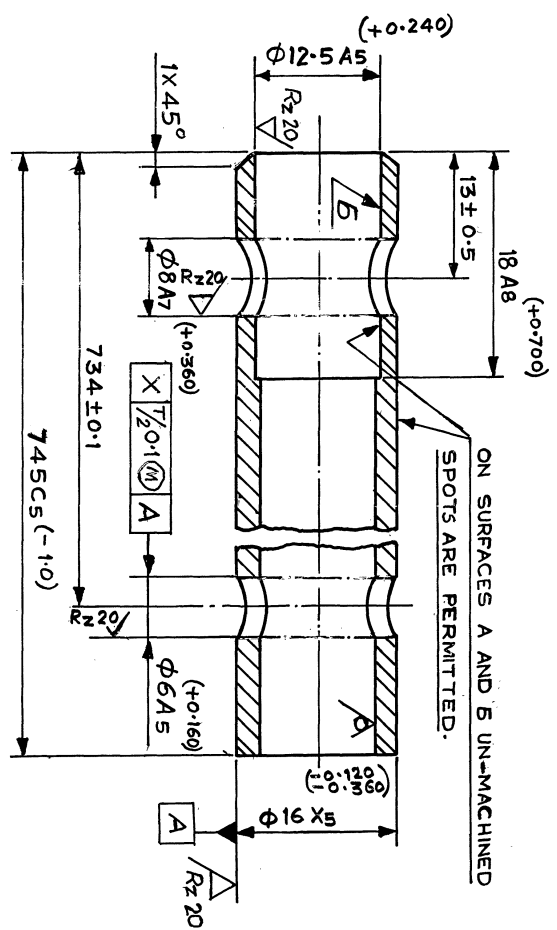


DSCAT No.		5365-011182	
DIMNS. ARE IN mm			



NOTES:-

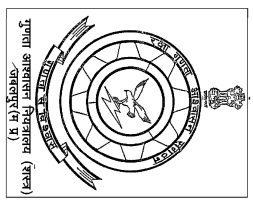
- 1- BLUNT THE EDGES R_z 0.6mm.
- 2- INTERIOR ANGLES R_z 0.4mm.
- 3- STAMP K ON THE LOT TAG.

MATL:-

16X2 GOST 8734-75.
TUBE B-30X7CA GOST 8733-74.

INDIGENOUS MATERIAL:-

B516323 Pt IX-1982, GRADE GFS-14, HEAT TREATED TO ACHIEVE FOLLOWING MECHANICAL PROPERTIES:-
UTS:- 500 MPa
HB:- 229 BHN MAX
PERCENTAGE ELONGATION:- 18%.



Rz 40

13 04	18845-W	HINDI NOMEN ADDED	
30-9-95	18176-W	INDIGS MATL ADDED.	
22-9-95	18174-W	PROV SEALING CANCELLED AND DRG SEALED.	
31-5-93	7555-W	MATL AMENDE D.	
27 3 92	17262-W	DRG. SEALED PROV. OLD DRG WITH SAME PART NO. ENDORSED "CANCELLED"	
28-11-91		NEW POLY. NEG. PREPARED	

DATE	AUTHORITY	ZONE	NATURE	SIG	SIG
				AHSP	DO
AMENDMENTS					
DRG. SEALED:- 18174-W 22-9-95					
DO CGA (W)					
MATERIAL:- AS ABOVE					
PROTECTIVE FINISH:-					

DESIGN NO.	CGA(W) JABALPUR
PART NO.	2A42.04.001
DSCAT No.	5365-011182

SPACER, SLEEVE

स्पोसर, स्लीव

19157-W D.S. CAT. 7% ADDED
7.5-09 & NOMEN AMENDED