		DRG. UP TO DATE AS PER LATEST RETRACED DRG. DT. 9.6.99	AAIW S.P.A.J
E 244 2008		DRG. UP TO DATE AS PER LATEST AMENDD DATE - 13/02/08 OF ARDE 1135 DETAIL NO. - 13	AAIW R&D
F 161 2012		* ALT. Mat added as per L. NO. RCMACAS/1443/1/Tech Dt. 11/10/12	SP. DIR ODC



REF. DRG. NO. - ARDE 1135
DETAIL NO. - 13

* ALT. MATERIAL

PHENOL FORMALDEHYDE RESIN & CHOPPED STRAND LEACHED GLASS (SP-16 TO SPECN IA: 1330 APPENDIX 'D'

MATERIAL MOULDING POWDER, MOULDED PLASTIC (PHENOLIC) TO SPEC. JSS 9330-05-2002 WITH 40% ASBESTOS TO SPECN. IND/ME/25 IN NATURAL COLOUR IMPACT STRENGTH 0.011 kgf/m (0.06 lbf/ft). TENSILE STRENGTH 281.2 Kg/sq.cm (4000 PSI)

NOTE: MOULDING POWDER AND MOULDED WASHER SHOULD CONFIRM TO JSS 9330-05-2002

DIMENSIONS ARE IN mm THIRD ANGLE PROJECTION SCALE - 1:1		MATERIAL - AS ABOVE	ORDNANCE FACTORY AMBAJHARI										
<table border="1"> <thead> <tr> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN</td> <td>2-4</td> </tr> <tr> <td>TRACED</td> <td></td> </tr> <tr> <td>CHECKED</td> <td>7-4-77</td> </tr> <tr> <td>F.D.O.</td> <td></td> </tr> </tbody> </table>		NAME		DATE	DRAWN	2-4	TRACED		CHECKED	7-4-77	F.D.O.		NOMENCLATURE TOP WASHER
NAME	DATE												
DRAWN	2-4												
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<table border="1"> <thead> <tr> <th>DATE</th> <th>NAME</th> </tr> </thead> <tbody> <tr> <td>1977</td> <td></td> </tr> </tbody> </table>		DATE	NAME	1977		SCHEDULE NO	SHEET NO. - 1						
DATE	NAME												
1977													
APPROV. AA.IW.		STORE -	NO. OF SHEETS - 1										
			OPERATION NO. -										
			COMPT. - M.R. 13										